

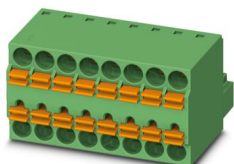
TFMC 1,5/ 4-ST-3,5 - PCB connectors



1772634

<https://www.phoenixcontact.com/us/products/1772634>

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PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Socket, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 8, product range: TFMC 1,5/..-ST, pitch: 3.5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard

Your advantages

- Potentials can be easily looped through – ideal for BUS applications
- Time saving push-in connection, tools not required
- Defined contact force ensures that contact remains stable over the long term
- Intuitive operation due to color-coded actuating push button

Commercial data

Item number	1772634
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABFTA
Catalog page	Page 202 (C-1-2013)
GTIN	4046356463973
Weight per piece (including packing)	4.776 g
Weight per piece (excluding packing)	4.681 g
Customs tariff number	85366990
Country of origin	PL

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Technical data

Product properties

Product type	PCB connector
Product family	TFMC 1,5/...-ST
Product line	COMBICON Connectors S
Type	Standard
Number of positions	4
Pitch	3.5 mm
Number of connections	8
Number of rows	1
Number of potentials	4
Mounting flange	without

Electrical properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Degree of pollution	3
Contact resistance	3.3 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

Connection data

Connection technology

Type	Standard
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm ²
Contact connection type	Socket

Interlock

Locking type	without
Mounting flange	without

Conductor connection

Connection method	Push-in spring connection
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.2 mm ² ... 1.5 mm ²
Conductor cross section flexible	0.2 mm ² ... 1.5 mm ²
Conductor cross section AWG	24 ... 16
Conductor cross section flexible, with ferrule without plastic	0.25 mm ² ... 1.5 mm ²

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sleeve	
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm² ... 0.75 mm²
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	10 mm

Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.25 mm²; Length: 7 mm
	Cross section: 0.34 mm²; Length: 7 mm
	Cross section: 0.5 mm²; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm²; Length: 8 mm ... 10 mm
	Cross section: 1 mm²; Length: 8 mm ... 10 mm
	Cross section: 1.5 mm²; Length: 10 mm

Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.14 mm²; Length: 8 mm
	Cross section: 0.25 mm²; Length: 8 mm ... 10 mm
	Cross section: 0.34 mm²; Length: 8 mm ... 10 mm
	Cross section: 0.5 mm²; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm²; Length: 10 mm

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 µm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Material data – actuating element

Color (Actuating element)	orange (2003)
Insulating material	PBT

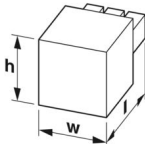
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Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0

Dimensions

Dimensional drawing	
Pitch	3.5 mm
Width [w]	14.8 mm
Height [h]	15.7 mm
Length [l]	22.9 mm

Mechanical tests

Conductor connection

Specification	IEC 60999-1:1999-11
Result	Test passed

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Repeated connection and disconnection

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.2 mm ² / solid / > 10 N
	0.2 mm ² / flexible / > 10 N
	1.5 mm ² / solid / > 40 N
	1.5 mm ² / flexible / > 40 N

Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

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Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R ₁	3.3 mΩ
Contact resistance R ₂	3.4 mΩ
Insertion/withdrawal cycles	25

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	10

Insulation resistance

Specification	IEC 60512-3-1:2002-02
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Insulation resistance, neighboring positions	> 5 MΩ
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Temperature cycles

Specification	IEC 60999-1:1999-11
Result	Test passed

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

Packaging specifications

Type of packaging	packed in cardboard
Outer packaging type	Carton

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Phoenix Contact USA
586 Fulling Mill Road
Middletown, PA 17057, United States
(+717) 944-1300
info@phoenixcon.com