

# MSTBT 2,5/ 3-STF-5,08 - PCB connector



1805314

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PCB connector, nominal cross section: 2.5 mm<sup>2</sup>, color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: MSTBT 2,5/...-STF, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism, mounting: Screw flange, type of packaging: packed in cardboard

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Screwable flange for superior mechanical stability
- Allows connection of two conductors

## Commercial data

|                                      |                     |
|--------------------------------------|---------------------|
| Item number                          | 1805314             |
| Packing unit                         | 50 pc               |
| Minimum order quantity               | 1 pc                |
| Product key                          | AACAGJ              |
| Catalog page                         | Page 265 (C-1-2013) |
| GTIN                                 | 4017918046460       |
| Weight per piece (including packing) | 6.24 g              |
| Weight per piece (excluding packing) | 5.882 g             |
| Customs tariff number                | 85366990            |
| Country of origin                    | DE                  |

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## Technical data

### Product properties

|                       |                       |
|-----------------------|-----------------------|
| Product type          | PCB connector         |
| Product family        | MSTBT 2,5/..-STF      |
| Product line          | COMBICON Connectors M |
| Type                  | Standard              |
| Number of positions   | 3                     |
| Pitch                 | 5.08 mm               |
| Number of connections | 3                     |
| Number of rows        | 1                     |
| Number of potentials  | 3                     |
| Mounting flange       | Screw flange          |

### Electrical properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 12 A   |
| Nominal voltage $U_N$       | 320 V  |
| Degree of pollution         | 3      |
| Contact resistance          | 2.5 mΩ |
| Rated voltage (III/3)       | 250 V  |
| Rated surge voltage (III/3) | 4 kV   |
| Rated voltage (III/2)       | 320 V  |
| Rated surge voltage (III/2) | 4 kV   |
| Rated voltage (II/2)        | 630 V  |
| Rated surge voltage (II/2)  | 4 kV   |

### Connection data

#### Connection technology

|                         |                     |
|-------------------------|---------------------|
| Type                    | Standard            |
| Connector system        | COMBICON MSTB 2,5   |
| Nominal cross section   | 2.5 mm <sup>2</sup> |
| Contact connection type | Socket              |

#### Interlock

|                   |                         |
|-------------------|-------------------------|
| Locking type      | Screw locking mechanism |
| Mounting flange   | Screw flange            |
| Tightening torque | 0.3 Nm                  |

#### Conductor connection

|                                    |   |
|------------------------------------|---|
| Connection method                  | Screw connection with tension sleeve        |
| Conductor/PCB connection direction | 0 °   |
| Conductor cross section rigid      | 0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup> |
| Conductor cross section flexible   | 0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup> |
| Conductor cross section AWG        | 24 ... 12                                   |

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|   |  |
|---|--|
| Conductor cross section flexible, with ferrule without plastic sleeve                     | 0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup> |
| Conductor cross section, flexible, with ferrule, with plastic sleeve                      | 0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup> |
| 2 conductors with same cross section, solid   | 0.2 mm <sup>2</sup> ... 1 mm <sup>2</sup>    |
| 2 conductors with same cross section, flexible  | 0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve       | 0.25 mm <sup>2</sup> ... 1 mm <sup>2</sup>   |
| 2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve | 0.5 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| Cylindrical gauge a x b / diameter  | 2.8 mm x 2.0 mm / 2.4 mm                     |
| Stripping length  | 7 mm   |
| Tightening torque   | 0.5 Nm ... 0.6 Nm                            |

## Specifications for ferrules without insulating collar

|                           |                    |
|---------------------------|--------------------|
| recommended crimping tool | 1212034 CRIMPFOX 6 |
|---------------------------|--------------------|

## Specifications for ferrules with insulating collar

|                           |                    |
|---------------------------|--------------------|
| recommended crimping tool | 1212034 CRIMPFOX 6 |
|---------------------------|--------------------|

## Material specifications

### Material data - contact

|  |  |
|--|--|
| Note                                     | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                         | Cu alloy   |
| Surface characteristics                  | hot-dip tin-plated   |
| Metal surface terminal point (top layer) | Tin (5 - 7 µm Sn)  |
| Metal surface contact area (top layer)   | Tin (5 - 7 µm Sn)  |

### Material data - housing

|   |              |
|---|--------------|
| Color (Housing)   | green (6021) |
| Insulating material   | PA           |
| Insulating material group   | I            |
| CTI according to IEC 60112  | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

## Dimensions

|                     |  |
|---------------------|--|
| Dimensional drawing |  |
|---------------------|--|

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|            |          |
|------------|----------|
| Pitch      | 5.08 mm  |
| Width [w]  | 25.04 mm |
| Height [h] | 15 mm    |
| Length [l] | 18.2 mm  |

## Mounting

|                       |             |
|-----------------------|-------------|
| Drive form screw head | Slotted (L) |
| Drive form screw head | Slotted (L) |

## Flange

|                   |        |
|-------------------|--------|
| Tightening torque | 0.3 Nm |
|-------------------|--------|

## Notes

|                    |  |
|--------------------|--|
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
|--------------------|--|

## Mechanical tests

### Test for conductor damage and slackening

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
| Result        | Test passed         |

### Pull-out test

|   |   |
|---|---|
| Specification   | IEC 60999-1:1999-11                     |
| Conductor cross section/conductor type/tractive force setpoint/actual value | 0.2 mm <sup>2</sup> / solid / > 10 N    |
|   | 0.2 mm <sup>2</sup> / flexible / > 10 N |
|   | 2.5 mm <sup>2</sup> / solid / > 50 N    |
|   | 2.5 mm <sup>2</sup> / flexible / > 50 N |

### Insertion and withdrawal forces

|                                     |             |
|-------------------------------------|-------------|
| Result                              | Test passed |
| No. of cycles                       | 25          |
| Insertion strength per pos. approx. | 8 N         |
| Withdraw strength per pos. approx.  | 6 N         |

### Torque test

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
|---------------|---------------------|

### Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

### Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
|---------------|-----------------------|

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|                 |                       |
|-----------------|-----------------------|
| Result          | Test passed           |
| Dimension check |                       |
| Specification   | IEC 60512-1-2:2002-02 |
| Result          | Test passed           |

## Environmental and real-life conditions

### Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Sweep speed            | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |

### Durability test

|  |                       |
|--|-----------------------|
| Specification                                | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level       | 4.8 kV                |
| Contact resistance $R_1$                     | 2.5 m $\Omega$        |
| Contact resistance $R_2$                     | 2.5 m $\Omega$        |
| Insertion/withdrawal cycles                  | 25                    |
| Insulation resistance, neighboring positions | > 5 M $\Omega$        |

### Climatic test

|                                   |   |
|-----------------------------------|---|
| Specification                     | ISO 22479:2019-05   |
| Corrosive stress                  | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 105 °C/168 h  |
| Power-frequency withstand voltage | 2.21 kV   |

### Shocks

|                 |                                   |
|-----------------|-----------------------------------|
| Specification   | IEC 60068-2-27:2008-02            |
| Pulse shape     | Semi-sinusoidal                   |
| Acceleration    | 30g                               |
| Shock duration  | 18 ms                             |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |

### Ambient conditions

|   |   |
|---|---|
| Ambient temperature (operation)         | -40 °C ... 105 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |

## Electrical tests

### Thermal test | Test group C

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-5-1:2002-02 |
|---------------|-----------------------|

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|                            |    |
|----------------------------|----|
| Tested number of positions | 18 |
|----------------------------|----|

## Insulation resistance

|  |                       |
|--|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

## Air clearances and creepage distances |

|  |                     |
|--|---------------------|
| Specification  | IEC 60664-1:2007-04 |
| Insulating material group                              | I                   |
| Comparative tracking index (IEC 60112)                 | CTI 600             |
| Rated insulation voltage (III/3)                       | 250 V               |
| Rated surge voltage (III/3)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/3) | 3 mm                |
| minimum creepage distance (III/3)                      | 3.2 mm              |
| Rated insulation voltage (III/2)                       | 320 V               |
| Rated surge voltage (III/2)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/2) | 3 mm                |
| minimum creepage distance (III/2)                      | 3 mm                |
| Rated insulation voltage (II/2)                        | 630 V               |
| Rated surge voltage (II/2)                             | 4 kV                |
| minimum clearance value - non-homogenous field (II/2)  | 3 mm                |
| minimum creepage distance (II/2)                       | 3.2 mm              |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

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