

# CCA 2,5/ 3-G P20 THR - PCB header

1836353

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PCB headers, nominal cross section: 2.5 mm<sup>2</sup>, color: black, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Pin, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: CCA 2,5/..-G, pitch: 5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard, For user information and design recommendations for through-hole reflow technology, go to: Downloads

## Your advantages

- Designed for integration into the SMT soldering process
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Closed contour for optimum stability of the plug-in connection

## Commercial data

|                                      |               |
|--------------------------------------|---------------|
| Item number                          | 1836353       |
| Packing unit                         | 50 pc         |
| Minimum order quantity               | 50 pc         |
| Product key                          | AACTAA        |
| GTIN                                 | 4055626020556 |
| Weight per piece (including packing) | 1.725 g       |
| Weight per piece (excluding packing) | 1.705 g       |
| Customs tariff number                | 85366930      |
| Country of origin                    | DE            |

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## Technical data

### Product properties

|                           |                                            |
|---------------------------|--------------------------------------------|
| Product type              | PCB headers                                |
| Product family            | CCA 2,5/...-G                              |
| Product line              | COMBICON Connectors M                      |
| Type                      | Component suitable for through hole reflow |
| Number of positions       | 3                                          |
| Pitch                     | 5 mm                                       |
| Number of connections     | 3                                          |
| Number of rows            | 1                                          |
| Number of potentials      | 3                                          |
| Mounting flange           | without                                    |
| Pin layout                | Linear pinning                             |
| Solder pins per potential | 1                                          |

### Electrical properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 12 A   |
| Nominal voltage $U_N$       | 320 V  |
| Degree of pollution         | 3      |
| Contact resistance          | 1.1 mΩ |
| Rated voltage (III/3)       | 250 V  |
| Rated surge voltage (III/3) | 4 kV   |
| Rated voltage (III/2)       | 320 V  |
| Rated surge voltage (III/2) | 4 kV   |
| Rated voltage (II/2)        | 400 V  |
| Rated surge voltage (II/2)  | 4 kV   |

### Mounting

|               |                |
|---------------|----------------|
| Mounting type | THR soldering  |
| Pin layout    | Linear pinning |

### Processing notes

|                                  |                       |
|----------------------------------|-----------------------|
| Process                          | Reflow/wave soldering |
| Moisture Sensitive Level         | MSL 1                 |
| Classification temperature $T_c$ | 260 °C                |
| Solder cycles in the reflow      | 3                     |

### Material specifications

#### Material data - contact

|                         |                                                                                  |
|-------------------------|----------------------------------------------------------------------------------|
| Note                    | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material        | Cu alloy                                                                         |
| Surface characteristics | Tin-plated                                                                       |

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|                                             |                        |
|---------------------------------------------|------------------------|
| Metal surface contact area (top layer)      | Tin (3 - 5 µm Sn)      |
| Metal surface contact area (middle layer)   | Nickel (1.3 - 3 µm Ni) |
| Metal surface soldering area (top layer)    | Tin (3 - 5 µm Sn)      |
| Metal surface soldering area (middle layer) | Nickel (1.3 - 3 µm Ni) |

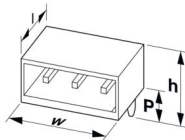
## Material data - housing

|                                        |              |
|----------------------------------------|--------------|
| Color (Housing)                        | black (9005) |
| Insulating material                    | LCP          |
| Insulating material group              | IIIa         |
| CTI according to IEC 60112             | 175          |
| Flammability rating according to UL 94 | V0           |

## Notes

|                                 |                                                                                                                                                                                          |
|---------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Details for soldering processes | Processing using reflow processes in compliance with IEC 60068-2-58 or DIN EN 61760-1 (latest version)<br>Moisture Sensitive Level (MSL) = 1 according to IPC/JEDEC J-STD-020-C          |
| Notes on operation              | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |

## Dimensions

|                       |                                                                                      |
|-----------------------|--------------------------------------------------------------------------------------|
| Dimensional drawing   |  |
| Pitch                 | 5 mm                                                                                 |
| Width [w]             | 17.8 mm                                                                              |
| Height [h]            | 10.57 mm                                                                             |
| Length [l]            | 12 mm                                                                                |
| Installed height      | 8.57 mm                                                                              |
| Solder pin length [P] | 2 mm                                                                                 |
| Pin dimensions        | 1 x 1 mm                                                                             |

## PCB design

|               |        |
|---------------|--------|
| Hole diameter | 1.6 mm |
|---------------|--------|

## Mechanical tests

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

### Dimension check

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
| Result        | Test passed           |

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## Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

## Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

## Contact holder in insert

|                                                |                        |
|------------------------------------------------|------------------------|
| Specification                                  | IEC 60512-15-1:2008-05 |
| Contact holder in insert<br>Requirements >20 N | Test passed            |

## Insertion and withdrawal forces

|                                     |             |
|-------------------------------------|-------------|
| Result                              | Test passed |
| No. of cycles                       | 25          |
| Insertion strength per pos. approx. | 8 N         |
| Withdraw strength per pos. approx.  | 6 N         |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 24                    |

### Insulation resistance

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|                                                        |                     |
|--------------------------------------------------------|---------------------|
| Specification                                          | IEC 60664-1:2007-04 |
| Insulating material group                              | IIIa                |
| Comparative tracking index (IEC 60112)                 | CTI 175             |
| Rated insulation voltage (III/3)                       | 250 V               |
| Rated surge voltage (III/3)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/3) | 3 mm                |
| minimum creepage distance (III/3)                      | 4 mm                |
| Rated insulation voltage (III/2)                       | 320 V               |
| Rated surge voltage (III/2)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/2) | 3 mm                |
| minimum creepage distance (III/2)                      | 3.2 mm              |
| Rated insulation voltage (II/2)                        | 400 V               |
| Rated surge voltage (II/2)                             | 4 kV                |
| minimum clearance value - non-homogenous field (II/2)  | 3 mm                |
| minimum creepage distance (II/2)                       | 4 mm                |

## Environmental and real-life conditions

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## Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |

## Durability test

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level       | 4.8 kV                |
| Contact resistance R <sub>1</sub>            | 1.1 mΩ                |
| Contact resistance R <sub>2</sub>            | 1.2 mΩ                |
| Insertion/withdrawal cycles                  | 25                    |
| Insulation resistance, neighboring positions | > 5 MΩ                |

## Climatic test

|                                   |                                                                           |
|-----------------------------------|---------------------------------------------------------------------------|
| Specification                     | ISO 6988:1985-02                                                          |
| Corrosive stress                  | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 100 °C/168 h                                                              |
| Power-frequency withstand voltage | 2.21 kV                                                                   |

## Ambient conditions

|                                         |                                                     |
|-----------------------------------------|-----------------------------------------------------|
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

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