

CCA 2,5/18-G P20 THR - PCB header



1836502

<https://www.phoenixcontact.com/pc/products/1836502>

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PCB headers, nominal cross section: 2.5 mm², color: black, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Pin, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: CCA 2,5/..-G, pitch: 5 mm, mounting: THR soldering / wave soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard, For user information and design recommendations for through-hole reflow technology, go to: Downloads

Your advantages

- Designed for integration into the SMT soldering process
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Closed contour for optimum stability of the plug-in connection

Commercial data

Item number	1836502
Packing unit	52 pc
Minimum order quantity	52 pc
Note	Made to order (non-returnable)
Product key	AACTAA
GTIN	4055626020808
Weight per piece (including packing)	6.508 g
Weight per piece (excluding packing)	2.22 g
Customs tariff number	85366930
Country of origin	DE

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Technical data

Product properties

Product type	PCB headers
Product family	CCA 2,5/..-G
Product line	COMBICON Connectors M
Type	Component suitable for through hole reflow
Number of positions	18
Pitch	5 mm
Number of connections	18
Number of rows	1
Number of potentials	18
Mounting flange	without
Pin layout	Linear pinning
Solder pins per potential	1

Electrical properties

Nominal current I_N	12 A
Nominal voltage U_N	320 V
Contact resistance	1.1 m Ω
Rated voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	400 V
Rated surge voltage (II/2)	4 kV

Mounting

Mounting type	THR soldering / wave soldering
Pin layout	Linear pinning

Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature T_c	260 °C
Solder cycles in the reflow	3

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 - 5 μm Sn)

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Metal surface contact area (middle layer)	Nickel (1.3 - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 - 3 µm Ni)

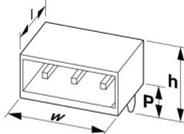
Material data - housing

Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	IIIa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0

Notes

Details for soldering processes	Processing using reflow processes in compliance with IEC 60068-2-58 or DIN EN 61760-1 (latest version) Moisture Sensitive Level (MSL) = 1 according to IPC/JEDEC J-STD-020-C
Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.

Dimensions

Dimensional drawing	
Pitch	5 mm
Width [w]	92.8 mm
Height [h]	10.57 mm
Length [l]	12 mm
Installed height	8.57 mm
Solder pin length [P]	2 mm
Pin dimensions	1 x 1 mm

PCB design

Hole diameter	1.6 mm
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Mechanical tests

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

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Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	24

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3.2 mm
Rated insulation voltage (II/2)	400 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	4 mm

Environmental and real-life conditions

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Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R ₁	1.1 mΩ
Contact resistance R ₂	1.2 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	2.21 kV

Ambient conditions

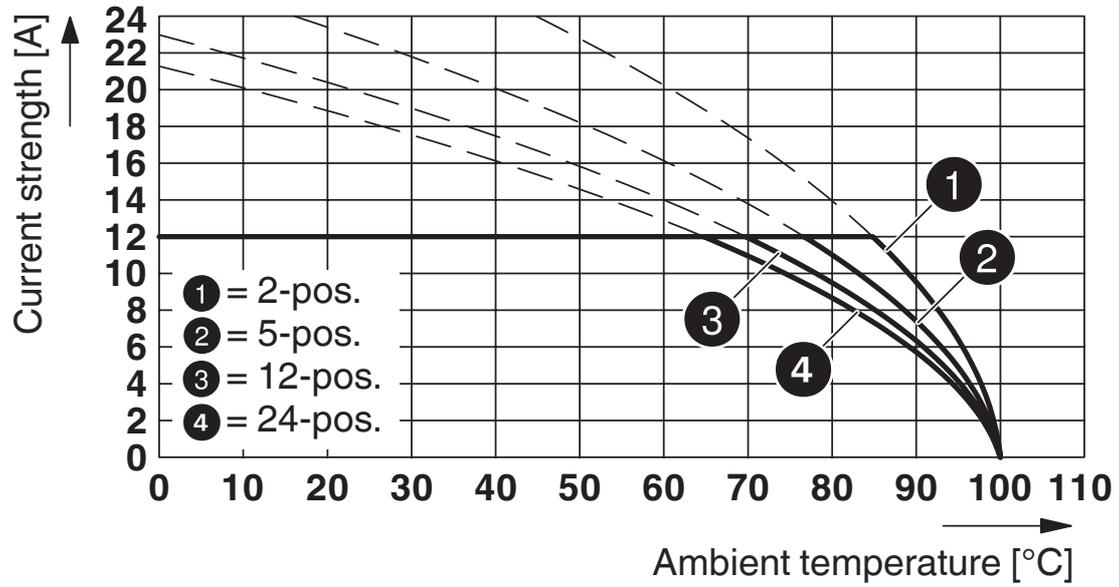
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Packaging specifications

Type of packaging	packed in cardboard
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Drawings

Diagram



Type: MSTB 2,5/...-ST with CCA 2,5/...-G P20 THR

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Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/pc/products/1836502>

 cULus Recognized Approval ID: E60425-19931011		Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
Use group B					
Standard		300 V	16 A	-	-
Use group D					
Standard		300 V	10 A	-	-
Alternative 1		150 V	15 A	-	-

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Classifications

ECLASS

ECLASS-11.0	27460201
ECLASS-12.0	27460201
ECLASS-13.0	27460201

ETIM

ETIM 9.0	EC002637
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UNSPSC

UNSPSC 21.0	39121400
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Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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Accessories

CR-MSTB - Coding section

1734401

<https://www.phoenixcontact.com/pc/products/1734401>

Coding section, inserted into the recess in the header or the inverted plug, red insulating material



CR-MSTB NAT HT - Coding section

1954362

<https://www.phoenixcontact.com/pc/products/1954362>

HT coding section, prior to the reflow soldering process it is inserted into the recess on the header, made from high-temperature-resistant beige insulation material



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B-STIFT - Marker pen

1051993

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Marker pen, for manual labeling of unprinted Zack strips, smear-proof and waterproof, line thickness 0.5 mm

FKCN 2,5/18-ST - PCB connector

1732894

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: FKCN 2,5/..-ST, pitch: 5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

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MSTB 2,5/18-ST - PCB connector

1754766

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: MSTB 2,5/..-ST, pitch: 5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

MSTBP 2,5/18-ST - PCB connector

1765933

<https://www.phoenixcontact.com/pc/products/1765933>



PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: MSTBP 2,5/..-ST, pitch: 5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

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SMSTB 2,5/18-ST - PCB connector

1768914

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: SMSTB 2,5/...-ST, pitch: 5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: -45 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

FRONT-MSTB 2,5/18-ST - PCB connector

1779576

<https://www.phoenixcontact.com/pc/products/1779576>



PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: FRONT-MSTB 2,5/...-ST, pitch: 5 mm, connection method: Front screw connection, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

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MVSTBR 2,5/18-ST - PCB connector

1792171

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: MVSTBR 2,5/..-ST, pitch: 5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 90 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

MVSTBW 2,5/18-ST - PCB connector

1792689

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: MVSTBW 2,5/..-ST, pitch: 5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: -90 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

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FKCT 2,5/18-ST - PCB connector

1909375

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: FKCT 2,5/..-ST, pitch: 5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

FKCVR 2,5/18-ST - PCB connector

1909870

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: FKCVR 2,5/..-ST, pitch: 5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 90 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

CCA 2,5/18-G P20 THR - PCB header

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FKCVW 2,5/18-ST - PCB connector

1910199

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: FKCVW 2,5/..-ST, pitch: 5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: -90 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

FKC 2,5/18-ST - PCB connector

1910513

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: FKC 2,5/..-ST, pitch: 5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

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FKCS 2,5/18-ST - PCB connector

1974892

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: FKCS 2,5/..-ST, pitch: 5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: without, mounting: without, type of packaging: packed in cardboard

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