

# IMC 1,5/ 6-STGF-3,81 - Printed-circuit board connector



1858073

<https://www.phoenixcontact.com/au/products/1858073>

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PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: IMC 1,5/...-STGF, pitch: 3.81 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: packed in cardboard

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Inverted connector with pin contacts for touch-proof device outputs or free-hanging cable/cable connections
- Allows connection of two conductors
- Screwable flange for superior mechanical stability

## Commercial data

|                                      |                     |
|--------------------------------------|---------------------|
| Item number                          | 1858073             |
| Packing unit                         | 50 pc               |
| Minimum order quantity               | 50 pc               |
| Sales key                            | AABAHB              |
| Product key                          | AABAHB              |
| Catalog page                         | Page 197 (C-1-2013) |
| GTIN                                 | 4017918144319       |
| Weight per piece (including packing) | 5.69 g              |
| Weight per piece (excluding packing) | 5.538 g             |
| Customs tariff number                | 85366990            |
| Country of origin                    | PL                  |

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## Technical data

### Product properties

|                       |                       |
|-----------------------|-----------------------|
| Type                  | Inverted              |
| Product line          | COMBICON Connectors S |
| Product type          | PCB connector         |
| Product family        | IMC 1,5/...-STGF      |
| Number of positions   | 6                     |
| Pitch                 | 3.81 mm               |
| Number of connections | 6                     |
| Number of rows        | 1                     |
| Mounting flange       | Threaded flange       |
| Number of potentials  | 6                     |

### Electrical properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 8 A    |
| Nominal voltage $U_N$       | 160 V  |
| Degree of pollution         | 3      |
| Contact resistance          | 2.4 mΩ |
| Rated voltage (III/3)       | 160 V  |
| Rated surge voltage (III/3) | 2.5 kV |
| Rated voltage (III/2)       | 160 V  |
| Rated surge voltage (III/2) | 2.5 kV |
| Rated voltage (II/2)        | 320 V  |
| Rated surge voltage (II/2)  | 2.5 kV |

### Connection data

#### Connection technology

|                         |                     |
|-------------------------|---------------------|
| Type                    | Inverted            |
| Connector system        | COMBICON MC 1,5     |
| Nominal cross section   | 1.5 mm <sup>2</sup> |
| Contact connection type | Pin                 |

#### Interlock

|                   |                         |
|-------------------|-------------------------|
| Locking type      | Screw locking mechanism |
| Mounting flange   | Threaded flange         |
| Tightening torque | 0.3 Nm                  |

#### Conductor connection

|                                    |                                              |
|------------------------------------|----------------------------------------------|
| Connection method                  | Screw connection with tension sleeve         |
| Conductor/PCB connection direction | 0 °                                          |
| Conductor cross section rigid      | 0.14 mm <sup>2</sup> ... 1.5 mm <sup>2</sup> |
| Conductor cross section flexible   | 0.14 mm <sup>2</sup> ... 1.5 mm <sup>2</sup> |
| Conductor cross section AWG        | 28 ... 16                                    |

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|                                                                                           |                                               |
|-------------------------------------------------------------------------------------------|-----------------------------------------------|
| Conductor cross section flexible, with ferrule without plastic sleeve                     | 0.25 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| Conductor cross section, flexible, with ferrule, with plastic sleeve                      | 0.25 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>  |
| 2 conductors with same cross section, solid                                               | 0.08 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>  |
| 2 conductors with same cross section, flexible                                            | 0.08 mm <sup>2</sup> ... 0.75 mm <sup>2</sup> |
| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve       | 0.2 mm <sup>2</sup> ... 0.34 mm <sup>2</sup>  |
| 2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve | 0.5 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>   |
| Cylindrical gauge a x b / diameter                                                        | 2.4 mm x 1.5 mm / 1.6 mm                      |
| Stripping length                                                                          | 7 mm                                          |
| Tightening torque                                                                         | 0.22 Nm ... 0.25 Nm                           |

## Specifications for ferrules without insulating collar

|                           |                    |
|---------------------------|--------------------|
| recommended crimping tool | 1212034 CRIMPFOX 6 |
|---------------------------|--------------------|

## Specifications for ferrules with insulating collar

|                           |                    |
|---------------------------|--------------------|
| recommended crimping tool | 1212034 CRIMPFOX 6 |
|---------------------------|--------------------|

## Material specifications

### Material data - contact

|                                          |                                                                                  |
|------------------------------------------|----------------------------------------------------------------------------------|
| Note                                     | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                         | Cu alloy                                                                         |
| Surface characteristics                  | hot-dip tin-plated                                                               |
| Metal surface terminal point (top layer) | Tin (5 - 7 µm Sn)                                                                |
| Metal surface contact area (top layer)   | Tin (5 - 7 µm Sn)                                                                |

### Material data - housing

|                                                                   |              |
|-------------------------------------------------------------------|--------------|
| Color (Housing)                                                   | green (6021) |
| Insulating material                                               | PA           |
| Insulating material group                                         | I            |
| CTI according to IEC 60112                                        | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

## Dimensions

|                     |  |
|---------------------|--|
| Dimensional drawing |  |
|---------------------|--|

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|            |          |
|------------|----------|
| Pitch      | 3.81 mm  |
| Width [w]  | 33.25 mm |
| Height [h] | 11.1 mm  |
| Length [l] | 17.9 mm  |

## Mounting

|                       |             |
|-----------------------|-------------|
| Drive form screw head | Slotted (L) |
| Drive form screw head | Slotted (L) |

## Flange

|                   |        |
|-------------------|--------|
| Tightening torque | 0.3 Nm |
|-------------------|--------|

## Mechanical tests

### Test for conductor damage and slackening

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
| Result        | Test passed         |

### Pull-out test

|                                                                             |                                          |
|-----------------------------------------------------------------------------|------------------------------------------|
| Specification                                                               | IEC 60999-1:1999-11                      |
| Conductor cross section/conductor type/tractive force setpoint/actual value | 0.14 mm <sup>2</sup> / solid / > 10 N    |
|                                                                             | 0.14 mm <sup>2</sup> / flexible / > 10 N |
|                                                                             | 1.5 mm <sup>2</sup> / solid / > 40 N     |
|                                                                             | 1.5 mm <sup>2</sup> / flexible / > 40 N  |

### Insertion and withdrawal forces

|                                     |             |
|-------------------------------------|-------------|
| Result                              | Test passed |
| No. of cycles                       | 25          |
| Insertion strength per pos. approx. | 8 N         |
| Withdraw strength per pos. approx.  | 5 N         |

### Torque test

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
|---------------|---------------------|

### Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

### Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

### Dimension check

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
|---------------|-----------------------|

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|        |             |
|--------|-------------|
| Result | Test passed |
|--------|-------------|

## Environmental and real-life conditions

### Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Sweep speed            | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |

### Durability test

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level       | 2.95 kV               |
| Contact resistance $R_1$                     | 2.4 mΩ                |
| Contact resistance $R_2$                     | 2.6 mΩ                |
| Insertion/withdrawal cycles                  | 25                    |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Climatic test

|                                   |                                                                           |
|-----------------------------------|---------------------------------------------------------------------------|
| Specification                     | ISO 6988:1985-02                                                          |
| Corrosive stress                  | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 100 °C/168 h                                                              |
| Power-frequency withstand voltage | 1.39 kV                                                                   |

### Ambient conditions

|                                         |                                                     |
|-----------------------------------------|-----------------------------------------------------|
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 16                    |

### Insulation resistance

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|                                        |                     |
|----------------------------------------|---------------------|
| Specification                          | IEC 60664-1:2007-04 |
| Insulating material group              | I                   |
| Comparative tracking index (IEC 60112) | CTI 600             |
| Rated insulation voltage (III/3)       | 160 V               |

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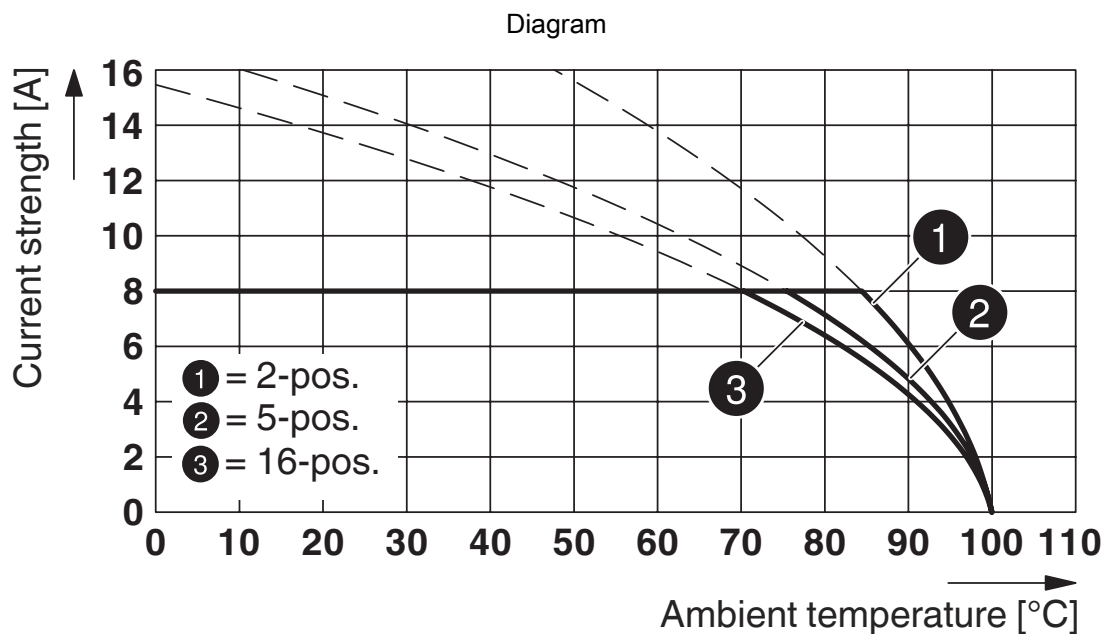
<https://www.phoenixcontact.com/au/products/1858073>

|                                                        |        |
|--------------------------------------------------------|--------|
| Rated surge voltage (III/3)                            | 2.5 kV |
| minimum clearance value - non-homogenous field (III/3) | 1.5 mm |
| minimum creepage distance (III/3)                      | 2 mm   |
| Rated insulation voltage (III/2)                       | 160 V  |
| Rated surge voltage (III/2)                            | 2.5 kV |
| minimum clearance value - non-homogenous field (III/2) | 1.5 mm |
| minimum creepage distance (III/2)                      | 1.5 mm |
| Rated insulation voltage (II/2)                        | 320 V  |
| Rated surge voltage (II/2)                             | 2.5 kV |
| minimum clearance value - non-homogenous field (II/2)  | 1.5 mm |
| minimum creepage distance (II/2)                       | 1.6 mm |

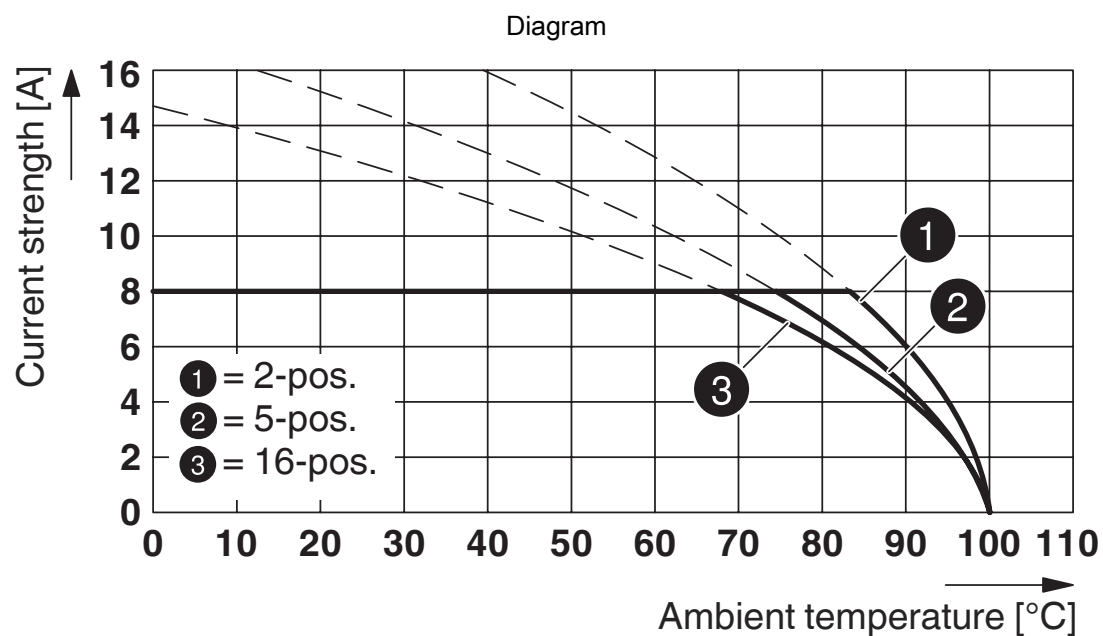
## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

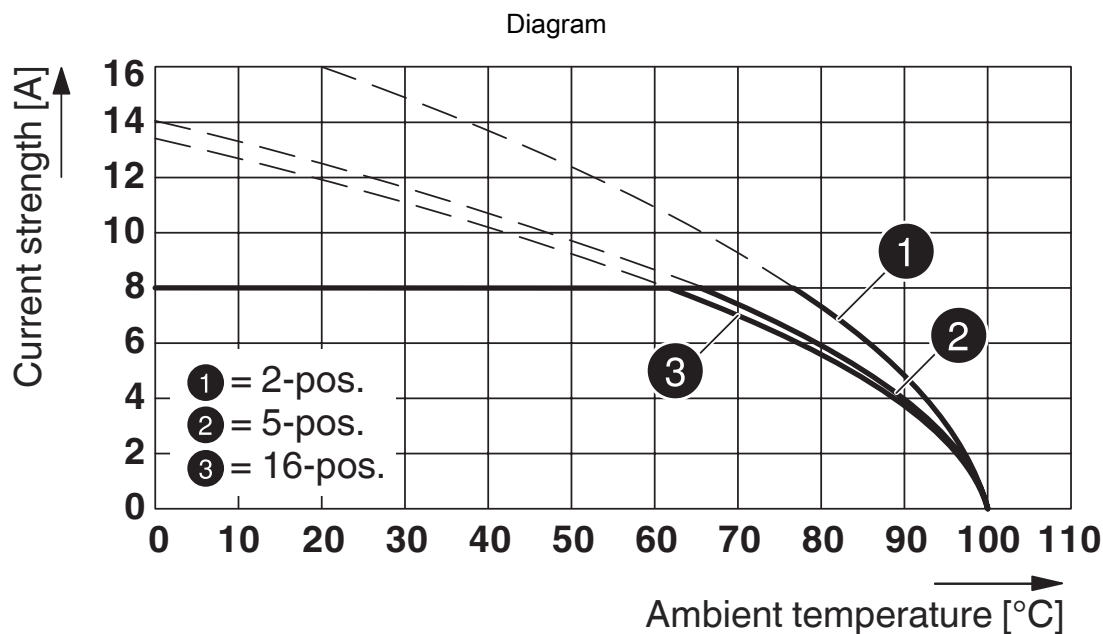
## Drawings



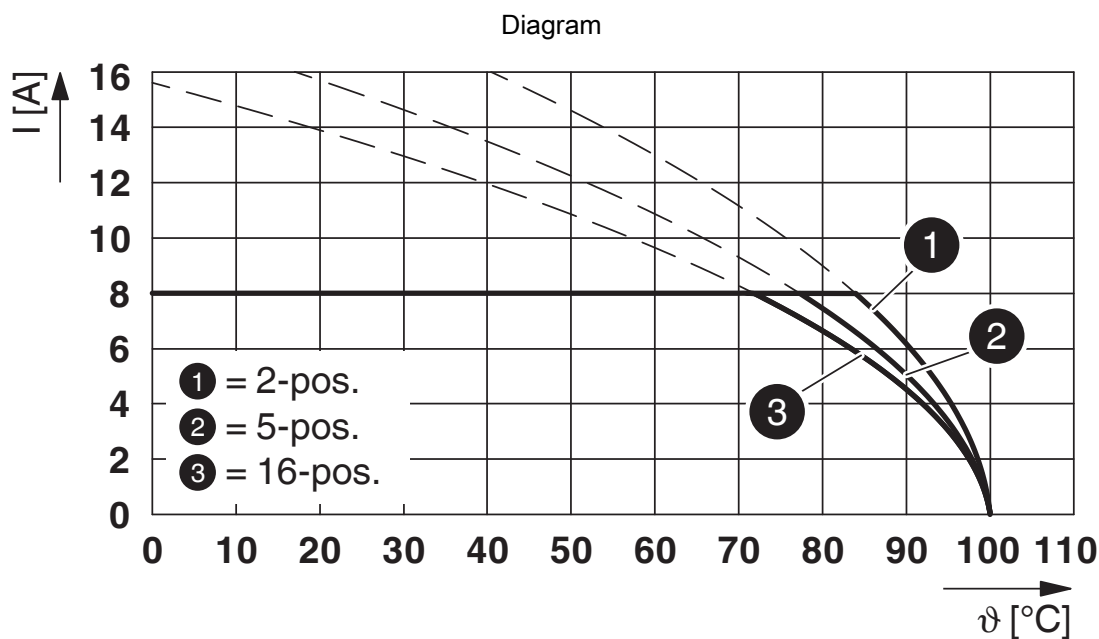
Type: MC 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81



Type: FRONT-MC 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81

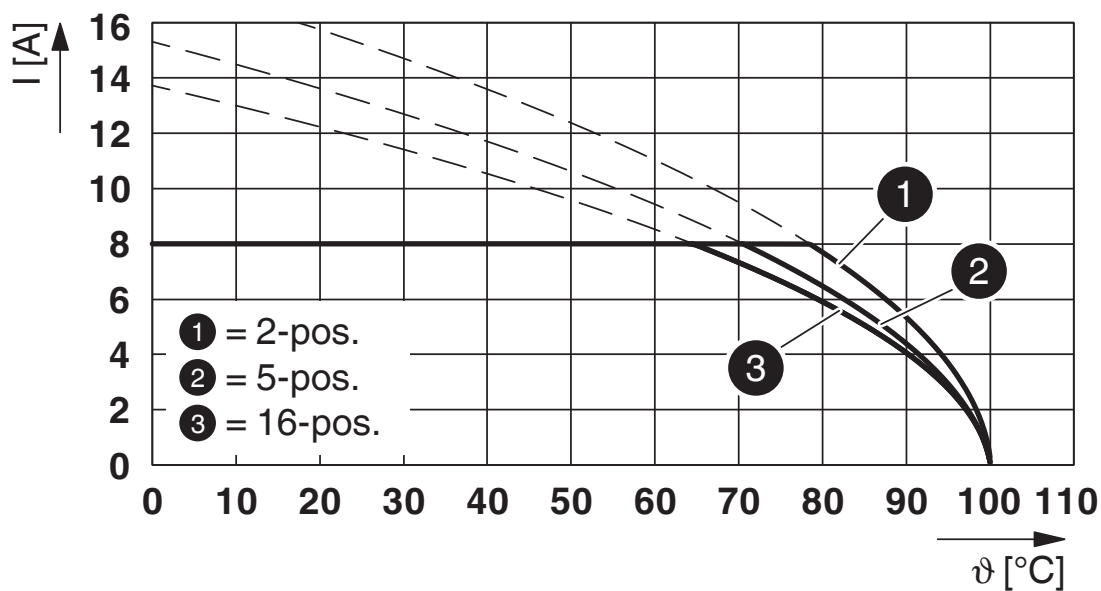


Type: MCV(W/R) 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81



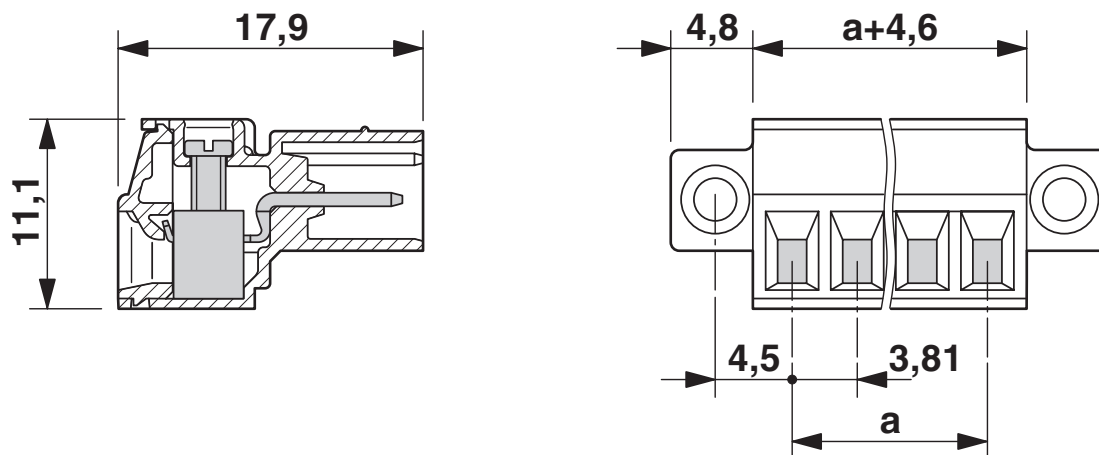
Type: FK-MCP 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81

Diagram



Type: FMC 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81

Dimensional drawing



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/au/products/1858073>

|  <b>cULus Recognized</b><br>Approval ID: E60425-20110128 |                       |                       |                   |                             |
|-------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                           | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| Use group B                                                                                                                               | 300 V                 | 8 A                   | 30 - 14           | -                           |
| Use group D                                                                                                                               | 300 V                 | 8 A                   | 30 - 14           | -                           |

|  <b>VDE Zeichengenehmigung</b><br>Approval ID: 40011723 |                       |                       |                   |                             |
|------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                          | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
|                                                                                                                                          | 160 V                 | 8 A                   | -                 | 0.2 - 1.5                   |

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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-11.0 | 27460202 |
| ECLASS-12.0 | 27460202 |
| ECLASS-13.0 | 27460202 |

### ETIM

|          |          |
|----------|----------|
| ETIM 9.0 | EC002638 |
|----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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## Environmental product compliance

|            |                                                         |
|------------|---------------------------------------------------------|
| China RoHS | Environmentally friendly use period: unlimited = EFUP-e |
|            | No hazardous substances above threshold values          |

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