

# SPTAF 1/ 8-3,5-IL - PCB terminal block



1861991  
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PCB terminal block, nominal current: 16 A, rated voltage (III/2): 160 V, nominal cross section: 1.5 mm<sup>2</sup>, number of potentials: 8, number of rows: 1, number of positions per row: 8, product range: SPTAF 1/..-IL, pitch: 3.5 mm, connection method: Push-in spring connection, mounting: Wave soldering, conductor/PCB connection direction: 45 °, color: green, Pin layout: Linear pinning, Solder pin [P]: 2.6 mm, number of solder pins per potential: 2, type of packaging: packed in cardboard

## Your advantages

- Time saving push-in connection, tools not required
- Defined contact force ensures that contact remains stable over the long term
- Intuitive operation due to color-coded actuating push button
- Small component size for applications where space is at a premium
- Quick and convenient testing using integrated test option

## Commercial data

|                                      |               |
|--------------------------------------|---------------|
| Item number                          | 1861991       |
| Packing unit                         | 55 pc         |
| Minimum order quantity               | 55 pc         |
| Sales key                            | AA12          |
| Product key                          | AALBGJ        |
| GTIN                                 | 4055626135038 |
| Weight per piece (including packing) | 4.12 g        |
| Weight per piece (excluding packing) | 4.12 g        |
| Customs tariff number                | 85369010      |
| Country of origin                    | PL            |

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## Technical data

### Product properties

|                           |                                |
|---------------------------|--------------------------------|
| Product type              | Printed circuit board terminal |
| Product family            | SPTAF 1/...-IL                 |
| Product line              | COMBICON Terminals S           |
| Number of positions       | 8                              |
| Pitch                     | 3.5 mm                         |
| Number of connections     | 8                              |
| Number of rows            | 1                              |
| Number of potentials      | 8                              |
| Pin layout                | Linear pinning                 |
| Solder pins per potential | 2                              |

### Electrical properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 16 A   |
| Nominal voltage $U_N$       | 160 V  |
| Degree of pollution         | 3      |
| Rated voltage (III/3)       | 160 V  |
| Rated surge voltage (III/3) | 2.5 kV |
| Rated voltage (III/2)       | 160 V  |
| Rated surge voltage (III/2) | 2.5 kV |
| Rated voltage (II/2)        | 320 V  |
| Rated surge voltage (II/2)  | 2.5 kV |

### Connection data

#### Connection technology

|                       |                     |
|-----------------------|---------------------|
| Nominal cross section | 1.5 mm <sup>2</sup> |
|-----------------------|---------------------|

#### Conductor connection

|                                                                       |                                                                                                                                                                                                                                             |
|-----------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Connection method                                                     | Push-in spring connection                                                                                                                                                                                                                   |
| Conductor cross section rigid                                         | 0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup> (When connecting and possibly adjusting a solid conductor of 1.5 mm <sup>2</sup> , the mechanical lateral forces, which can affect the terminal block, have to be absorbed by lateral support.) |
|                                                                       | 0.34 mm <sup>2</sup> ... 1.5 mm <sup>2</sup> (Push-in connection)                                                                                                                                                                           |
| Conductor cross section flexible                                      | 0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>                                                                                                                                                                                                 |
| Conductor cross section AWG                                           | 24 ... 16                                                                                                                                                                                                                                   |
| Conductor cross section flexible, with ferrule without plastic sleeve | 0.25 mm <sup>2</sup> ... 0.75 mm <sup>2</sup> (Conductor connection with open terminal point)                                                                                                                                               |
|                                                                       | 0.5 mm <sup>2</sup> ... 0.75 mm <sup>2</sup> (Push-in connection)                                                                                                                                                                           |
| Conductor cross section, flexible, with ferrule, with plastic sleeve  | 0.25 mm <sup>2</sup> ... 0.75 mm <sup>2</sup> (Conductor connection with open terminal point)                                                                                                                                               |
|                                                                       | 0.5 mm <sup>2</sup> ... 0.75 mm <sup>2</sup> (Push-in connection)                                                                                                                                                                           |
| Stripping length                                                      | 8 mm                                                                                                                                                                                                                                        |

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## Mounting

|               |                |
|---------------|----------------|
| Mounting type | Wave soldering |
| Pin layout    | Linear pinning |

## Processing notes

|         |                |
|---------|----------------|
| Process | Wave soldering |
|---------|----------------|

## Material specifications

### Material data - contact

|                                          |                                                                                  |
|------------------------------------------|----------------------------------------------------------------------------------|
| Note                                     | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                         | Cu alloy                                                                         |
| Surface characteristics                  | hot-dip tin-plated                                                               |
| Metal surface terminal point (top layer) | Tin (2 - 4 µm Sn)                                                                |
| Metal surface soldering area (top layer) | Tin (2 - 4 µm Sn)                                                                |

### Material data - housing

|                                                                   |              |
|-------------------------------------------------------------------|--------------|
| Color (Housing)                                                   | green (6021) |
| Insulating material                                               | PA           |
| Insulating material group                                         | I            |
| CTI according to IEC 60112                                        | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

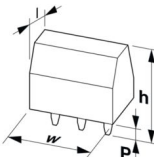
### Material data – actuating element

|                                        |               |
|----------------------------------------|---------------|
| Color (Actuating element)              | orange (2003) |
| Insulating material                    | PBT           |
| Insulating material group              | IIIa          |
| CTI according to IEC 60112             | 275           |
| Flammability rating according to UL 94 | V0            |

## Notes

|                     |                                                                  |
|---------------------|------------------------------------------------------------------|
| Note on application | Maximum permissible outer diameter of the wire insulation ≤ 3 mm |
|---------------------|------------------------------------------------------------------|

## Dimensions

|                     |                                                                                      |
|---------------------|--------------------------------------------------------------------------------------|
| Dimensional drawing |  |
|---------------------|--------------------------------------------------------------------------------------|

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|                       |               |
|-----------------------|---------------|
| Pitch                 | 3.5 mm        |
| Width [w]             | 29.5 mm       |
| Height [h]            | 10.6 mm       |
| Length [l]            | 11 mm         |
| Installed height      | 8 mm          |
| Solder pin length [P] | 2.6 mm        |
| Pin dimensions        | 0.75 x 0.3 mm |

## PCB design

|               |        |
|---------------|--------|
| Pin spacing   | 5 mm   |
| Hole diameter | 1.1 mm |

## Mechanical tests

### Test for conductor damage and slackening

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
| Result        | Test passed         |

### Repeated connection and disconnection

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
| Result        | Test passed         |

### Pull-out test

|                                                                             |                                          |
|-----------------------------------------------------------------------------|------------------------------------------|
| Specification                                                               | IEC 60999-1:1999-11                      |
| Conductor cross section/conductor type/tractive force setpoint/actual value | 0.2 mm <sup>2</sup> / solid / > 10 N     |
|                                                                             | 0.25 mm <sup>2</sup> / flexible / > 10 N |
|                                                                             | 1.5 mm <sup>2</sup> / solid / > 40 N     |
|                                                                             | 1.5 mm <sup>2</sup> / flexible / > 40 N  |

## Electrical tests

### Temperature-rise test

|                                   |                                                                                                                                |
|-----------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| Specification                     | IEC 60947-7-4:2013-08                                                                                                          |
| Requirement temperature-rise test | The sum of ambient temperature and temperature rise of the PCB terminal block shall not exceed the upper limiting temperature. |

### Short-time withstand current

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60947-7-4:2013-08 |
|---------------|-----------------------|

### Insulation resistance

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|                                        |                                  |
|----------------------------------------|----------------------------------|
| Specification                          | IEC 60947-1:2007-06 + A1:2010-12 |
| Insulating material group              | I                                |
| Comparative tracking index (IEC 60112) | CTI 600                          |
| Rated insulation voltage (III/3)       | 160 V                            |

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|                                                        |        |
|--------------------------------------------------------|--------|
| Rated surge voltage (III/3)                            | 2.5 kV |
| minimum clearance value - non-homogenous field (III/3) | 1.5 mm |
| minimum creepage distance (III/3)                      | 2 mm   |
| Rated insulation voltage (III/2)                       | 160 V  |
| Rated surge voltage (III/2)                            | 2.5 kV |
| minimum clearance value - non-homogenous field (III/2) | 1.5 mm |
| minimum creepage distance (III/2)                      | 0.8 mm |
| Rated insulation voltage (II/2)                        | 320 V  |
| Rated surge voltage (II/2)                             | 2.5 kV |
| minimum clearance value - non-homogenous field (II/2)  | 1.5 mm |
| minimum creepage distance (II/2)                       | 1.6 mm |

## Environmental and real-life conditions

### Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Sweep speed            | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |

### Glow-wire test

|                  |                        |
|------------------|------------------------|
| Specification    | IEC 60695-2-10:2013-04 |
| Temperature      | 850 °C                 |
| Time of exposure | 5 s                    |

### Aging

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60947-7-4:2013-08 |
|---------------|-----------------------|

### Ambient conditions

|                                         |                                                     |
|-----------------------------------------|-----------------------------------------------------|
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

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Phoenix Contact USA  
586 Fulling Mill Road  
Middletown, PA 17057, United States  
(+717) 944-1300  
[info@phoenixcon.com](mailto:info@phoenixcon.com)