

# MCVR 1,5/ 4-ST-3,5 - PCB connector



1863178

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PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, contact connection type: Socket, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: MCVR 1,5/.-ST, pitch: 3.5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 90 °, plug-in system: COMBICON MC 1,5, locking: without, mounting: without, type of packaging: packed in cardboard

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors

## Commercial data

Item number	1863178
Packing unit	250 pc
Sales key	AA02
Product key	AABADA
Catalog page	Page 192 (C-1-2013)
GTIN	4017918120986
Weight per piece (including packing)	3.197 g
Weight per piece (excluding packing)	3.052 g
Customs tariff number	85366990
Country of origin	DE

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## Technical data

### Product properties

Type	Standard
Product line	COMBICON Connectors S
Product type	PCB connector
Product family	MCVR 1,5/..-ST
Number of positions	4
Pitch	3.5 mm
Number of connections	4
Number of rows	1
Mounting flange	without
Number of potentials	4

### Electrical properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Degree of pollution	3
Contact resistance	3.3 m $\Omega$
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

### Connection data

#### Connection technology

Type	Standard
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm <sup>2</sup>
Contact connection type	Socket

#### Interlock

Locking type	without
Mounting flange	without

#### Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	90 °
Conductor cross section rigid	0.14 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross section flexible	0.14 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross section AWG	28 ... 16
Conductor cross section flexible, with ferrule without plastic	0.25 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>

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sleeve	
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>
2 conductors with same cross section, solid	0.08 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>
2 conductors with same cross section, flexible	0.08 mm <sup>2</sup> ... 0.75 mm <sup>2</sup>
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm <sup>2</sup> ... 0.34 mm <sup>2</sup>
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	7 mm
Tightening torque	0.22 Nm ... 0.25 Nm

## Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
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## Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
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## Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 µm Sn)

### Material data - housing

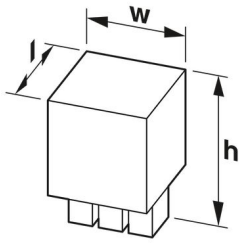
Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

## Dimensions

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Dimensional drawing	
Pitch	3.5 mm
Width [w]	14.8 mm
Height [h]	19.1 mm
Length [l]	10.39 mm

## Mounting

Drive form screw head	Slotted (L)
Connection method	Screw connection with tension sleeve
Drive form screw head	Slotted (L)

## Mechanical tests

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.14 mm <sup>2</sup> / solid / > 10 N
	0.14 mm <sup>2</sup> / flexible / > 10 N
	1.5 mm <sup>2</sup> / solid / > 40 N
	1.5 mm <sup>2</sup> / flexible / > 40 N

### Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

### Torque test

Specification	IEC 60999-1:1999-11
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### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

### Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

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## Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

## Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Environmental and real-life conditions

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Sweep speed	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R <sub>1</sub>	3.3 mΩ
Contact resistance R <sub>2</sub>	3.4 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

### Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	12

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

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## Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

## Packaging specifications

Type of packaging	packed in cardboard
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