

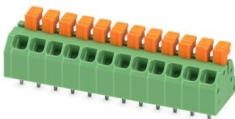
# SPTAF 1/12-3,5-LL - PCB terminal block



1864383

<https://www.phoenixcontact.com/us/products/1864383>

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PCB terminal block, nominal current: 13.5 A, rated voltage (III/2): 160 V, nominal cross section: 1 mm<sup>2</sup>, number of potentials: 12, number of rows: 1, number of positions per row: 12, product range: SPTAF 1/..-LL, pitch: 3.5 mm, connection method: Push-in spring connection, mounting: Wave soldering, conductor/PCB connection direction: 45 °, color: green, Pin layout: Linear pinning, Solder pin [P]: 2.6 mm, number of solder pins per potential: 2, type of packaging: packed in cardboard

## Your advantages

- Time saving push-in connection, tools not required
- Defined contact force ensures that contact remains stable over the long term
- Finger-operated and fixable release button for very convenient operation
- Small component size for applications where space is at a premium
- Quick and convenient testing using integrated test option

## Commercial data

|                                      |               |
|--------------------------------------|---------------|
| Item number                          | 1864383       |
| Packing unit                         | 70 pc         |
| Minimum order quantity               | 70 pc         |
| Sales key                            | AA12          |
| Product key                          | AALBGL        |
| GTIN                                 | 4055626246567 |
| Weight per piece (including packing) | 6.03 g        |
| Weight per piece (excluding packing) | 6.03 g        |
| Customs tariff number                | 85369010      |
| Country of origin                    | PL            |

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## Technical data

### Product properties

|                           |                                |
|---------------------------|--------------------------------|
| Product type              | Printed circuit board terminal |
| Product family            | SPTAF 1/...-LL                 |
| Product line              | COMBICON Terminals S           |
| Number of positions       | 12                             |
| Pitch                     | 3.5 mm                         |
| Number of connections     | 12                             |
| Number of rows            | 1                              |
| Number of potentials      | 12                             |
| Pin layout                | Linear pinning                 |
| Solder pins per potential | 2                              |

### Electrical properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 13.5 A |
| Nominal voltage $U_N$       | 160 V  |
| Degree of pollution         | 3      |
| Rated voltage (III/3)       | 160 V  |
| Rated surge voltage (III/3) | 2.5 kV |
| Rated voltage (III/2)       | 160 V  |
| Rated surge voltage (III/2) | 2.5 kV |
| Rated voltage (II/2)        | 320 V  |
| Rated surge voltage (II/2)  | 2.5 kV |

### Connection data

#### Connection technology

|                       |                   |
|-----------------------|-------------------|
| Nominal cross section | 1 mm <sup>2</sup> |
|-----------------------|-------------------|

#### Conductor connection

|                                                                       |                                                                                                                                                                                                                                 |
|-----------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Connection method                                                     | Push-in spring connection                                                                                                                                                                                                       |
| Conductor cross section rigid                                         | 0.2 mm <sup>2</sup> ... 0.75 mm <sup>2</sup> (When connecting and positioning a rigid 0.75 mm <sup>2</sup> conductor, the mechanical transverse forces that can act on the terminal block must be absorbed by lateral support.) |
|                                                                       | 0.34 mm <sup>2</sup> ... 0.75 mm <sup>2</sup> (Push-in connection)                                                                                                                                                              |
| Conductor cross section flexible                                      | 0.2 mm <sup>2</sup> ... 1 mm <sup>2</sup>                                                                                                                                                                                       |
| Conductor cross section AWG                                           | 24 ... 18                                                                                                                                                                                                                       |
| Conductor cross section flexible, with ferrule without plastic sleeve | 0.25 mm <sup>2</sup> ... 0.5 mm <sup>2</sup> (Conductor connection with open terminal point)                                                                                                                                    |
|                                                                       | 0.5 mm <sup>2</sup> ... 0.5 mm <sup>2</sup> (Push-in connection)                                                                                                                                                                |
| Conductor cross section, flexible, with ferrule, with plastic sleeve  | 0.25 mm <sup>2</sup> ... 0.5 mm <sup>2</sup> (Conductor connection with open terminal point)                                                                                                                                    |
|                                                                       | 0.5 mm <sup>2</sup> ... 0.5 mm <sup>2</sup> (Push-in connection)                                                                                                                                                                |
| Stripping length                                                      | 8 mm                                                                                                                                                                                                                            |

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## Mounting

|               |                |
|---------------|----------------|
| Mounting type | Wave soldering |
| Pin layout    | Linear pinning |

## Processing notes

|         |                |
|---------|----------------|
| Process | Wave soldering |
|---------|----------------|

## Material specifications

### Material data - contact

|                                          |                                                                                  |
|------------------------------------------|----------------------------------------------------------------------------------|
| Note                                     | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                         | Cu alloy                                                                         |
| Surface characteristics                  | hot-dip tin-plated                                                               |
| Metal surface terminal point (top layer) | Tin (2 - 4 µm Sn)                                                                |
| Metal surface soldering area (top layer) | Tin (2 - 4 µm Sn)                                                                |

### Material data - housing

|                                                                   |              |
|-------------------------------------------------------------------|--------------|
| Color (Housing)                                                   | green (6021) |
| Insulating material                                               | PA           |
| Insulating material group                                         | I            |
| CTI according to IEC 60112                                        | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

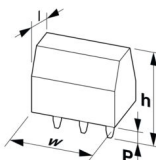
### Material data – actuating element

|                                        |               |
|----------------------------------------|---------------|
| Color (Actuating element)              | orange (2003) |
| Insulating material                    | PBT           |
| Insulating material group              | IIIa          |
| CTI according to IEC 60112             | 275           |
| Flammability rating according to UL 94 | V0            |

## Notes

|                     |                                                                  |
|---------------------|------------------------------------------------------------------|
| Note on application | Maximum permissible outer diameter of the wire insulation ≤ 3 mm |
|---------------------|------------------------------------------------------------------|

## Dimensions

|                     |                                                                                      |
|---------------------|--------------------------------------------------------------------------------------|
| Dimensional drawing |  |
|---------------------|--------------------------------------------------------------------------------------|

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|                       |               |
|-----------------------|---------------|
| Pitch                 | 3.5 mm        |
| Width [w]             | 43.5 mm       |
| Height [h]            | 13.5 mm       |
| Length [l]            | 11 mm         |
| Installed height      | 10.9 mm       |
| Solder pin length [P] | 2.6 mm        |
| Pin dimensions        | 0.75 x 0.3 mm |

## PCB design

|               |        |
|---------------|--------|
| Pin spacing   | 5 mm   |
| Hole diameter | 1.1 mm |

## Mechanical tests

### Test for conductor damage and slackening

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
| Result        | Test passed         |

### Repeated connection and disconnection

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
| Result        | Test passed         |

### Pull-out test

|                                                                             |                                          |
|-----------------------------------------------------------------------------|------------------------------------------|
| Specification                                                               | IEC 60999-1:1999-11                      |
| Conductor cross section/conductor type/tractive force setpoint/actual value | 0.2 mm <sup>2</sup> / solid / > 10 N     |
|                                                                             | 0.25 mm <sup>2</sup> / flexible / > 10 N |
|                                                                             | 1.5 mm <sup>2</sup> / solid / > 40 N     |
|                                                                             | 1.5 mm <sup>2</sup> / flexible / > 40 N  |

## Electrical tests

### Temperature-rise test

|                                   |                                                                                                                                |
|-----------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| Specification                     | IEC 60947-7-4:2013-08                                                                                                          |
| Requirement temperature-rise test | The sum of ambient temperature and temperature rise of the PCB terminal block shall not exceed the upper limiting temperature. |

### Short-time withstand current

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60947-7-4:2013-08 |
|---------------|-----------------------|

### Insulation resistance

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|                                        |                                  |
|----------------------------------------|----------------------------------|
| Specification                          | IEC 60947-1:2007-06 + A1:2010-12 |
| Insulating material group              | I                                |
| Comparative tracking index (IEC 60112) | CTI 600                          |
| Rated insulation voltage (III/3)       | 160 V                            |

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|                                                        |        |
|--------------------------------------------------------|--------|
| Rated surge voltage (III/3)                            | 2.5 kV |
| minimum clearance value - non-homogenous field (III/3) | 1.5 mm |
| minimum creepage distance (III/3)                      | 2 mm   |
| Rated insulation voltage (III/2)                       | 160 V  |
| Rated surge voltage (III/2)                            | 2.5 kV |
| minimum clearance value - non-homogenous field (III/2) | 1.5 mm |
| minimum creepage distance (III/2)                      | 0.8 mm |
| Rated insulation voltage (II/2)                        | 320 V  |
| Rated surge voltage (II/2)                             | 2.5 kV |
| minimum clearance value - non-homogenous field (II/2)  | 1.5 mm |
| minimum creepage distance (II/2)                       | 1.6 mm |

## Environmental and real-life conditions

### Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |

### Glow-wire test

|                  |                        |
|------------------|------------------------|
| Specification    | IEC 60695-2-10:2013-04 |
| Temperature      | 850 °C                 |
| Time of exposure | 5 s                    |

### Aging

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60947-7-4:2013-08 |
|---------------|-----------------------|

### Ambient conditions

|                                         |                                                     |
|-----------------------------------------|-----------------------------------------------------|
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

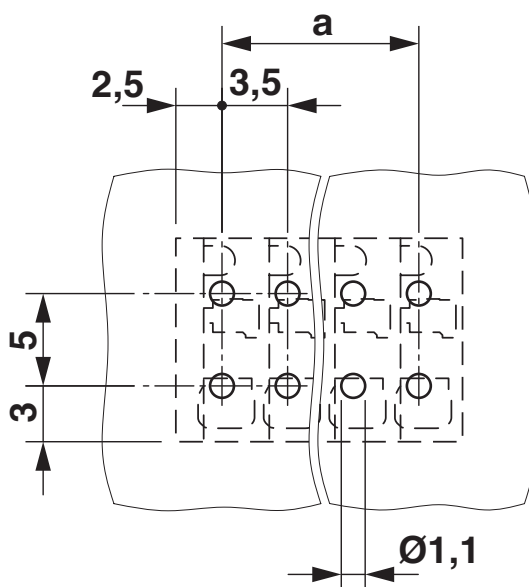
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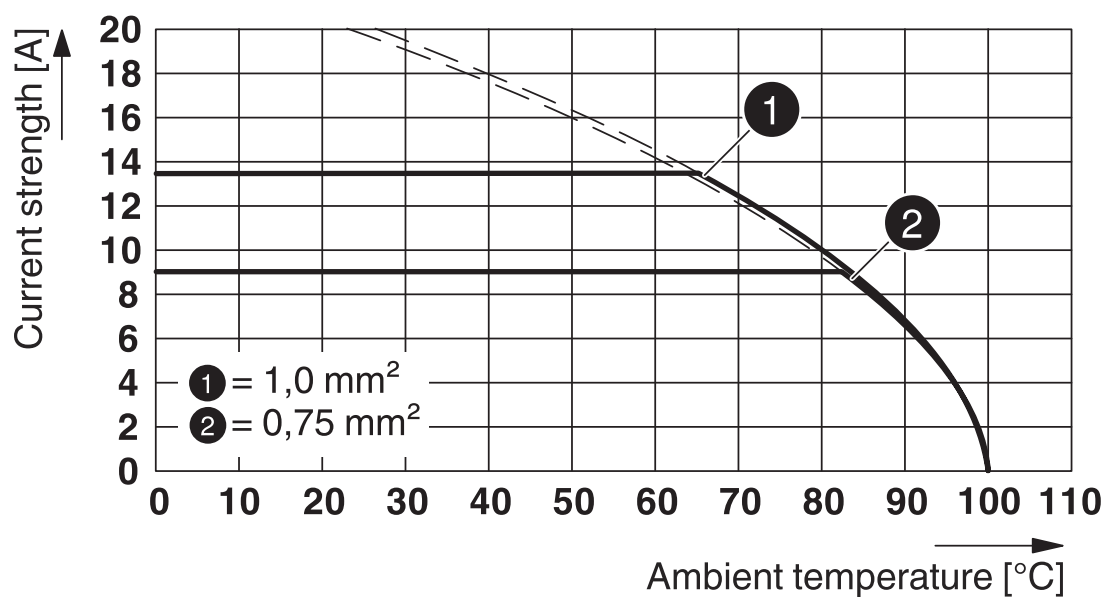
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## Drawings

Drilling plan/solder pad geometry



Diagram



Type: SPTAF 1/...-3,5-LL

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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1864383>

|  <b>cULus Recognized</b><br>Approval ID: E60425-20061129 |                       |                       |                   |                             |
|-------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                           | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| Use group B                                                                                                                               |                       |                       |                   |                             |
| Field wiring                                                                                                                              | 300 V                 | 7 A                   | 24 - 18           | -                           |
| Use group D                                                                                                                               |                       |                       |                   |                             |
| Field wiring                                                                                                                              | 300 V                 | 7 A                   | 24 - 18           | -                           |

|  <b>VDE Zeichengenehmigung</b><br>Approval ID: 40047107 |                       |                       |                   |                             |
|------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                          | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
|                                                                                                                                          | 160 V                 | 13.5 A                | -                 | 0.2 - 1                     |

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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-11.0 | 27460101 |
| ECLASS-12.0 | 27460101 |
| ECLASS-13.0 | 27460101 |

### ETIM

|          |          |
|----------|----------|
| ETIM 9.0 | EC002643 |
|----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|



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## Environmental product compliance

|                                         |                                          |
|-----------------------------------------|------------------------------------------|
| EU RoHS                                 |                                          |
| Fulfills EU RoHS substance requirements | Yes, No exemptions                       |
| China RoHS                              |                                          |
| Environment friendly use period (EFUP)  | EFUP-E                                   |
|                                         | No hazardous substances above the limits |
| EU REACH SVHC                           |                                          |
| REACH candidate substance (CAS No.)     | No substance above 0.1 wt%               |

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## Accessories

### SZF 0-0,4X2,5 - Screwdriver

1204504

<https://www.phoenixcontact.com/us/products/1204504>



Actuation tool, for ST terminal blocks, also suitable for use as a bladed screwdriver, size: 0.4 x 2.5 x 75 mm, 2-component grip, with non-slip grip

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