

# MSTB 2,5 HC/10-ST - PCB connector

1911936

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PCB connector, nominal cross section: 2.5 mm<sup>2</sup>, color: green, nominal current: 16 A (see derating curve), rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 10, number of rows: 1, number of positions: 10, number of connections: 10, product range: MSTB 2,5 HC/...-ST, pitch: 5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5 HC, locking: without, mounting: without, type of packaging: packed in cardboard

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Integrated double steel spring provides additional safety in the event of temperature and power fluctuations

## Commercial data

|                                      |                     |
|--------------------------------------|---------------------|
| Item number                          | 1911936             |
| Packing unit                         | 50 pc               |
| Minimum order quantity               | 50 pc               |
| Sales key                            | AA03                |
| Product key                          | AACAFA              |
| Catalog page                         | Page 490 (C-1-2013) |
| GTIN                                 | 4017918191085       |
| Weight per piece (including packing) | 17.31 g             |
| Weight per piece (excluding packing) | 16.644 g            |
| Customs tariff number                | 85366990            |
| Country of origin                    | DE                  |

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## Technical data

### Product properties

|                       |                       |
|-----------------------|-----------------------|
| Product type          | PCB connector         |
| Product family        | MSTB 2,5 HC/...-ST    |
| Product line          | COMBICON Connectors M |
| Type                  | Standard              |
| Number of positions   | 10                    |
| Pitch                 | 5 mm                  |
| Number of connections | 10                    |
| Number of rows        | 1                     |
| Number of potentials  | 10                    |
| Mounting flange       | without               |

### Electrical properties

|                             |                           |
|-----------------------------|---------------------------|
| Nominal current $I_N$       | 16 A (see derating curve) |
| Nominal voltage $U_N$       | 320 V                     |
| Degree of pollution         | 3                         |
| Contact resistance          | 0.6 mΩ                    |
| Rated voltage (III/3)       | 250 V                     |
| Rated surge voltage (III/3) | 4 kV                      |
| Rated voltage (III/2)       | 320 V                     |
| Rated surge voltage (III/2) | 4 kV                      |
| Rated voltage (II/2)        | 630 V                     |
| Rated surge voltage (II/2)  | 4 kV                      |

### Connection data

#### Connection technology

|                         |                      |
|-------------------------|----------------------|
| Type                    | Standard             |
| Connector system        | COMBICON MSTB 2,5 HC |
| Nominal cross section   | 2.5 mm <sup>2</sup>  |
| Contact connection type | Socket               |

#### Interlock

|                 |         |
|-----------------|---------|
| Locking type    | without |
| Mounting flange | without |

#### Conductor connection

|  |  |
|--|--|
| Connection method  | Screw connection with tension sleeve         |
| Conductor/PCB connection direction                             | 0 °  |
| Conductor cross section rigid                                  | 0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>  |
| Conductor cross section flexible                               | 0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>  |
| Conductor cross section AWG                                    | 24 ... 12                                    |
| Conductor cross section flexible, with ferrule without plastic | 0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup> |

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|   |  |
|---|--|
| sleeve  |  |
| Conductor cross section, flexible, with ferrule, with plastic sleeve                      | 0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup> |
| 2 conductors with same cross section, solid   | 0.2 mm <sup>2</sup> ... 1 mm <sup>2</sup>    |
| 2 conductors with same cross section, flexible  | 0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve       | 0.25 mm <sup>2</sup> ... 1 mm <sup>2</sup>   |
| 2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve | 0.5 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| Cylindrical gauge a x b / diameter  | 2.8 mm x 2.0 mm / 2.4 mm                     |
| Stripping length  | 7 mm   |
| Tightening torque   | 0.5 Nm ... 0.6 Nm                            |

## Specifications for ferrules without insulating collar

|                           |                    |
|---------------------------|--------------------|
| recommended crimping tool | 1212034 CRIMPFOX 6 |
|---------------------------|--------------------|

## Specifications for ferrules with insulating collar

|                           |                    |
|---------------------------|--------------------|
| recommended crimping tool | 1212034 CRIMPFOX 6 |
|---------------------------|--------------------|

## Material specifications

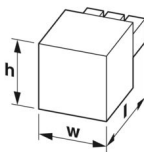
### Material data - contact

|  |  |
|--|--|
| Note                                     | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                         | Cu alloy   |
| Surface characteristics                  | hot-dip tin-plated   |
| Metal surface terminal point (top layer) | Tin (4 - 8 µm Sn)  |
| Metal surface contact area (top layer)   | Tin (4 - 8 µm Sn)  |

### Material data - housing

|   |              |
|---|--------------|
| Color (Housing)   | green (6021) |
| Insulating material   | PA           |
| Insulating material group   | I            |
| CTI according to IEC 60112  | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

## Dimensions

|                     |  |
|---------------------|--|
| Dimensional drawing |  |
| Pitch               | 5 mm   |

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|            |         |
|------------|---------|
| Width [w]  | 50 mm   |
| Height [h] | 15 mm   |
| Length [l] | 18.1 mm |

## Mounting

|                       |             |
|-----------------------|-------------|
| Drive form screw head | Slotted (L) |
|-----------------------|-------------|

## Notes

|                    |  |
|--------------------|--|
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
|--------------------|--|

## Mechanical tests

### Test for conductor damage and slackening

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
| Result        | Test passed         |

### Pull-out test

|   |   |
|---|---|
| Specification   | IEC 60999-1:1999-11                     |
| Conductor cross section/conductor type/tractive force setpoint/actual value | 0.2 mm <sup>2</sup> / solid / > 10 N    |
|   | 0.2 mm <sup>2</sup> / flexible / > 10 N |
|   | 2.5 mm <sup>2</sup> / solid / > 50 N    |
|   | 2.5 mm <sup>2</sup> / flexible / > 50 N |

### Insertion and withdrawal forces

|                                     |             |
|-------------------------------------|-------------|
| Result                              | Test passed |
| No. of cycles                       | 50          |
| Insertion strength per pos. approx. | 4 N         |
| Withdraw strength per pos. approx.  | 3 N         |

### Torque test

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
|---------------|---------------------|

### Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

### Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

### Dimension check

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
| Result        | Test passed           |

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## Environmental and real-life conditions

### Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |

### Durability test

|  |                       |
|--|-----------------------|
| Specification                                | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level       | 4.8 kV                |
| Contact resistance $R_1$                     | 0.6 mΩ                |
| Contact resistance $R_2$                     | 0.7 mΩ                |
| Insertion/withdrawal cycles                  | 50                    |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Climatic test

|                                   |   |
|-----------------------------------|---|
| Specification                     | ISO 6988:1985-02  |
| Corrosive stress                  | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 100 °C/168 h  |
| Power-frequency withstand voltage | 2.21 kV   |

### Ambient conditions

|   |   |
|---|---|
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 12                    |

### Insulation resistance

|  |                       |
|--|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|  |                     |
|--|---------------------|
| Specification                          | IEC 60664-1:2007-04 |
| Insulating material group              | I                   |
| Comparative tracking index (IEC 60112) | CTI 600             |
| Rated insulation voltage (III/3)       | 250 V               |
| Rated surge voltage (III/3)            | 4 kV                |

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|  |        |
|--|--------|
| minimum clearance value - non-homogenous field (III/3) | 3 mm   |
| minimum creepage distance (III/3)                      | 3.2 mm |
| Rated insulation voltage (III/2)                       | 320 V  |
| Rated surge voltage (III/2)                            | 4 kV   |
| minimum clearance value - non-homogenous field (III/2) | 3 mm   |
| minimum creepage distance (III/2)                      | 3 mm   |
| Rated insulation voltage (II/2)                        | 630 V  |
| Rated surge voltage (II/2)                             | 4 kV   |
| minimum clearance value - non-homogenous field (II/2)  | 3 mm   |
| minimum creepage distance (II/2)                       | 3.2 mm |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

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