

https://www.phoenixcontact.com/us/products/1967391



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PCB connector, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, contact connection type: Socket, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: PC 16/..-ST, pitch: 10.16 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 16, locking: without, mounting: without, type of packaging: packed in cardboard

Your advantages

- · Well-known connection principle allows worldwide use
- · Low temperature rise, thanks to maximum contact force
- · Allows connection of two conductors
- · Integrated double steel spring provides additional safety in the event of temperature and power fluctuations
- · Integrated protective guide prevents incorrect insertion of the conductor underneath the tension sleeve

Commercial data

Item number	1967391
Packing unit	25 pc
Sales key	AA05
Product key	AAEAAA
Catalog page	Page 554 (C-1-2013)
GTIN	4017918939250
Weight per piece (including packing)	36.98 g
Weight per piece (excluding packing)	34.991 g
Customs tariff number	85366990
Country of origin	PL



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Technical data

Product properties

Туре	Standard
Product line	COMBICON Connectors XL
Product type	PCB connector
Product family	PC 16/ST
Number of positions	4
Pitch	10.16 mm
Number of connections	4
Number of rows	1
Mounting flange	without
Number of potentials	4

Electrical properties

Nominal current I _N	76 A
Nominal voltage U _N	1000 V
Degree of pollution	3
Contact resistance	0.22 mΩ
Rated voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
Rated voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

Connection data

Connection technology

Туре	Standard
Connector system	COMBICON PC 16
Nominal cross section	16 mm²
Contact connection type	Socket

Interlock

Locking type	without
Mounting flange	without

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0°
Conductor cross section rigid	0.75 mm² 16 mm²
Conductor cross section flexible	0.75 mm² 16 mm²
Conductor cross section AWG	18 6
Conductor cross section flexible, with ferrule without plastic	0.5 mm ² 16 mm ² (Only in connection with CRIMPFOX 16 S)



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sleeve	
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.5 mm² 10 mm² (Only in connection with CRIMPFOX 16 S)
2 conductors with same cross section, solid	0.75 mm² 6 mm²
2 conductors with same cross section, flexible	0.75 mm ² 6 mm ²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.5 mm² 4 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm² 6 mm²
Cylindrical gauge a x b / diameter	- / 5.4 mm
Stripping length	12 mm
Tightening torque	1.7 Nm 1.8 Nm

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Selective coating
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface terminal point (middle layer)	Nickel flash (Ni flash)
Metal surface contact area (top layer)	Silver (2 - 4 µm Ag)
Metal surface contact area (middle layer)	Nickel flash (Ni flash)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Dimensions

Dimensional drawing	h
Pitch	10.16 mm
Width [w]	40.48 mm
Height [h]	27.8 mm
Length [I]	41.5 mm



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In accordance with IEC 61984, COMBICON connectors have no

switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.

Mounting

	Drive form screw head	Slotted (L)
	Connection method	Screw connection with tension sleeve
	Drive form screw head	Slotted (L)
Notes		

Mechanical tests

Specification

Notes on operation

Test for conductor damage and slackening

Result	Test passed	
Pull-out test		
Specification	IEC 60999-1:1999-11	
Conductor cross section/conductor type/tractive force	0.75 mm² / solid / > 30 N	
setpoint/actual value	0.75 mm² / flexible / > 30 N	
	16 mm² / solid / > 100 N	

IEC 60999-1:1999-11

16 mm² / flexible / > 100 N

Insertion and withdrawal forces

Result	Test passed
No. of cycles	50
Insertion strength per pos. approx.	17 N
Withdraw strength per pos. approx.	17 N

Torque test

Specification	IEC 60999-1:1999-11
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Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Result Test passed	Specification	IEC 60512-13-5:2006-02
	Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Differsion check	
Specification	IEC 60512-1-2:2002-02
Result	Test passed



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Environmental and real-life conditions

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Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Sweep speed	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	9.8 kV
Contact resistance R ₁	0.22 mΩ
Contact resistance R ₂	0.24 mΩ
Insertion/withdrawal cycles	50
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	$0.2~\mathrm{dm^3SO_2}$ on 300 $\mathrm{dm^3/40~^\circ C/1}$ cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	4.26 kV

Ambient conditions

Ambient temperature (operation)	-40 °C 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	9
Insulation resistance	
Specification	IEC 60512-3-1:2002-02

Air clearances and creepage distances |

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Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV



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minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm
Rated insulation voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
minimum clearance value - non-homogenous field (III/2)	8 mm
minimum creepage distance (III/2)	8 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm

Packaging specifications

Type of packaging	packed in cardboard

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