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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: SMSTB 2,5/..-STF, pitch: 5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: -45 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism, mounting: Screw flange, type of packaging: packed in cardboard

Your advantages

- · Well-known connection principle allows worldwide use
- · Optimized for tight installation situations: operation and conductor connection from one direction
- · Screwable flange for superior mechanical stability
- · Low temperature rise, thanks to maximum contact force
- · Allows connection of two conductors

Commercial data

Item number	1970870
Packing unit	50 pc
Minimum order quantity	50 pc
Note	Made to order (non-returnable)
Sales key	AACAFL
Product key	AACAFL
Catalog page	Page 269 (C-1-2013)
GTIN	4017918930998
Weight per piece (including packing)	5.006 g
Weight per piece (excluding packing)	4.721 g
Customs tariff number	85366990
Country of origin	DE



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Technical data

Product properties

Product type	PCB connector
Product family	SMSTB 2,5/STF
Product line	COMBICON Connectors M
Туре	Standard
Number of positions	2
Pitch	5 mm
Number of connections	2
Number of rows	1
Number of potentials	2
Mounting flange	Screw flange

Electrical properties

Nominal current I _N	12 A
Nominal voltage U _N	320 V
Degree of pollution	3
Contact resistance	1.8 mΩ
Rated voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

Connection data

Connection technology

Туре	Standard
Connector system	COMBICON MSTB 2,5
Nominal cross section	2.5 mm²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting flange	Screw flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	-45 °
Conductor cross section rigid	0.2 mm² 2.5 mm²
Conductor cross section flexible	0.2 mm² 2.5 mm²
Conductor cross section AWG	24 12



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Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm² 2.5 mm²		
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm² 2.5 mm²		
2 conductors with same cross section, solid	0.2 mm² 1 mm²		
2 conductors with same cross section, flexible	0.2 mm ² 1.5 mm ²		
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm² 1 mm²		
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm² 1.5 mm²		
Cylindrical gauge a x b / diameter	2.8 mm x 2.0 mm / 2.4 mm		
Stripping length	7 mm		
Tightening torque	0.5 Nm 0.6 Nm		
Specifications for ferrules without insulating collar			
recommended crimping tool	1212034 CRIMPFOX 6		
Specifications for ferrules with insulating collar			
recommended crimping tool	1212034 CRIMPFOX 6		

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (5 - 7 μm Sn)
Metal surface contact area (top layer)	Tin (5 - 7 μm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Dimensions

Dimensional drawing



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Pitch	5 mm			
Width [w]	20 mm			
Height [h]	15.5 mm			
Length [I]	25.6 mm			
punting				
Drive form screw head	Slotted (L)			
Flange				
Tightening torque	0.3 Nm			
ites				
Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.			
echanical tests				
Test for conductor damage and slackening				
Specification	IEC 60999-1:1999-11			
Result	Test passed			
Pull-out test				
Specification	IEC 60999-1:1999-11			
Conductor cross section/conductor type/tractive force	0.2 mm² / solid / > 10 N			
setpoint/actual value	0.2 mm² / flexible / > 10 N			
	2.5 mm² / solid / > 50 N			
	2.5 mm² / flexible / > 50 N			
nsertion and withdrawal forces				
Result	Test passed			
No. of cycles	25			
Insertion strength per pos. approx.	8 N			
Withdraw strength per pos. approx.	6 N			
Torque test				
Specification	IEC 60999-1:1999-11			
Resistance of inscriptions				
Specification	IEC 60068-2-70:1995-12			
Result	Test passed			
Polarization and coding				
Specification	IEC 60512-13-5:2006-02			
	Test second			
Result	Test passed			
Result Visual inspection	rest passed			
	IEC 60512-1-1:2002-02			



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Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Acceleration	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R ₁	1.8 mΩ
Contact resistance R ₂	1.9 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	$0.2~\mathrm{dm^3SO_2}$ on 300 dm 3 /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	2.21 kV

Ambient conditions

Ambient temperature (operation)	-40 °C 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C

Electrical tests

Thermal test | Test group C

Thermal test Test group o	
Specification	IEC 60512-5-1:2002-02
Tested number of positions	20
Insulation resistance	
Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I



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Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	3.2 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

Packaging specifications

Type of packaging	packed in cardboard

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