

1996223

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PCB connector, nominal cross section: 6 mm², color: green, nominal current: 41 A, rated voltage (III/2): 1000 V, contact surface: Tin, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: SPC 5/..-STF, pitch: 7.62 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 5, locking: Screw locking mechanism, mounting: Screw flange, type of packaging: packed in cardboard

Your advantages

- · Time saving push-in connection, tools not required
- · Defined contact force ensures that contact remains stable over the long term
- · Clamping space opened by means of fixed screwdriver enables convenient conductor connection
- · Integrated double steel spring provides additional safety in the event of temperature and power fluctuations
- · Optimized for tight installation situations: operation and conductor connection from one direction
- · Screwable flange for superior mechanical stability
- 600 V UL approval in the smallest of dimensions

Commercial data

Item number	1996223
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA04
Product key	AADFBB
Catalog page	Page 531 (C-1-2013)
GTIN	4046356037969
Weight per piece (including packing)	62.3 g
Weight per piece (excluding packing)	60.614 g
Customs tariff number	85366990
Country of origin	IN



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Technical data

Product properties

Product type	PCB connector
Product family	SPC 5/STF
Product line	COMBICON Connectors L
Туре	Standard
Number of positions	12
Pitch	7.62 mm
Number of connections	12
Number of rows	1
Number of potentials	12
Mounting flange	Screw flange

Electrical properties

Nominal current I _N	41 A
Nominal voltage U _N	1000 V
Contact resistance	0.5 mΩ
Rated voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
Rated voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

Connection data

Connection technology

Туре	Standard
Connector system	COMBICON PC 5
Nominal cross section	6 mm²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting flange	Screw flange
Tightening torque	0.3 Nm 0.7 Nm

Conductor connection

Connection method	Push-in spring connection
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.2 mm² 10 mm²
Conductor cross section flexible	0.2 mm² 6 mm²
Conductor cross section AWG	24 8
Conductor cross section flexible, with ferrule without plastic	0.25 mm² 6 mm²



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sleeve	
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm² 4 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.25 mm² 1.5 mm²
Cylindrical gauge a x b / diameter	4.3 mm x 4.0 mm / 4.0 mm
Stripping length	15 mm
Specifications for ferrules without insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6
	1213144 CRIMPFOX CENTRUS 6S
	1213146 CRIMPFOX CENTRUS 6H
ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.5 mm²; Length: 10 mm 15 mm
	Cross section: 0.75 mm ² ; Length: 10 mm 15 mm
	Cross section: 1 mm²; Length: 10 mm 15 mm
	Cross section: 1.5 mm²; Length: 12 mm 15 mm
	Cross section: 2.5 mm²; Length: 12 mm 15 mm
	Cross section: 4 mm ² ; Length: 12 mm 15 mm
	Cross section: 6 mm²; Length: 12 mm 15 mm
Specifications for ferrules with insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6
	1213144 CRIMPFOX CENTRUS 6S
	1213146 CRIMPFOX CENTRUS 6H
ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.5 mm²; Length: 10 mm 15 mm
	Cross section: 0.75 mm²; Length: 12 mm 15 mm
	Cross section: 1 mm²; Length: 12 mm 15 mm
	Cross section: 1.5 mm²; Length: 12 mm 15 mm
	Cross section: 2.5 mm²; Length: 12 mm 15 mm
	Cross section: 4 mm²; Length: 12 mm 15 mm

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 μm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 μm Sn)

Material data - housing

3	
Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	T
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0



1996223

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Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695- 10-2	125 °C

Dimensions

Dimensional drawing	h
Pitch	7.62 mm
Width [w]	106.66 mm
Height [h]	19.8 mm
Length [I]	38.5 mm

Mounting

Flange

Tightening torque	0.3 Nm 0.7 Nm
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Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no
	switching power (COC). During designated use, they must not be
	plugged in or disconnected when carrying voltage or under load.

Mechanical tests

Conductor connection

Specification	IEC 60999-1:1999-11
Result	Test passed

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Repeated connection and disconnection

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	$0.2 \text{ mm}^2 / \text{ solid } / > 10 \text{ N}$
	0.2 mm² / flexible / > 10 N
	6 mm² / flexible / > 80 N

Insertion and withdrawal forces



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	Test passed
No. of cycles	50
Insertion strength per pos. approx.	5 N
Withdraw strength per pos. approx.	4 N
Projetovan of imposintings	
Resistance of inscriptions	IEC 60068-2-70:1995-12
Specification	
Result	Test passed
Polarization and coding	
Specification	IEC 60512-13-5:2006-02
Result	Test passed
/isual inspection	
Specification	IEC 60512-1-1:2002-02
Result	Test passed
Dimension check	
Specification	IEC 60512-1-2:2002-02
Result	Test passed
Specification	IEC 60068-2-6:2007-12
Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Frequency Sweep speed	10 - 150 - 10 Hz 1 octave/min
Frequency Sweep speed Amplitude	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz)
Frequency Sweep speed Amplitude Acceleration	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz)
Frequency Sweep speed Amplitude Acceleration Test duration per axis	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz)
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Durability test	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Durability test Specification	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Durability test Specification Impulse withstand voltage at sea level	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis IEC 60512-9-1:2010-03 9.8 kV
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Durability test Specification Impulse withstand voltage at sea level Contact resistance R ₁	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis IEC 60512-9-1:2010-03 9.8 kV 0.5 mΩ
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Durability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis IEC 60512-9-1:2010-03 9.8 kV 0.5 mΩ 0.6 mΩ
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Durability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis IEC 60512-9-1:2010-03 9.8 kV 0.5 mΩ 0.6 mΩ 50
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Durability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis IEC 60512-9-1:2010-03 9.8 kV 0.5 mΩ 0.6 mΩ
Sweep speed Amplitude Acceleration Test duration per axis Test directions Ourability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles Insulation resistance, neighboring positions	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis IEC 60512-9-1:2010-03 9.8 kV 0.5 mΩ 0.6 mΩ 50
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Ourability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles Insulation resistance, neighboring positions	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis IEC 60512-9-1:2010-03 9.8 kV 0.5 mΩ 0.6 mΩ 50
Sweep speed Amplitude Acceleration Test duration per axis Test directions Durability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles Insulation resistance, neighboring positions	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis IEC 60512-9-1:2010-03 9.8 kV 0.5 mΩ 0.6 mΩ 50 > 5 MΩ
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Durability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles Insulation resistance, neighboring positions Climatic test Specification	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis IEC 60512-9-1:2010-03 9.8 kV 0.5 mΩ 0.6 mΩ 50 > 5 MΩ ISO 6988:1985-02
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Durability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles Insulation resistance, neighboring positions Climatic test Specification Corrosive stress	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis IEC 60512-9-1:2010-03 9.8 kV 0.5 mΩ 0.6 mΩ 50 > 5 MΩ ISO 6988:1985-02 0.2 dm³ SO_2 on 300 dm³/40 °C/1 cycle
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Durability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles Insulation resistance, neighboring positions Climatic test Specification Corrosive stress Thermal stress	10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis IEC 60512-9-1:2010-03 9.8 kV 0.5 mΩ 0.6 mΩ 50 > 5 MΩ ISO 6988:1985-02 0.2 dm³ SO ₂ on 300 dm³/40 °C/1 cycle 100 °C/168 h



1996223

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Type of packaging

Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C
Electrical tests	
Thermal test Test group C	
Specification	IEC 60512-5-1:2002-02
Tested number of positions	12
Insulation resistance	
Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ
Temperature cycles	IEC 00000 4.4000 44
Specification	IEC 60999-1:1999-11
Result	Test passed
Air clearances and creepage distances	
Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm
Rated insulation voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
minimum clearance value - non-homogenous field (III/2)	8 mm
minimum creepage distance (III/2)	8 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm
Packaging specifications	

packed in cardboard

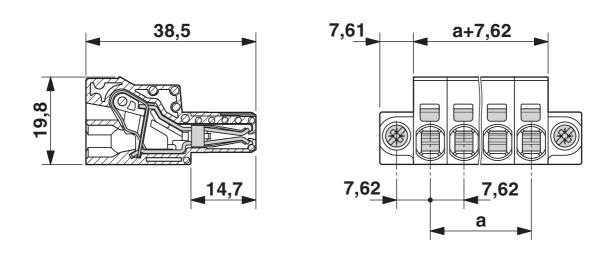


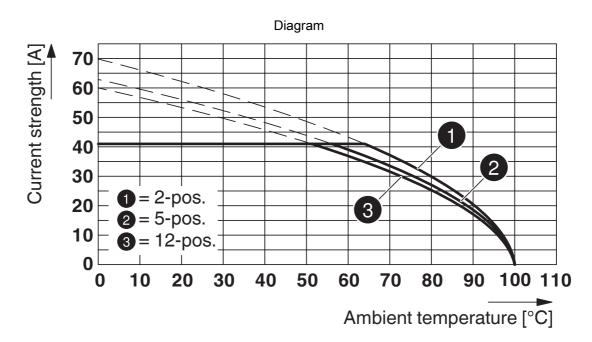
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Drawings

Dimensional drawing





Type: SPC 5/...-STF-7,62 with DFK-PC 5/...-STF-7,62

Conductor cross section: 10 mm²



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Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/ca/products/1996223

cULus Recogn Approval ID: E6042	nized 25-19920722			
	Nominal voltage \mathbf{U}_{N}	Nominal current I _N	Cross section AWG	Cross section mm ²
Use group B				
	600 V	35 A	24 - 8	-
Use group C				
	600 V	35 A	24 - 8	-



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Classifications

UNSPSC 21.0

ECLASS

ECLASS-11.0	27460202
ECLASS-12.0	27460202
ECLASS-13.0	27460202
ETIM	
ETIM 9.0	EC002638
UNSPSC	

39121400



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Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%

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PHOENIX CONTACT Ltd 8240 Parkhill Drive Milton, Ontario L9T 5V7 1-800-890-2820 cdinfo@phoenixcontact.ca