

PC 6-16/ 6-G1F-10,16 - PCB header



1999042

<https://www.phoenixcontact.com/pc/products/1999042>

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PCB headers, nominal cross section: 16 mm², color: green, nominal current: 76 A (41 A in combination with PC 6 plug), rated voltage (III/2): 1000 V, contact surface: Ag, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: PC 6-16/..-G1F, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting: Threaded flange, type of packaging: packed in cardboard

Your advantages

- Well-known mounting principle allows worldwide use
- Screwable flange for superior mechanical stability
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies

Commercial data

Item number	1999042
Packing unit	50 pc
Minimum order quantity	1 pc
Product key	AAESBB
Catalog page	Page 567 (C-1-2013)
GTIN	4046356038546
Weight per piece (including packing)	30.59 g
Weight per piece (excluding packing)	28.284 g
Customs tariff number	85366930
Country of origin	PL

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Technical data

Product properties

Product type	PCB headers
Product family	PC 6-16/...-G1F
Product line	COMBICON Connectors XL
Type	Headers
Number of positions	6
Pitch	10.16 mm
Number of connections	6
Number of rows	1
Number of potentials	6
Mounting flange	Threaded flange
Pin layout	Linear pinning
Solder pins per potential	3

Data management status

Article revision	06
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Electrical properties

Nominal current I_N	76 A (41 A in combination with PC 6 plug)
Nominal voltage U_N	1000 V
Contact resistance	0.3 mΩ
Rated voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
Rated voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

Flange

Tightening torque	0.3 Nm ... 0.7 Nm
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Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Electroplated silver
Metal surface contact area (top layer)	Silver (4 - 8 μm Ag)

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Metal surface contact area (middle layer)	Nickel (2 - 4 µm Ni)
Metal surface soldering area (top layer)	Silver (4 - 8 µm Ag)
Metal surface soldering area (middle layer)	Nickel (2 - 4 µm Ni)

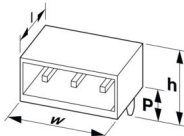
Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Notes

General	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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Dimensions

Dimensional drawing	
Pitch	10.16 mm
Width [w]	78.72 mm
Height [h]	17.4 mm
Length [l]	34 mm
Installed height	13.4 mm
Solder pin length [P]	4 mm
Pin dimensions	1 x 1.2 mm

PCB design

Pin spacing	10.16 mm
Hole diameter	1.7 mm

Mechanical tests

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
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Result	Test passed
Resistance of inscriptions	
Specification	IEC 60068-2-70:1995-12
Result	Test passed
Polarization and coding	
Specification	IEC 60512-13-5:2006-02
Result	Test passed
Contact holder in insert	
Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed
Insertion and withdrawal forces	
Result	Test passed
No. of cycles	50
Insertion strength per pos. approx.	14 N
Withdraw strength per pos. approx.	12 N

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	8

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm
Rated insulation voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
minimum clearance value - non-homogenous field (III/2)	8 mm
minimum creepage distance (III/2)	8 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	9.8 kV
Contact resistance R_1	0.3 mΩ
Contact resistance R_2	0.3 mΩ
Insertion/withdrawal cycles	50
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	4.26 kV

Ambient conditions

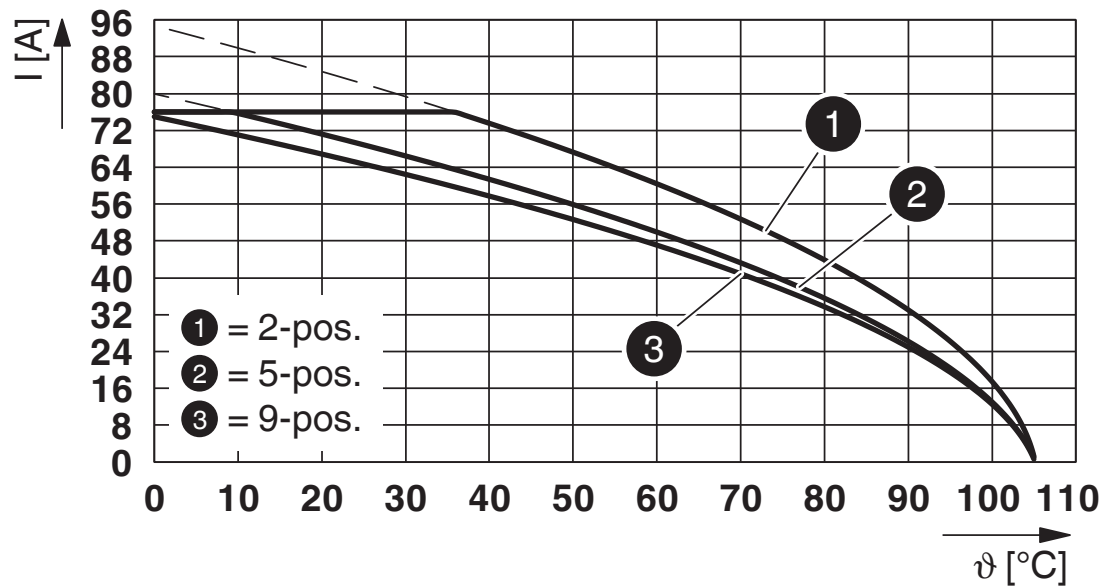
Ambient temperature (operation)	-40 °C ... 105 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Packaging specifications

Type of packaging	packed in cardboard
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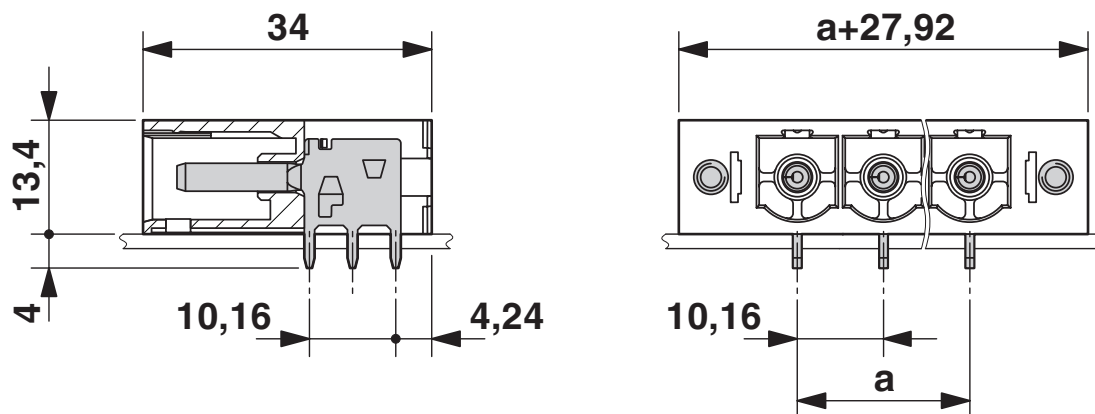
Drawings

Diagram

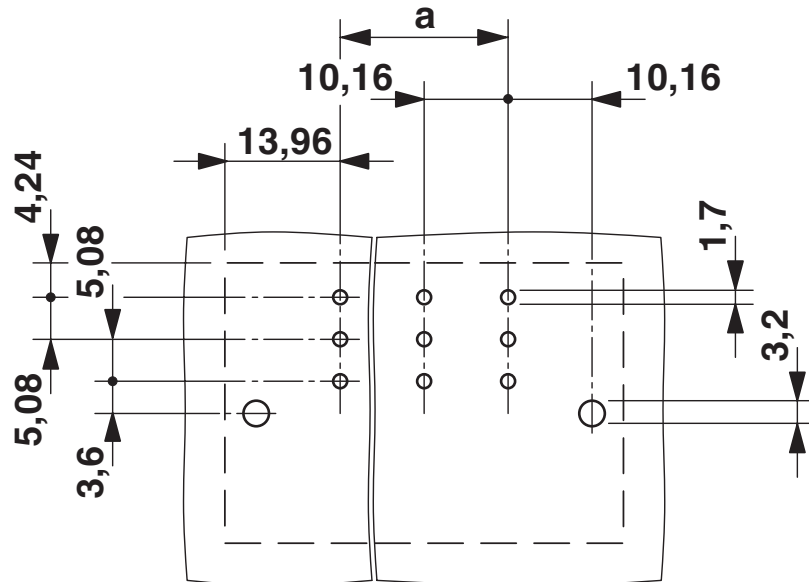


Type: SPC 16/...-STF-10,16 with PC 6-16/...-G1F-10,16

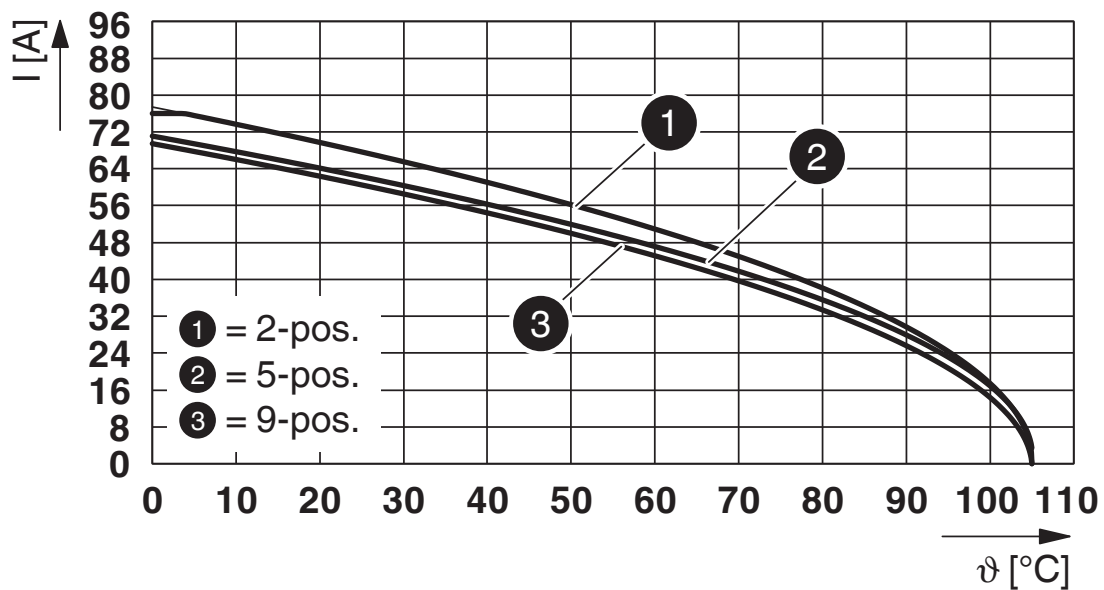
Dimensional drawing



Drilling plan/solder pad geometry



Diagram



Type: PC 16/...-STF-10,16 with PC 6-16/...-G1F-10,16

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Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/pc/products/1999042>

 cULus Recognized Approval ID: E60425-20040202				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
Use group B	300 V	66 A	-	-
Use group C	300 V	66 A	-	-
Use group D	600 V	5 A	-	-

 VDE Zeichengenehmigung Approval ID: 40055586				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
	1000 V	76 A	-	-

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Classifications

ECLASS

ECLASS-11.0	27460201
ECLASS-12.0	27460201
ECLASS-13.0	27460201

ETIM

ETIM 9.0	EC002637
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UNSPSC

UNSPSC 21.0	39121400
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Environmental product compliance

EU RoHS	
Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%
EF3.0 Climate Change	
CO2e kg	0.21 kg CO2e

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