

Specifications

Photo is representative

Eaton 208225

Eaton Moeller® series DILM Contactor, 380 V 400 V 450 kW, 2 N/O, 2 NC, RA 250: 110 - 250 V 40 - 60 Hz/110 - 350 V DC, AC and DC operation, Screw connection

General specifications

PRODUCT NAME	Eaton Moeller® series DILM Contactor
CATALOG NUMBER	208225
MODEL CODE	DILM820/22(RA250)
EAN	4015082082253
PRODUCT LENGTH/DEPTH	232 mm
PRODUCT HEIGHT	296 mm
PRODUCT WIDTH	250 mm
PRODUCT WEIGHT	16.536 kg
CERTIFICATIONS	CSA-C22.2 No. 60947-4-1-14 IEC/EN 60947-4-1 CSA UL UL File No.: E29096 CE CSA Class No.: 3211-04 VDE 0660 IEC/EN 60947 UL Category Control No.: NLDX UL 60947-4-1 CSA File No.: 012528
CATALOG NOTES	<ul style="list-style-type: none">• Contacts according to EN 50012• Also tested according to AC-3e up to 690 V.• Also suitable for motors with efficiency class IE3.• Conventional thermal current I_{th} of main contacts (1-

pole, open) at 60°	
GLOBAL CATALOG	208225

Product specifications

ACCESSORIES	Fitting options auxiliary contacts: on the side: 2 x DILM820-XHI11(V)-SI; 2 x DILM820-XHI11-SA
10.10 TEMPERATURE RISE	The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 SHORT-CIRCUIT RATING	Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 ELECTROMAGNETIC COMPATIBILITY	Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 MECHANICAL FUNCTION	The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.
10.2.2 CORROSION RESISTANCE	Meets the product standard's requirements.
10.2.3.1 VERIFICATION OF THERMAL STABILITY OF ENCLOSURES	Meets the product standard's requirements.
10.2.3.2 VERIFICATION OF RESISTANCE OF INSULATING MATERIALS TO NORMAL HEAT	Meets the product standard's requirements.
10.2.3.3 RESIST. OF INSUL. MAT. TO ABNORMAL HEAT/FIRE BY INTERNAL ELECT. EFFECTS	Meets the product standard's requirements.
10.2.4 RESISTANCE TO ULTRA-VIOLET (UV) RADIATION	Meets the product standard's requirements.
10.2.5 LIFTING	Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 MECHANICAL IMPACT	Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 INSCRIPTIONS	Meets the product standard's requirements.

Resources

CATALOGS	Product Range Catalog Switching and protecting motors
CHARACTERISTIC CURVE	eaton-contactors-short-time-loading-dilm-characteristic-curve-002.eps eaton-contactors-component-dilm-characteristic-curve-002.eps eaton-contactors-component-dilm-characteristic-curve-003.eps eaton-contactors-component-dilm-characteristic-curve.eps
DECLARATIONS OF CONFORMITY	DA-DC-00005043.pdf DA-DC-00005052.pdf
DRAWINGS	eaton-contactors-mounting-dilm-dimensions-002.eps eaton-contactors-mounting-dilm-dimensions.eps eaton-contactors-dilm-dimensions-005.eps eaton-contactors-dilm-3d-drawing-006.eps eaton-contactors-mounting-dilm-3d-drawing-002.eps
ECAD MODEL	DA-CE-ETN.DILM820 22(RA250)
INSTALLATION INSTRUCTIONS	IL03407023Z2021_09.pdf
MCAD MODEL	eaton-dil m580 820-3d-model.stp eaton-dil m580 820-drawing.dwg
SYSTEM OVERVIEW	eaton-contactors-system55-dilm-explosion-drawing.eps

10.3 DEGREE OF PROTECTION OF ASSEMBLIES	Does not apply, since the entire switchgear needs to be evaluated.
10.4 CLEARANCES AND CREEPAGE DISTANCES	Meets the product standard's requirements.
10.5 PROTECTION AGAINST ELECTRIC SHOCK	Does not apply, since the entire switchgear needs to be evaluated.
10.6 INCORPORATION OF SWITCHING DEVICES AND COMPONENTS	Does not apply, since the entire switchgear needs to be evaluated.
10.7 INTERNAL ELECTRICAL CIRCUITS AND CONNECTIONS	Is the panel builder's responsibility.
10.8 CONNECTIONS FOR EXTERNAL CONDUCTORS	Is the panel builder's responsibility.
10.9.2 POWER-FREQUENCY ELECTRIC STRENGTH	Is the panel builder's responsibility.
10.9.3 IMPULSE WITHSTAND VOLTAGE	Is the panel builder's responsibility.
10.9.4 TESTING OF ENCLOSURES MADE OF INSULATING MATERIAL	Is the panel builder's responsibility.
FITTED WITH:	Suppressor circuit in actuating electronics
OPERATING FREQUENCY	200 Operations/h 1000 mechanical Operations/h (AC operated) 1000 mechanical Operations/h (DC operated)
POLLUTION DEGREE	3
CLIMATIC PROOFING	Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
RATED IMPULSE WITHSTAND VOLTAGE (UIMP)	8000 V AC
UTILIZATION CATEGORY	AC-3: Normal AC induction motors: starting, switch off during running AC-4: Normal AC induction motors: starting, plugging, reversing, inching AC-1: Non-inductive or slightly inductive loads, resistance furnaces

WIRING DIAGRAMS

[eaton-contactors-contact-dilm-wiring-diagram-004.eps](#)

CONNECTION	Screw terminals
AMBIENT OPERATING TEMPERATURE - MAX	60 °C
AMBIENT OPERATING TEMPERATURE - MIN	-40 °C
AMBIENT OPERATING TEMPERATURE (ENCLOSED) - MAX	40 °C
AMBIENT OPERATING TEMPERATURE (ENCLOSED) - MIN	-40 °C
AMBIENT STORAGE TEMPERATURE - MAX	80 °C
AMBIENT STORAGE TEMPERATURE - MIN	-40 °C
ASSIGNED MOTOR POWER AT 200/208 V, 60 HZ, 3-PHASE	290 HP
ASSIGNED MOTOR POWER AT 230/240 V, 60 HZ, 3-PHASE	350 HP
ASSIGNED MOTOR POWER AT 460/480 V, 60 HZ, 3-PHASE	700 HP
ASSIGNED MOTOR POWER AT 575/600 V, 60 HZ, 3-PHASE	860 HP
CONVENTIONAL THERMAL CURRENT ITH AT 55°C (3-POLE, OPEN)	1044 A
CONVENTIONAL THERMAL CURRENT ITH OF MAIN CONTACTS (1-POLE, OPEN)	2500 A
EQUIPMENT HEAT DISSIPATION, CURRENT-DEPENDENT PVID	0 W
HEAT DISSIPATION CAPACITY PDISS	0 W
HEAT DISSIPATION PER POLE, CURRENT-DEPENDENT PVID	21.67 W
APPLICATION	Contactors for Motors
PRODUCT CATEGORY	Contactors
PROTECTION	Finger and back-of-hand proof with terminal shroud or terminal block, Protection against direct contact when actuated

	from front (EN 50274)
ELECTRICAL CONNECTION TYPE OF MAIN CIRCUIT	Rail connection
SCREWDRIVER SIZE	2, Terminal screw, Control circuit cables, Pozidriv screwdriver
VOLTAGE TYPE	AC/DC
DEGREE OF PROTECTION	IP00
NUMBER OF AUXILIARY CONTACTS (NORMALLY CLOSED CONTACTS)	2
NUMBER OF AUXILIARY CONTACTS (NORMALLY OPEN CONTACTS)	2
NUMBER OF CONTACTS (NORMALLY CLOSED CONTACTS)	2
NUMBER OF CONTACTS (NORMALLY CLOSED) AS MAIN CONTACT	0
NUMBER OF CONTACTS (NORMALLY OPEN CONTACTS)	2
NUMBER OF MAIN CONTACTS (NORMALLY OPEN CONTACT)	3
RATED BREAKING CAPACITY AT 1000 V	5800 A
RATED BREAKING CAPACITY AT 220/230 V	8200 A
RATED BREAKING CAPACITY AT 380/400 V	8200 A
RATED BREAKING CAPACITY AT 500 V	8200 A
RATED BREAKING CAPACITY AT 660/690 V	8200 A
RATED CONTROL SUPPLY VOLTAGE (US) AT AC, 50 HZ - MAX	250 V
RATED CONTROL SUPPLY VOLTAGE (US) AT AC, 50 HZ - MIN	110 V
RATED CONTROL SUPPLY VOLTAGE (US) AT AC, 60 HZ - MAX	250 V
RATED CONTROL SUPPLY VOLTAGE (US) AT AC, 60 HZ - MIN	110 V

DROP-OUT VOLTAGE	AC operated: $0.2 \times U_S \text{ max}$ - $0.6 \times U_S \text{ min}$, AC operated $0.2 \times U_S \text{ max}$ - $0.6 \times U_S \text{ min}$, DC operated
OVERVOLTAGE CATEGORY	III
BEHAVIOR IN MARGINAL AND TRANSITIONAL CONDITIONS	Sealing - Voltage drops ($0.2 - 0.6 \times U_c \text{ min} \leq 12 \text{ ms}$: Time is bridged successfully Sealing - Pick-up phase ($0.7 \times U_c \text{ min} - 1.15 \times U_c \text{ max}$): Contactor switches on with certainty Sealing - Voltage interruptions $0 - 0.2 \times U_c \text{ min}$) $> 10 \text{ ms}$: Drop-out of the contactor Sealing - Voltage interruptions ($0 - 0.2 \times U_c \text{ min} \leq 10 \text{ ms}$: Time is bridged successfully Sealing - Voltage drops ($0.6 - 0.7 \times U_c \text{ min}$: Contactor remains switched on Sealing - Excess voltage ($1.15 - 1.3 \times U_c \text{ max}$): Contactor remains switched on Sealing - Voltage drops ($0.2 - 0.6 \times U_c \text{ min}$) $> 12 \text{ ms}$: Drop-out of the contactor Sealing - Pick-up phase ($0 - 0.7 \times U_c \text{ min}$: Contactor does not switch on
DUTY FACTOR	100 %
ELECTROMAGNETIC COMPATIBILITY	Designed for operation in industrial environments. Its use in residential environments may cause radio-frequency interference, requiring additional noise suppression.
LIFESPAN, MECHANICAL	5,000,000 Operations (AC operated) 5,000,000 Operations (DC operated)
PICK-UP VOLTAGE	$0.7 - 1.15 \text{ V DC} \times U_S$ $0.7 - 1.15 \text{ V AC} \times U_S$
POWER CONSUMPTION,	700 W, Pull-in power, Coil

PICK-UP, 50 HZ	in a cold state and 1.0 x Us 800 VA, Pull-in power, Coil in a cold state and 1.0 x Us
SAFE ISOLATION	1000 V AC, Between coil and contacts, According to EN 61140
POWER CONSUMPTION, PICK-UP, 60 HZ	700 W, Pull-in power, Coil in a cold state and 1.0 x Us 800 VA, Pull-in power, Coil in a cold state and 1.0 x Us
SCREW SIZE	M12, Terminal screw, Main connections M3.5, Terminal screw, Control circuit cables
POWER CONSUMPTION, SEALING, 50 HZ	26.5 VA, Coil in a cold state and 1.0 x Us 11.4 W, Coil in a cold state and 1.0 x Us
POWER CONSUMPTION, SEALING, 60 HZ	11.4 W, Coil in a cold state and 1.0 x Us 26.5 VA, Coil in a cold state and 1.0 x Us
RESISTANCE	500 mΩ (Admissible transitional contact resistance - of the external control circuit device when actuating A11)
RATED OPERATIONAL CURRENT (IE)	463 A at up to 525 V (Individual compensation, three-phase capacitors, open) 265 A at 690 V (Individual compensation, three-phase capacitors, open)
INRUSH CURRENT	Max. 30 x Ie (peak)
SWITCHING CAPACITY (AUXILIARY CONTACTS, GENERAL USE)	15 A, 600 V AC, (UL/CSA) 1 A, 250 V DC, (UL/CSA)
SWITCHING CAPACITY (AUXILIARY CONTACTS, PILOT DUTY)	A600, AC operated (UL/CSA) P300, DC operated (UL/CSA)
LIFESPAN, ELECTRICAL	100,000 Operations (at Condensor operation)
TERMINAL CAPACITY (COPPER BAND)	Fixing with flat cable terminal or cable terminal blocks; See terminal capacity for cable terminal blocks

TERMINAL CAPACITY (FLEXIBLE WITH FERRULE)	2 x (0.75 - 2.5) mm ² , Control circuit cables 1 x (0.75 - 2.5) mm ² , Control circuit cables
SHOCK RESISTANCE	10 g, N/O auxiliary contact, Mechanical, according to IEC/EN 60068-2-27, Half- sinusoidal shock 10 ms 8 g, N/C auxiliary contact, Mechanical, according to IEC/EN 60068-2-27, Half- sinusoidal shock 10 ms 10 g, N/O main contact, Mechanical, according to IEC/EN 60068-2-27, Half- sinusoidal shock 10 ms
TERMINAL CAPACITY (SOLID)	2 x (0.75 - 2.5) mm ² , Control circuit cables 1 x (0.75 - 2.5) mm ² , Control circuit cables
TERMINAL CAPACITY (SOLID/STRANDED AWG)	18 - 14, Control circuit cables 2/0 - 500 MCM, Main cables
SIGNAL LEVEL	5 V - 15 V, PLC signal level (A3 - A4) to IEC/EN 61131-2 (type 2), Magnet systems
TERMINAL CAPACITY (BUSBAR)	60 mm width, Main connection
TERMINAL CAPACITY (FLEXIBLE WITH CABLE LUG)	50 - 240 mm ²
SWITCHING CAPACITY (MAIN CONTACTS, GENERAL USE)	1225 A, Maximum motor rating (UL/CSA)
TERMINAL CAPACITY (STRANDED WITH CABLE LUG)	70 - 240 mm ²
POWER CONSUMPTION	Control transformer with uk ≤ 7%
TIGHTENING TORQUE	35 Nm, Main cable connection screw/bolt 1.2 Nm, Screw terminals, Control circuit cables
WIDTH ACROSS FLATS	18 mm
RATED CONTROL SUPPLY VOLTAGE (US) AT DC - MAX	250 V
RATED CONTROL SUPPLY VOLTAGE (US) AT DC - MIN	110 V

RATED INSULATION VOLTAGE (UI)	1000 V
RATED MAKING CAPACITY (COS PHI TO IEC/EN 60947)	9840 A
RATED OPERATIONAL CURRENT (IE) AT AC-3, 1000 V	580 A
RATED OPERATIONAL CURRENT (IE) AT AC-3, 220 V, 230 V, 240 V	820 A
RATED OPERATIONAL CURRENT (IE) AT AC-3, 380 V, 400 V, 415 V	820 A
RATED OPERATIONAL CURRENT (IE) AT AC-3, 440 V	820 A
RATED OPERATIONAL CURRENT (IE) AT AC-3, 500 V	820 A
RATED OPERATIONAL CURRENT (IE) AT AC-3, 660 V, 690 V	820 A
RATED OPERATIONAL CURRENT (IE) AT AC-4, 1000 V	464 A
RATED OPERATIONAL CURRENT (IE) AT AC-4, 220 V, 230 V, 240 V	656 A
RATED OPERATIONAL CURRENT (IE) AT AC-4, 400 V	656 A
RATED OPERATIONAL CURRENT (IE) AT AC-4, 440 V	656 A
RATED OPERATIONAL CURRENT (IE) AT AC-4, 500 V	656 A
RATED OPERATIONAL CURRENT (IE) AT AC-4, 660 V, 690 V	656 A
RATED OPERATIONAL CURRENT FOR SPECIFIED HEAT DISSIPATION (IN)	820 A
RATED OPERATIONAL POWER AT AC-3, 1000 V, 50 HZ	800 kW
RATED OPERATIONAL POWER AT AC-3, 240 V, 50 HZ	285 kW

RATED OPERATIONAL POWER AT AC-3, 380/400 V, 50 HZ	450 kW
RATED OPERATIONAL POWER AT AC-3, 415 V, 50 HZ	500 kW
RATED OPERATIONAL POWER AT AC-4, 1000 V, 50 HZ	678 kW
RATED OPERATIONAL POWER AT AC-4, 220/230 V, 50 HZ	209 kW
RATED OPERATIONAL POWER AT AC-4, 240 V, 50 HZ	228 kW
RATED OPERATIONAL POWER AT AC-4, 380/400 V, 50 HZ	355 kW
RATED OPERATIONAL POWER AT AC-4, 415 V, 50 HZ	394 kW
RATED OPERATIONAL POWER AT AC-4, 440 V, 50 HZ	418 kW
RATED OPERATIONAL POWER AT AC-4, 500 V, 50 HZ	474 kW
RATED OPERATIONAL POWER AT AC-4, 660/690 V, 50 HZ	633 kW
RATED OPERATIONAL POWER (NEMA)	522 kW
RATED OPERATIONAL VOLTAGE (UE) AT AC - MAX	1000 V
RESISTANCE PER POLE	0.032 mΩ
STATIC HEAT DISSIPATION, NON- CURRENT-DEPENDENT PVS	6.5 W
SWITCHING TIME (AC OPERATED, MAKE CONTACTS, CLOSING DELAY) - MAX	70 ms
SWITCHING TIME (AC OPERATED, MAKE CONTACTS, OPENING DELAY) - MAX	110 ms
SHORT-CIRCUIT CURRENT RATING (BASIC RATING)	1200 A, max. CB, SCCR (UL/CSA)

	42 kA, SCCR (UL/CSA) 2000 A, max. Fuse, SCCR (UL/CSA)
SHORT-CIRCUIT CURRENT RATING (HIGH FAULT AT 480 V)	2000 A, max. Fuse, SCCR (UL/CSA) 1200 A, max. CB, SCCR (UL/CSA) 85 kA, Fuse, SCCR (UL/CSA) 85 kA, CB, SCCR (UL/CSA)
SHORT-CIRCUIT CURRENT RATING (HIGH FAULT AT 600 V)	85 kA, Fuse, SCCR (UL/CSA) 85 kA, CB, SCCR (UL/CSA) 1200 A, max. CB, SCCR (UL/CSA) 2000 A, max. Fuse, SCCR (UL/CSA)
SHORT-CIRCUIT PROTECTION RATING (TYPE 1 COORDINATION) AT 1000 V	800 A gG/gL
SHORT-CIRCUIT PROTECTION RATING (TYPE 1 COORDINATION) AT 400 V	1200 A gG/gL
SHORT-CIRCUIT PROTECTION RATING (TYPE 1 COORDINATION) AT 690 V	1200 A gG/gL
SHORT-CIRCUIT PROTECTION RATING (TYPE 2 COORDINATION) AT 1000 V	630 A gG/gL
SHORT-CIRCUIT PROTECTION RATING (TYPE 2 COORDINATION) AT 400 V	630 A gG/gL
SHORT-CIRCUIT PROTECTION RATING (TYPE 2 COORDINATION) AT 690 V	630 A gG/gL
SPECIAL PURPOSE RATING OF DEFINITE PURPOSE RATING	900 A, FLA 480 V 60 Hz 3-ph, 100,000 cycles acc. to UL 1995, (UL/CSA) 900 A, FLA 600 V 60 Hz 3-ph, 100,000 cycles acc. to UL 1995, (UL/CSA) 5400 A, LRA 480 V 60 Hz 3-ph, 100,000 cycles acc. to UL 1995, (UL/CSA) 5400 A, LRA 600 V 60 Hz 3-ph, 100,000 cycles acc. to UL 1995, (UL/CSA)

CONVENTIONAL THERMAL CURRENT ITH AT 40°C (3-POLE, OPEN)	1225 A
CONVENTIONAL THERMAL CURRENT ITH AT 50°C (3-POLE, OPEN)	1095 A
CONVENTIONAL THERMAL CURRENT ITH AT 60°C (3-POLE, OPEN)	1000 A
RATED OPERATIONAL POWER AT AC-3, 440 V, 50 HZ	450 kW
RATED OPERATIONAL POWER AT AC-3, 500 V, 50 HZ	600 kW
RATED OPERATIONAL POWER AT AC-3, 690 V, 50 HZ	750 kW
ACTUATING VOLTAGE	RA 250: 110 - 250 V 40 - 60 Hz/110 - 350 V DC
ALTITUDE	Max. 2000 m
OPERATING VOLTAGE AT AC, 50 HZ - MIN	110 V
OPERATING VOLTAGE AT AC, 50 HZ - MAX	250 V
OPERATING VOLTAGE AT AC, 60 HZ - MIN	110 V
OPERATING VOLTAGE AT AC, 60 HZ - MAX	250 V

PROJECT NAME:
PROJECT NUMBER:
PREPARED BY:
DATE:



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