Emergency Stop Switch (16-dia.) A165E

Separate Construction with Smallest **Class of Depth in the World**

- Direct opening mechanism to open contacts in emergencies, such as when they are welded.
- Conforms to EN 60947-5-5.
- Includes a safety lock to prevent misuse.
- Features separate construction that allows the Switch to be separated for easier wiring and one-piece construction that allows easier handling.
- Models available with 3 contacts built into a single block (A165E-U).

Æ Be sure to read the "Safety Precautions" on page 9.

Model Number Structure

List of Models

Diameter of Operation Unit	Function	Model		Shape	
30-mm models	Push-Lock.	A165E	Separate construction		(30-mm model)
40-mm models	turn-reset	A165E-⊡-03U	One-piece construction		(30-mm model)

Model Number Legend (Completely Assembled).....Shipped as a set that includes the Operation Unit



1. Operation Unit Shape and Functions E. - ---

Code	Functions		Pushbutton
S	Non-lighted	Push-lock,	00 ľ
LS	Lighted		30 dia.
М	Non-lighted		40 dia.
LM	Lighted		40 ula.

2 Light Source

El Elgint Obdibo				
Code	Туре	Operation voltage	Rated voltage	
None	Non-lighted			
24D	LED	24 VAC/ VDC±5%	24 VAC/ VDC	

Note: Models with separate construction (SPST-NC and DPST-NC) are for normal loads only. One-piece models (TPST-NC) are for either normal loads or microloads.

3. Contacts

1	0. 0011/2013				
	Code	Description			
	01	SPST-NC			
	02	DPST-NC			
	03U	TPST-NC *			

* TPST-NC models have one-piece construction with the contact unit. Only non-lighted models are available.



and light source.

Ordering Information

List of Sets

Illumination	Rated voltage	Pushbutton color	Pushbutton size	Terminal	Contact form	Model
	24 VAC/VDC				SPST-NC	A165E-LS-24D-01
LED	24 VAC/VDC	30 dia.		DPST-NC	A165E-LS-24D-02	
Non lighted				SPST-NC	A165E-S-01	
Non-lighted				DPST-NC	A165E-S-02	
LED	24 VAC/VDC	Red 40 dia.	Solder terminal	SPST-NC	A165E-LM-24D-01	
LED	24 VAC/VDC		10 dia		DPST-NC	A165E-LM-24D-02
Non lighted			40 01a.		SPST-NC	A165E-M-01
Non-lighted					DPST-NC	A165E-M-02
New lighted		-	30 dia.		TROT NO	A165E-S-03U
Non-lighted			40 dia.		TPST-NC	A165E-M-03U

List of Sets (in Different Colors)

Illumination	Pushbutton color *	Pushbutton size	Terminal	Contact form	Model
Non-lighted	Yellow	30 dia.	Solder terminal	SPST-NC	A165E-SY-01
	Gray			3-31-110	A165E-SGR-01
	Yellow			DPST-NC	A165E-SY-02
	Gray				A165E-SGR-02
	Yellow			TPST-NC	A165E-SY-03U
	Gray	-			A165E-SGR-03U

* Models with yellow or gray pushbutton colors cannot be used as emergency switches.

Individual Parts (for Switches with Separate Construction) Switches **Operation Units**

Appearance		Illumination	Model
30 dia.		Non-lighted	A165E-S
ula.		Lighted	A165E-LS
40 dia.		Non-lighted	A165E-M
		Lighted	A165E-LM

Appearance	Illumination	Contact form	Model
	Non-lighted	SPST-NC	A165E-01
	Non-lighted	DPST-NC	A165E-02
	Lightad	SPST-NC	A165E-01L
	Lighted	DPST-NC	A165E-02L

Lamps

Appearance	LED color		Rated voltage	Model
	Red	Bright	5 VDC	A16-5DSR
			12 VAC/VDC	A16-12DSR
			24 VAC/VDC	A16-24DSR

Switch Units

Appearance	Illumination	Contact form	Model
	Lightad	SPST-NC	A165E-R-24D-01
	Lighted	DPST-NC	A165E-R-24D-02

Accessories (Order Separately)

Item	Appearance	Туре	Model	Precautions
Yellow Plate	\bigcirc	Yellow, 45 dia.	A16Z-5070	Use this as an emergency stop nameplate.
Panel Plug		Round	A16ZT-3003	Used for covering the panel cutouts for future panel expansion. Degree of protection: IP40 Color: Black
Tightening Tool			A16Z-3004	Useful for repetitive mounting. Be careful not to tighten excessively.
Extractor			A16Z-5080	Convenient for extracting the Switch and Lamp.

Specifications

Certified Standard Ratings

UL508, CSA C22.2 No.14, CCC(GB14048.5) Models with Separate Construction

wodels	with 5	eparate	Consi	ruction	

Rated voltage	Resistive load
125 VAC	5 A
250 VAC	3 A
30 VDC	3 A

Models with One-piece Construction

Rated voltage	Resistive load
125 VAC	1 A
250 VAC	0.5 A
30 VDC	1 A

TÜV(EN60947-5-1)

Models with Separate Construction

Rated voltage	Resistive load
250 VAC	3 A
30 VDC	3 A

Models with One-piece Construction

Rated voltage	Resistive load
250 VAC	0.5 A
30 VDC	1 A

Certified Standards

Certification body	Standards	File No.
UL *	UL508, CSA C22.2 No.14	E41515
TÜV SÜD	EN60947-5-1 (certified direct opening), EN60947-5-5	Consult your OMRON representative for details.
CQC (CCC)	GB14048.5	2003010303070678

* Certification for CSA C22.2 No. 14 has been obtained. Separate construction models have been certified for the Switch Unit.

Switch Ratings Models with Separate Construction

Rated voltage	Resistive load
125 VAC	5 A
250 VAC	3 A
30 VDC	3 A

Note: Minimum applicable load: 5 VDC, 150 mA

Models with One-piece Construction

Rated voltage	Resistive load
125 VAC	1 A
250 VAC	0.5 A
30 VDC	1 A

Note: Minimum applicable load: 5 VDC, 1 mA

LED Ratings

(Only for Models with LEDs)

Rated voltage	Rated current	Operation voltage
24 VAC/VDC	8 mA	24 VAC/VDC±5%

Characteristics

	Туре		Emergency Stop Switch	า
Item		Non-lighted A165E-S/A165E-M	Lighted A165E-LS/A165-LM	Non-lighted, One-piece construction A165E-U
Allowable operating	Mechanical	20 operations/minute max		
frequency	Electrical	10 operations/minute max		
Insulation resistance	•	100 M Ω min. (at 500 VDC))	
	Between terminals of same polarity	1,000 VAC, 50/60 Hz for 1	min	
Dielectric strength	Between terminals of different polarity	2,000 VAC 50/60 Hz for 1	min	
	Between each terminal and ground	2,000 VAC 50/60 Hz for 1	min	
	Between lamp terminals	1,000 VAC, 50/60 Hz for 1 min *1		
Vibration resistance	Malfunction	10 to 55 Hz, 1.5-mm double amplitude (malfunction within 1 ms)		within 1 ms)
	Destruction	500 m/s ²		
Shock resistance	Malfunction	300 m/s ² max. (malfunction within 1 ms)		150 m/s ² max. (malfunction within 1 ms)
Durchility	Mechanical	100,000 operations min.		
Durability	Electrical	100,000 operations min.		
Degree of protection		IP65 Oil-resistant *2	IP65 *2	IP65 Oil-resistant *2
Electric shock protect	ction class	Class II		
PTI (tracking charact	eristic)	175		
Degree of contamina	tion	3 (EN60947-5-1)		
Weight		Approx. 16 g (in case of DPST-NC Switches)		
Ambient operating te	emperature	-10 to 55°C (with no icing or condensation)		
Ambient operating h	umidity	35% to 85%		
Ambient storage tem	perature	-25 to 65°C (with no icing or condensation)		

***1.**LED not mounted. (Test them with the LED removed.)

***2.** Degree of protection from the front of the panel.

Operating Characteristics

Item	Туре	Characteristics of models with separate construction	Characteristics of models with one-piece construction
Operating force	OF max.	14.7 N	14.7 N
Releasing force	RF min.	0.1 N·m	0.1 N⋅m
Pretravel	PT	3.5±0.5 mm	3±0.5 mm

Structure and Nomenclature

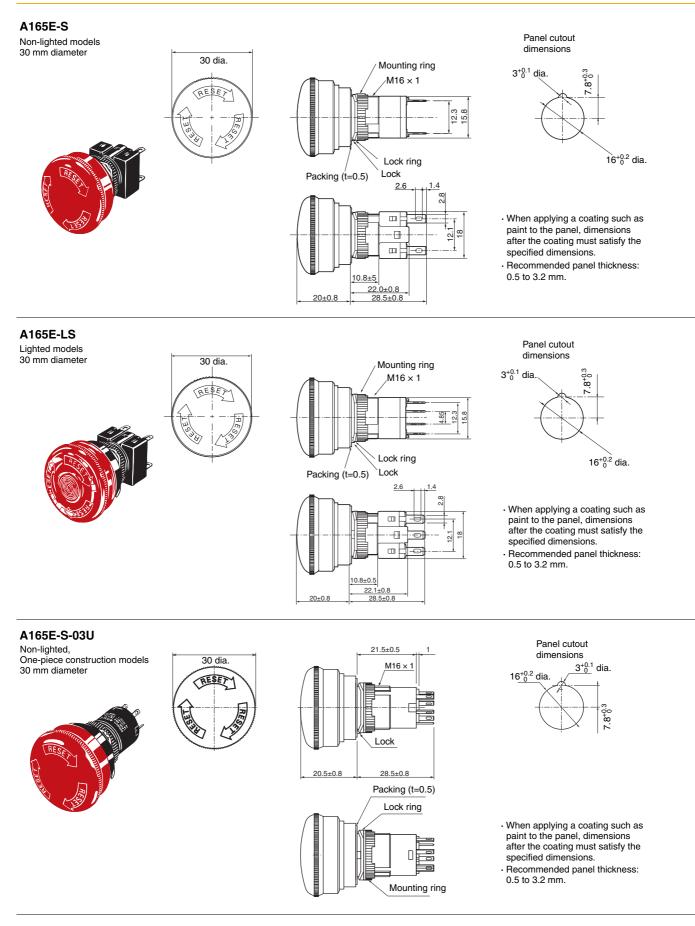


* Models with yellow or gray pushbutton colors cannot be used as emergency switches.

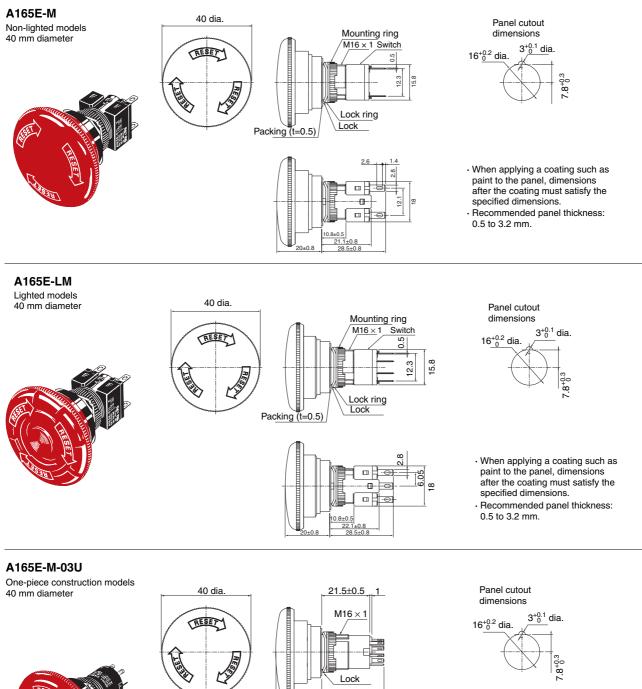
A165E

Dimensions

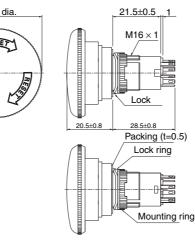
(Unit: mm)



A165E



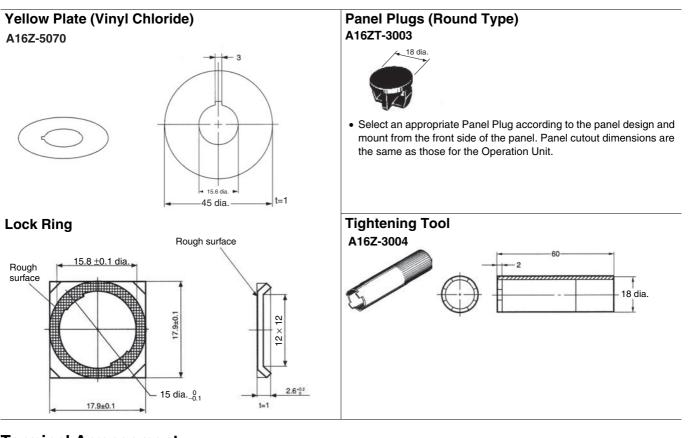




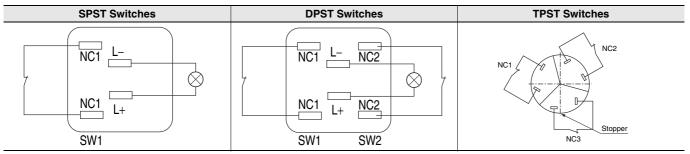
 When applying a coating such as paint to the panel, dimensions after the coating must satisfy the specified dimensions.

• Recommended panel thickness: 0.5 to 3.2 mm.

Accessories



Terminal Arrangement

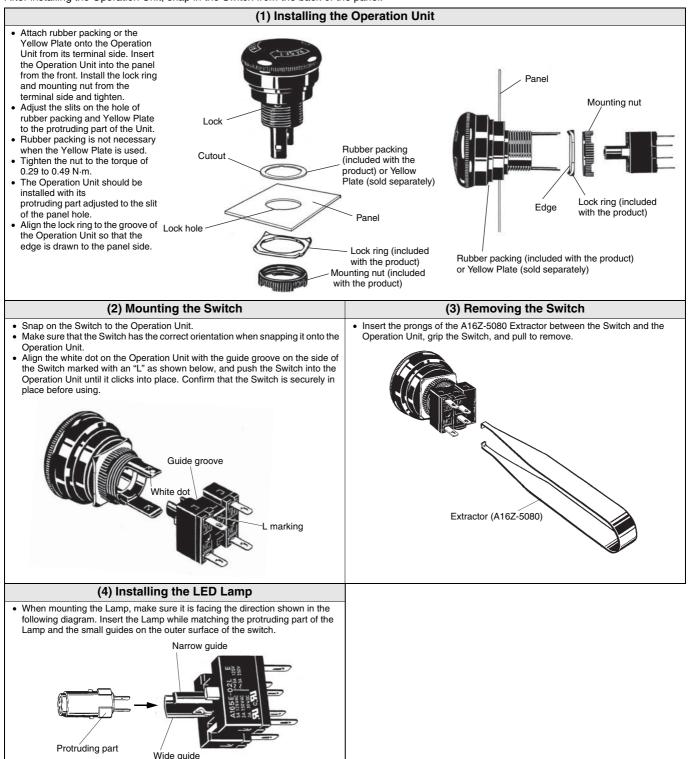


Note: The L+ and L- terminals are not available with the non-lighted models.

Installation

Mounting to the Panel (Models with Separate Construction)

After installing the Operation Unit, snap in the Switch from the back of the panel.



Safety Precautions

Be sure to read the precautions for all A165E models in the website at: http://www.ia.omron.com/.

Indication and Meaning for Safe Use

	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.
Precautions for Safe Use	Supplementary comments on what to do or avoid doing, to use the product safely.

If the Operation Unit is separated from the Switch Unit, the equipment will not stop, creating a hazardous condition. Always confirm that safety functions are operating before starting operation.

Precautions for Correct Use

Mounting

- Always make sure that the power is turned OFF before mounting, removing, or wiring the Switch, or performing maintenance.
 Electrical shock or fire may result if the power is not turned OFF.
- The tightening torque is 0.29 to 0.49 N·m.

Wiring

- Be sure to use electrical wires that are a size appropriate for the applied voltage and carry current. Perform soldering according to the conditions given below. If the soldering is not properly performed, abnormal heating may result, possibly resulting in fire.
- 1. Hand soldering: 30 W, within 5 s
- 2. Dip soldering: 240°C, within 3 s

Wait for one minute after soldering before exerting any external force on the solder.

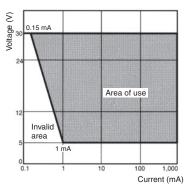
- Use non-corrosive resin fluid as the flux.
- Make sure that the electric cord is wired so that it does not touch the Unit. If the electric cord will touch the Unit, then electric wires with a heat resistance of 100°C min. must be used.
- After wiring the Switch, maintain an appropriate clearance and creepage distance.

Operating Environment

- The IP65 model is designed with a degree of protection so that it will not sustain damage if it is subjected to water from any direction to the front of the panel.
- The Switch is intended for indoor use only. Using the Switch outdoor may cause it to fail.

Using the Microload

- Insert a contact protection circuit, if necessary, to prevent the reduction of life expectancy due to extreme wear on the contacts caused by loads where inrush current occurs when the contact is opened and closed.
- The A165E-□U (one-piece construction) allows both a standard load (125 V at 1 A, 250 V at 0.5 A) and a microload. If a standard load is applied, however, the microload area cannot be used. If the microload area is used with a standard load, the contact surface will become rough, and the opening and closing of the contact for a microload may become unreliable.
- The minimum applicable load is the N-level reference value. This value indicates the malfunction reference level for the reliability level of 60% (λ 60) (conforming to JIS C5003).
- The equation, $\lambda \omega = 0.5 \times 10^{-6}$ /time indicates that the estimated malfunction rate is less than 1/2,000,000 with a reliability level of 60%.



LEDs

The LED current-limiting resistor is built-in, so external resistance is not required.

Rated voltage	Internal limiting resistor
24 VAC/VDC	2.4 kΩ

Operating Torque

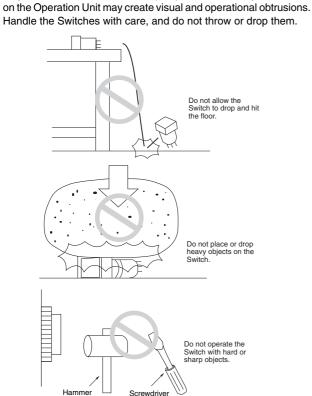
- Do not exceed an operating torque of 0.49 N·m in the direction of rotation.
- Do not pull the operating button or apply excessive force to any side of the button.

Otherwise it may be damaged.

A165E

Others

- The oil-resistant IP65 uses NBR rubber and is resistant to general cutting oil and cooling oil. Some special oils cannot be used with the oil-resistant IP65, however, so contact your OMRON representative for details.
- If the panel is to be coated, make sure that the panel meets the specified dimensions after coating.
- Due to the structure of the Switch, severe shock or vibration may cause malfunctions or damage to the Switch. Also, most Switches are made from resin and will be damaged if they come into contact with sharp objects. Particularly scratches



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