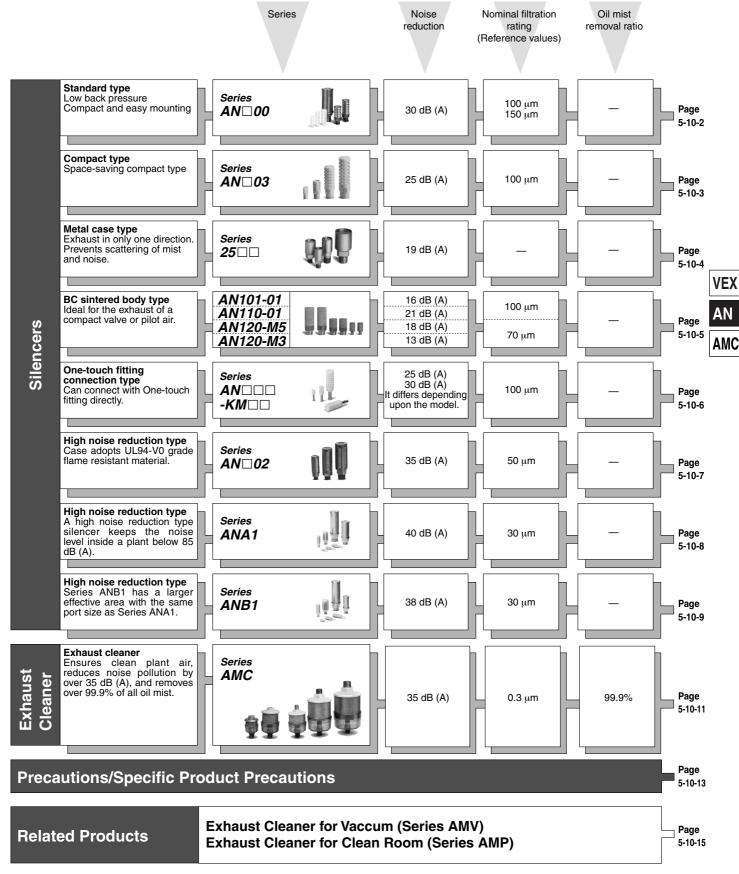
Silencers/Exhaust Cleaner Series AN /Series AMC





Silencer **Standard Type**

Series AN 00

How to Order

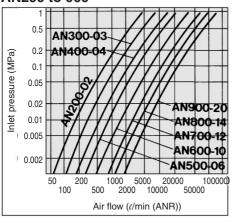
Over 30 dB (A) noise reduction Low back pressure Compact and easy mounting





Flow Characteristics (Initial conditions)

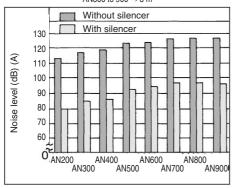
AN200 to 900



Noise Level (Initial conditions)

AN200 to 900

Condition: 0.5 MPa at inlet pressure of solenoid valve Measurement distance: AN200 to 500 →1 m, AN600 to 700 → 2 m, AN800 to 900 \rightarrow 3 m



AN 400 Thread type Port size Body size 02 1/4 200 NPT 03 3/8 300 400 1/2 06 500 3/4 10 600 700 12 1 1/4 1 1/2 800 20

Specifications

Fluid	Compressed air
Max. operating pressure (1)	1.0 MPa
Noise reduction	30 dB (A)
Ambient and fluid temperature	5 to 60°C ⁽²⁾

Note 1) It indicates the inlet pressure for solenoid valve.

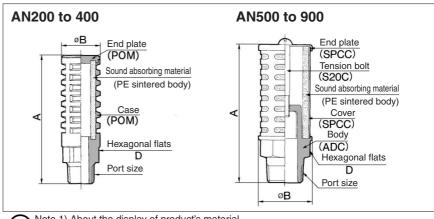
Note 2) It can operate in temperature between -10 to 60°C if there is no risk of the moisture in the air freezing.



Model

Model	Port size	Effective	Recommended flow Weight		Dimensions (mm)		
Model	R	area (mm²)	(m³/min (ANR))	(g)	Α	В	D
AN200-02	1/4	35	3 or less	17	63	22	19
AN300-03	3/8	60	5 or less	25	84	25	22
AN400-04	1/2	90	8 or less	35	92	30	27
AN500-06	3/4	160	12 or less	165	107	46	36
AN600-10	1	270	20 or less	225	132	50	41
AN700-12	1 1/4	440	30 or less	490	200	74	55
AN800-14	1 1/2	590	50 or less	580	233	74	60
AN900-20	2	960	80 or less	820	263	86	70

Construction/Parts/Dimensions



Note 1) About the display of product's material POM: Polyacetal

PE: Polyethylene SPCC: Carbon steel S20C: Carbon steel ADC: Aluminum allov





VEX

ΑN

AMC

Silencer Compact Type

Series AN □ 03

How to Order

Over 25 dB (A) noise reduction Space-saving compact type



JIS Symbol

Specifications

Fluid	Compressed air
Max. operating pressure (1)	1.0 MPa
Noise reduction	25 dB (A)
Ambient and fluid temperature	5 to 60°C (2)

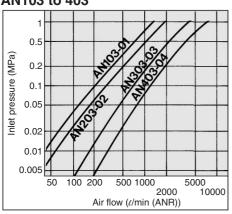
Note 1) It indicates the inlet pressure for solenoid valve.

Note 2) It can operate in temperature between -10 to 60°C if there is no risk of the moisture in the air freezing.



Flow Characteristics (Initial conditions)

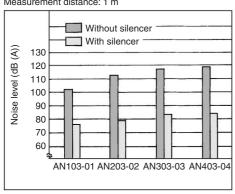
AN103 to 403



Noise Level (Initial conditions)

AN103 to 403

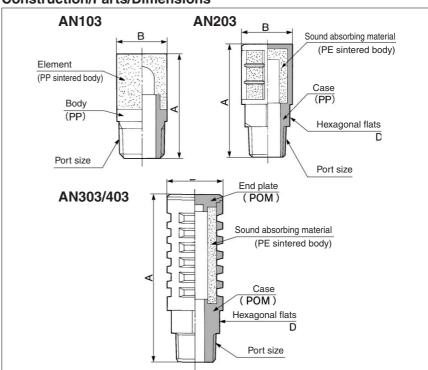
Condition: 0.5 MPa at inlet pressure of solenoid valve Measurement distance: 1 m

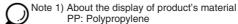


Model

Model Port size		Effective	Recommended flow	Weight	Dime	ensions (mm)
Model	R	area (mm²)	(m³/min (ANR))	(g)	Α	В	D
AN103-01	1/8	10	0.8 or less	1	23.5	11	_
AN203-02	1/4	15	1.0 or less	3	36	16	14
AN303-03	3/8	35	2.0 or less	17	66	22	19
AN403-04	1/2	60	4.0 or less	25	84	25	22

Construction/Parts/Dimensions





PE: Polyethylene POM: Polyacetal



Silencer BC Sintered Body Type Series AN

Ideal for the exhaust of a compact valve or pilot air.





Specifications/Model

Specifications	Model	AN101-01	AN110-01	AN120-M3	AN120-M5	
Port size (1)		R 1⁄8	R 1⁄8	M3	M5	
Noise reduction (dE	3 (A))	16	21	13	18	
Fluid	Compressed air					
Max. operating pres	ssure (2)	1.0 MPa				
Ambient and fluid to	emperature	5 to 150°C ⁽³⁾				
Effective area (mm²	2)	20	35	1	5	
Weight (g)		9.5	20	1	3.3	
Α Α		22.5	38	9	17	
Dimensions (mm)	В	11	13	6	8	

Note 1) NPT thread for AN101 and AN110 is also available. Model no. of NPT thread is AN101-N01 and AN110-N01.

Note 2) It indicates the inlet pressure for solenoid valve.

Note 3) It can operate in temperatures between -10 to 150°C if there is no risk of the moisture in the air freezing.



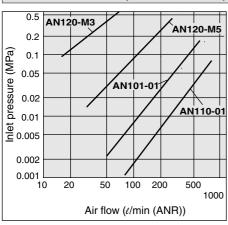
Refer to page 5-10-13 for Precautions on these products.

VEX

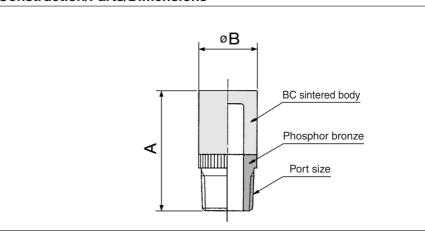
ΑN

AMC

Flow Characteristics (Initial conditions)



Construction/Parts/Dimensions



Note) About the display of product's material BC: Copper alloy

Phosphor bronze: Copper alloy

SMC



Can connect with One-touch fitting directly.

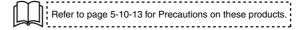




Specifications

Fluid	Compressed air
Max. operating pressure Note)	1.0 MPa
Ambient and fluid temperature	5 to 60°C

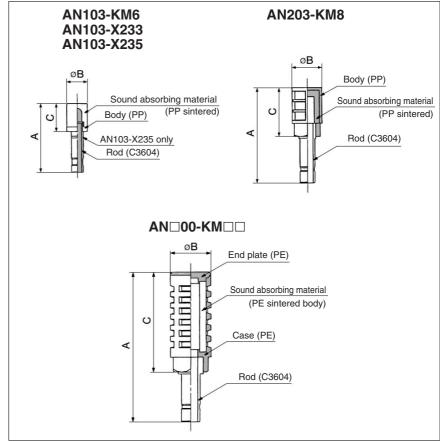
Note) It indicates the inlet pressure for solenoid valve.



Model

Model	Model Applicable One-touch		Effective	Recommended flow	Dime	nsions	(mm)
wodei	fitting size	(dB (A))	area (mm²)	(m³/min (ANR))	Α	В	С
AN103-KM6	ø6 (Series KQ)						
AN103-X233	ø6 (Series KQ, KJ)	0.5	7	0.8 or less	37	11	15
AN103-X235	ø1/4" (Series KQ, KJ)	25					
AN203-KM8	ø8 (Series KQ)		14	1.0 or less	51	16	26
AN200-KM8	ø8 (Series KQ)		20	0.0 0 1000	78	22	54
AN200-KM10	ø10 (Series KQ)	00	26	3.0 or less	81	22	54
AN300-KM10	ø10 (Series KQ)	30	30	50	97	25	70
AN300-KM12	ø12 (Series KQ)		41	5.0 or less	98	25	70

Construction/Parts/Dimensions





PP: Polypropylene PE: Polyethylene

C3604: Copper alloy





Silencer High Noise Reduction Type Series AN □ 02

How to Order

Over 35 dB (A) noise reduction Case adopts UL94-V0 grade Flame resistant material



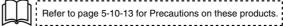


AN 402 Body size Port size Thread type 02 1/4 202 03 3/8 302 NPT 402 1/2

Specifications

Fluid	Compressed air
Max. operating pressure (1)	1.0 MPa
Noise reduction	35 dB (A)
Ambient and fluid temperature	5 to 60°C ⁽²⁾

Note 1) It indicates the inlet pressure for solenoid valve. Note 2) It can operate in temperature between -10 to 60°C if there is no risk of the moisture in the air freezing.



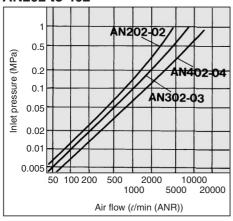
VEX

ΑN

AMC

Flow Characteristics (Initial conditions)

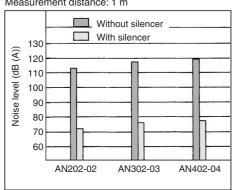
AN202 to 402



Noise Level (Initial conditions)

AN202 to 402

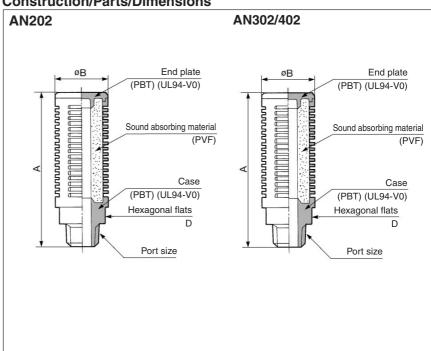
Condition: 0.5 MPa at inlet pressure of solenoid valve Measurement distance: 1 m

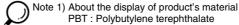


Model

Model	Port size	Effective	Recommended flow	Weight	Dime	ensions (mm)
Model	R	area (mm²)	(m³/min (ANR))	(g)	Α	В	D
AN202-02	1/4	35	3 or less	16	64	22	19
AN302-03	3/8	60	5 or less	33	84	28	24
AN402-04	1/2	90	8 or less	47	95	34	24

Construction/Parts/Dimensions





PVF : Polyvinyl formal



Caution on Design

<u> Marning</u>

 The exhaust port could become blocked by the clogging of the exhaust cleaner.

Therefore, make sure to provide a safe design so as not to cause the whole system to malfunction.

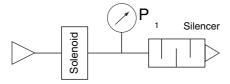
⚠ Caution

2. Silencer is intended to reduce the noise of exhaust air of the compressed air emitted from pneumatic equipment.

Noises other than exhaust air (noise generated inside piping, noise generated by vibration of equipment, noise of switching valves, etc.) cannot be reduced.

Take appropriate measures to find the cause of those noises other than those generated by exhaust air.

The inlet pressure obtained in the flow characteristic graph of silencer indicates the pressure (P1) prior to silencer. (Refer to the diagram below.)



Inlet pressure for silencer

 If the compressed air supply is contaminated with fluids such as oil and oil mist, such fluids will be dispersed to the environment.

In such a case, an exhaust cleaner is recommended to recover fluids and reduce noise.

5. The silencing effect could vary depending on the pneumatic circuit or the pressure that is used.

Selection

- Select a model which has a bigger effective area than that of the solenoid valve (including compound effective area).
- Be certain to use at or below the level of recommended flow.

Mounting

⚠ Caution

 If the silencer body (case) is made of plastic and is tightened too much, the silencer may be damaged.

Please follow the procedures below for mounting.

When the body (case) is made of resin

Hold the tip of the main body (side without thread) and screw in. At the point where the thread begins to feel tight, use a wrench on the hexagonal flats to tighten an additional 1/4 turn. Tighten securely by hand for AN103-01.

For BC element

Hold the tip of the main body (side without thread) with fingers and screw in tightly.

Do not hold the part of sintered metal with a wrench, etc. to tighten.

When the main body is made of metal (Except BC element) [Series 25]

Within the recommended tightening torque shown in the chart below, use a wrench on the hexagonal flats and tighten.

Tightening by using a pipe wrench or pliers may cause damage to the silencer. This method is not recommended.

Tightening Torques for Silencers

<u> </u>	
Connection thread	Applicable tightening torque (N·m)
R 1/4	12 to 14
R 3/8	22 to 24
R 1/2	28 to 30
R 3/4	28 to 30
R 1	36 to 38
R 1 1/4	40 to 42
R 1 ½	48 to 50
R 2	48 to 50

- 2. Make sure not to apply a lateral load to the body during or after the installation.
- When the main body of the silencer is loosened by vibration, etc. of equipment on which a silencer is assembled, apply glue to threads to prevent from loosing and reattach.

Maintenance

⚠ Caution

- 1. Never disassemble the silencer.
 - The silencing material is not replaceable.
- 2. If the exhaust speed drops and the system performance decreases due to clogging, replace with a new silencer. Make sure to verify the operating conditions of the actuator at least once a day.



VEX

AIR PREPARATION: ACCESSORIES

SILENCERS SERIES (N)AN



SERIES (N) AN SILENCER M3, M5, 1/8 SINTERED BRONZE Suitable for miniature valves and pilot air exhaust ports

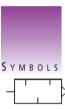
✓ 13 - 21 dB noise reduction



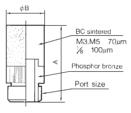
Model	NAN101-01	NAN110-01	NAN120-M3	NAN120-M5	
Port Size	1/8" *	1/8" *	M3	M5	
Noise Reduction (dB)	16	21	13	18	
Max Operating Pressure	1MPa / 145PSI				
Ambient & Fluid Temperature		5~150°C	/ 40~300°F		
Effective Orifice mm² (Cv)	20 (1.1)	35 (1.9)	1 (0.05)	5 (0.27)	
Weight (gf)	9.5	20	1	3.3	



How To ORDER SERIES NAN SILENCER NAN120-M3 (M3) NAN120-M5 (M5) NAN110-N01 (% NPT) NAN101-N01 (% NPT)







Model	А	ØB
NAN101-N01	22.5	11
NAN110-N01	38	13
NAN120-M3	9	6
NAN120-M5	17	8

How To ORDER SERIES AN SILENCER AN120-M3 (M3) AN120-M5 (M5) AN110-01 (1/4 PT) AN101-01 (% PT)

Series (N)AN SILENCER 1/4~2

- ✓ Over 30 dB noise reduction
- ✓ Low back pressure
- Compact and easy mounting

How To ORDER SERIES NAN SILENCER

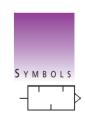
Model	Port Size* NPT	Effective Orifice mm² (Cv)		
NAN200-N02	1/4"	35 (1.9)		
NAN300-N03	3/8"	60 (3.3)		
NAN400-N04	1/2"	90 (5.0)		
NAN500-N06	3/4"	160 (8.8		
NAN600-N10	1	270 (15)		
NAN700-N12	11/4	440 (24)		
NAN800-N14	1 ½	590 (33)		
NAN900-N20	2	960 (53)		

Note: When ordering PT Ports, remove (N) from Model Number Fa: AN200-02

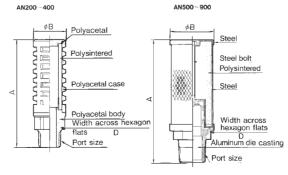


Max Operating Pressure	1MPa / 145PSI	
Noise Reduction	30dB or more	
Ambient & Fluid Temperature	5~60°C / 40~140°F	









Model	Dimensions (mm)		
wodei	Α	В	D
NAN200-N02	63	22	19
NAN300-N03	84	25	22
NAN400-N04	92	30	27
NAN500-N06	107	46	36
NAN600-N10	132	50	41
NAN700-N12	200	74	55
NAN800-N14	233	74	60
NAN900-N20	263	86	70

