Modular Type Regulator Series AR

Regulator Series AR	Model	Port size	Accessory
	AR10	M5 x 0.8	
	AR20	1/8, 1/4	
	AR25	1/4, 3/8	
AR40 - 04 AR40 - 02 AR40 -	AR30	1/4, 3/8	
	AR40	1/4, 3/8, 1/2	
	AR40-06	3/4	Bracket
	AR50	3/4, 1	Square embedded type
Pages 36 through 40	AR60	1	pressure gauge (except for AR10)
Regulator with back flow mechanism Series AR□K	AR20K	1/8, 1/4	Round pressure gauge
	AR25K	1/4, 3/8	Panel mount
	AR30K	1/4, 3/8	
ARADN - GA	AR40K	1/4, 3/8, 1/2	
	AR40K-06	3/4	
	AR50K	3/4, 1	
Pages 43 through 48	AR60K	1	

Regulator

AR10 to 60

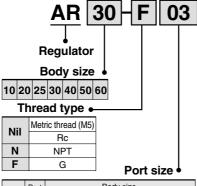
How to Order

1N

BE







Cumbal	Port		Body size								
Symbol	size	10	20	25	30	40	50	60			
M5	M5	•	_	_	_	_	_	_			
01	1/8	_	•	_	_	_	_	_			
02	1/4	_	•	•	•	•	_	_			
03	3/8	_	_	•	•	•	_	_			
04	1/2	_	_	_	_	•	_	_			
06	3/4	_	_	_	_	•	•	_			
10	1	_	_	_	_	_	•	•			

↓ Optional specifications

Symbol		Applicable mode
1 Note 2)	0.02 to 0.2MPa setting	AR10 to 60
N	Non-relieving	AR10 to 60
R	Flow direction: Right to left	AR10 to 60
Υ	Upward handle	AR10 to 60
Z Note 3)	Name plate and pressure gauge in imperial units (PSI, °F)	AR10 to 60

*When more than one specification is required, indicate in ascending alphanumeric order.

Note 1) This product is for overseas use only according to the new Measurement Law.

(The SI unit type is provided for use in Japan.)

Note 2) The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2MPa or more.

Note 3) For M5 and NPT thread types.

Accessories

Symbol	Description	Applicable model							
Nil	_	_							
В	With bracket	AR10 to 60							
E	With square embedded type pressure gauge (with limit indicator)	AR20 to 60							
	With round pressure gauge (without limit indicator)	AR10							
G	With round pressure gauge (with limit indicator)	AR20 to 60							
Н	H With set nut (for panel mount)								
- N-4- 4\	Onting I made and and an artist that I	ina a la fina de la compansión de la compa							

Optional parts are not assembled and are supplied loose at the time of shipment (except for option E).



AR40





Accessory/Optional	I specification	combinations
--------------------	-----------------	--------------

Ī	Н	1	N	R	Υ	Z	AR10	AR50 to	6(
		0	Optional specification Applicable regulator						ulator				
	Ō	$>$: Varies depending on the model $\;\; extstyle \triangle \;$: Available only with NPT the											
	0	: Comb	oination	ı availa	ble		: Combination not available						

Combination			Accessory			Optional specification				n	Applicable regulator			
Access	Accessory/Optional specifications		В	Е	G	Н	1	N	R	Υ	Z	AR10	AR20 to 40	AR50 to 60
es	With bracket (with set nut)	В		0	0		0	0	0	0	Δ	0	0	0
Accessories	Square embedded type pressure gauge	Е	0			0	0	0	0	0	Δ		0	0
Ses	Round pressure gauge	G	0			0	0	0	0	0	Δ	0	0	0
Ac	With set nut (for panel mount)	Н		0	0		0	0	0	0	Δ	0	0	
ns	0.02 to 0.2MPa setting	-1	0	0	0	0		0	0	0	Δ	0	0	0
ation	Non-relieving type	Α-	0	0	0	0	0		0	0	Δ	0	0	0
Optional ecificatio	Flow direction: Right to left	-R	0	0	0	0	0	0		0	Δ	0	0	0
Ops	Upward handle	-Y	0	0	0	0	0	0	0		Δ	0	0	0
	Name plate and pressure gauge in imperial units (PSI, °F)	–Z	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ		Δ	Δ	Δ

Standard specifications

-								
Model	AR10	AR20	AR25	AR30	AR40	AR40-06	AR50	AR60
Port sizes	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Fluid		Air						
Proof pressure		1.5MPa						
Maximum operating pressure		1.0MPa						
Set pressure range	0.05 to 0.7MPa	0.05 to 0.7MPa 0.05 to 0.85MPa						
Pressure gauge port size Note 1)	Rc 1/16 Note 2)	Rc, NPT, G 1/8	Rc, NPT, G 1/8	Rc, NPT, G 1/8	Rc, NPT, G 1/4	Rc, NPT, G 1/4	Rc, NPT, G 1/4	Rc, NPT, G 1/4
Relief pressure		Set pressure	+ 0.05MPa N	ote 3) [at relief f	low rate of 0.1	L/min (ANR)]		
Ambient and fluid temperature			–5 to 6	0°C (with no fr	reezing)			
Construction		Relieving type						
Weight (kg)	0.06	0.26	0.21	0.29	0.44	0.47	1.17	1.22
	•		•	•	•	•		•

Mate 4) Donner	/ADO	0 t - A DOO\
Note D Pressu	gauge connection threads are not required for regulator with a square embedded type pressure gauge (AR2)	J to ARbui
		,
Note 2) Lice a k	ching (part no: 131369) when connecting the D 1/9 procesure gauge to the D 1/16 gauge port	

Accessory part no

Access	Accessory part no.									
Applicable model Accessory		AR10	AR20	AR25	AR30	AR40	AR40-06	AR50	AR60	
Bracket assembly Note 1)			AR10P-270AS	AR20P-270AS	AR25P-270AS	AR30P-270AS	AR40P-270AS	AR40P-270AS	AR50P-270AS Note 5)	AR50P-270AS Note 5)
Set nut			AR10P-260S	AR20P-260S	AR25P-260S	AR30P-260S	AR40P-260S	AR40P-260S	Note 6)	Note 6)
	1MPa	Round	G27-10-R1	G36-10-□01	G36-10-□01	G36-10-□01	G46-10-□02	G46-10-□02	G46-10-□02	G46-10-□02
Pressure		Square Note 4) embedded type	_	GC3-10AS	GC3-10AS	GC3-10AS	GC3-10AS	GC3-10AS	GC3-10AS	GC3-10AS
gauge	0 2MDa	Round	G27-10-R1 Note 3)	G36-2-□01	G36-2-□01	G36-2-□01	G46-2-□02	G46-2-□02	G46-2-□02	G46-2-□02
	U.ZIVIPa	Square Note 4) embedded type	_	GC3-2AS	GC3-2AS	GC3-2AS	GC3-2AS	GC3-2AS	GC3-2AS	GC3-2AS



Note 1) Assembly includes a bracket and set nuts.

Note 2) ☐ in part numbers for a round pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT.

Contact P/A regarding the connection thread NPT and pressure gauge supply for PSI unit specifications

Note 4) Includes one O-ring and 2 mounting screws.

Note 5) Assembly includes a bracket and 2 mounting screws.

Note 6) Contact P/A regarding the set nuts for AR50 and AR60.

Specific Product Precautions

I Be sure to read before handling. Refer to pages 75 through 78 for safety instructions and F.R.L. unit precau-I tions.

Mounting & Adjustment

- 1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the knob excessively can cause damage to the internal parts.
- 2. The pressure gauge included with regulators for 0.02 to 0.2MPa setting is for up to 0.2MPa use only. Exceeding 0.2MPa of pressure can damage the gauge.
 - Nevertheless, the gauge for the AR10 regulator with 0.02 to 0.2MPa setting is for up to 1.0MPa use.
- 3. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

∆Caution

1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.

Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.

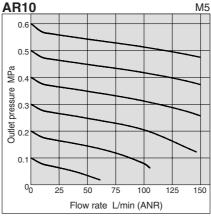
- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).

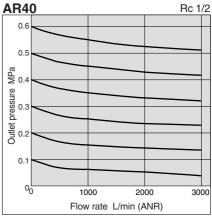


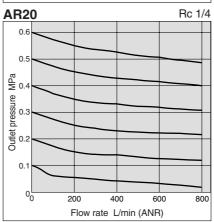
- 2. A knob cover is available to prevent careless operation of the knob. Refer to Features 1 for details.
- 3. Contact P/A when using the regulator between a solenoid valve and an actuator.

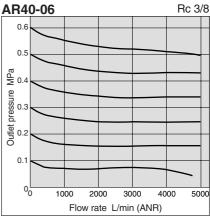
Flow Characteristics (Representative values)

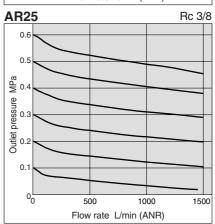
Condition: Inlet pressure 0.7MPa

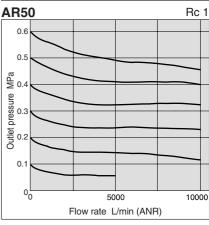


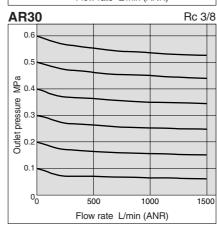


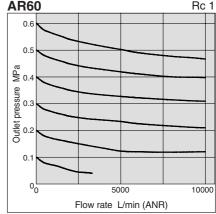






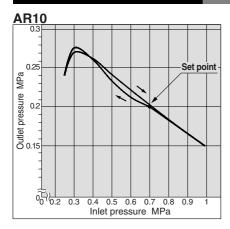


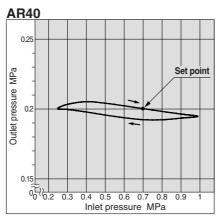


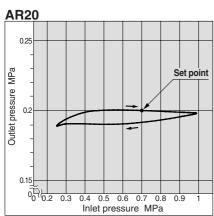


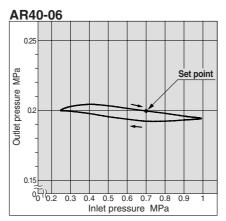
Pressure Characteristics (Representative values)

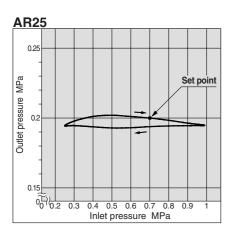
Conditions: Inlet pressure 0.7MPa Outlet pressure 0.2MPa Flow rate 20L/min (ANR)

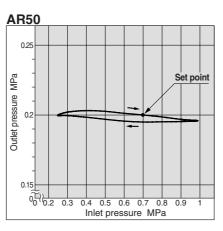


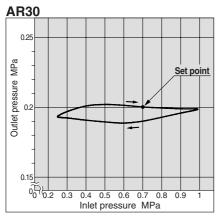


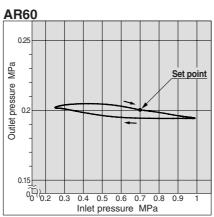








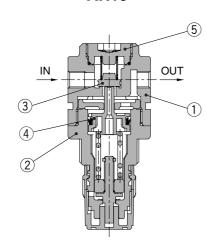




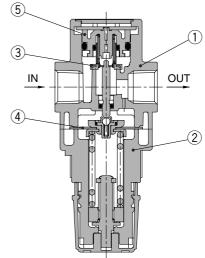
AR10 to 60

Construction

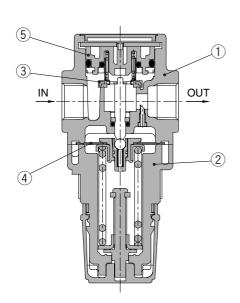




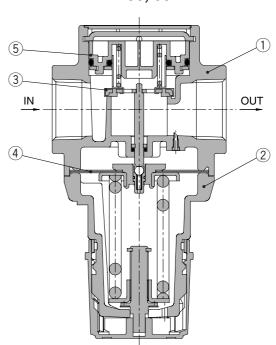




AR30, 40



AR50, 60



Parts list

No.	Description		Note		
		AR10, 20	AR25 to 40 (-60)	AR50, 60	Note
1	Body	Zinc die-cast	Alumin	um die-cast	Platinum silver
2	Bonnet	Polya	acetal	Aluminum die-cast	Black

Replacement parts

110	epiacement parts										
No.	Description	Materials		Part no.							
	Description	Ivialeriais	AR10	AR20	AR25	AR30	AR40	AR40-06	AR50	AR60	
3	Valve assembly	Stainless steel Brass, HNBR		AR20P-090AS	AR25P-090AS	AR30P-090AS	AR40P-090AS	AR40P-090AS	AR50P-090AS	AR60P-090AS	
4	Diaphragm assembly	Weatherability NBR	AR10P-150AS Note)	AR20P-150AS	AR25P-150AS	AR30P-150AS	AR40P-150AS	AR40P-150AS	AR50P-150AS	AR50P-150AS	
5	Valve guide assembly	POM	131329	AR20P-050AS	AR25P-050AS	AR30P-050AS	AR40P-050AS	AR40P-050AS	AR50P-050AS	AR60P-050AS	

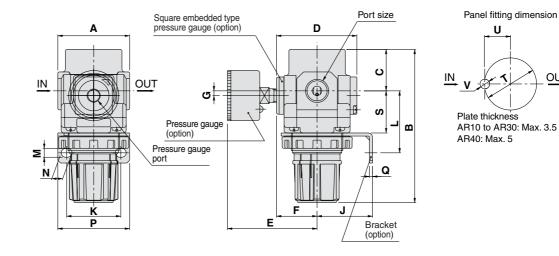


Note) AR10 is a piston and gasket (KSYP-13) type assembly.

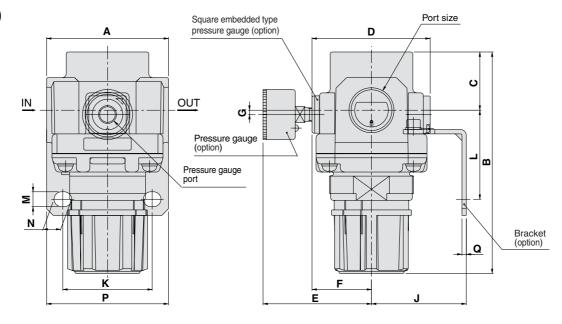
OUT

Dimensions

AR10 to 40



AR50, 60



		04-		!e:	·!		Accessory specification												
Model	Port sizes	Sta	ındard s	pecifica	lion	With p	With pressure gauge Bracket mounting size						Panel mount						
		Α	С	В	D	Е	F	G	J	K	L	М	N	Р	Q	S	Т	U	V
AR10	M5 x 0.8	25	11	58	25	26	_	0	25	28	30	4.5	6.5	40	2	18	18.5		_
AR20	1/8, 1/4	40	26.5	94	57	65	29.5	2 Note)	30	34	44	5.4	15.4	55	2.3	25	28.5	14	6
AR25	1/4, 3/8	53	28	101	55	64	28.5	0	30	34	44	5.4	15.4	55	2.3	26	32.5	16	6
AR30	1/4, 3/8	53	31	116	59	66	30.5	3.5	41	40	46	6.5	8	53	2.3	31	38.5	19	7
AR40	1/4, 3/8, 1/2	70	36	128	68	74	35	3.5	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7
AR40-06	3/4	75	36	129	68	74	35	3	50	54	56	8.5	10.5	70	2.3	37	42.5	21	7
AR50	3/4, 1	90	43	169	87	84	44.5	3.3	70	66	65.8	11	13	90	3.2	_		_	_
AR60	1	95	46	176	87	84	44.5	3.3	70	66	65.8	11	13	90	3.2	_			_



40

Regulator *AR20 to 60*Made to Order Specifications



Contact P/A for detailed dimensions, specifications, and lead times.

1) Special Temperature Environment

Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) regions.

Specifications

Part no.		-X430	-X440	
Environment		Low temperature	High temperature	
Ambient temperature		−30 to 60°C	−5 to 80°C	
Fluid ten	nperature	−5 to 60°C	(with no freezing)	
Matarial	Rubber parts	Special NBR	FPM	
Material	Main metal parts	Metal (Die-cast aluminum)		

Applicable models

Model	AR25	AR30	AR40	AR40-06	AR50	AR60
Port size	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1

2 High Pressure

Strong materials are used in the manufacturing of air filters intended for high pressure operation. Also construction modification allows a wider regulating pressure range.

Specifications

Part no.	-X425
Proof pressure	3.0MPa
Maximum operating pressure	2.0MPa
Set pressure range	0.1 to 1.6MPa
Ambient and fluid temperature	-5 to 60°C (with no freezing)

Applicable models

Nil

F

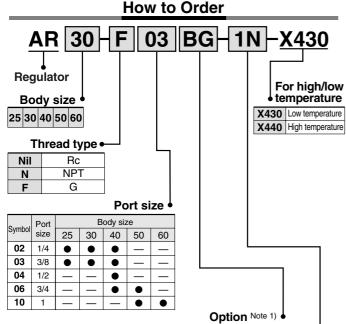
Rc

NPT

G

Model	AR20	AR25	AR30	AR40	AR40-06	AR50	AR60
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1

Harrida Oudan



Symbol	Description	Applicable model
Nil	_	_
В	With bracket	AR25 to 60
G Note 2)	With round pressure gauge (with limit indicator)	AR25 to 60
Н	With set nut (for panel mount)	AR25 to 40

Note 1) Optional parts are not assembled and are supplied loose at the time of shipment.

Note 2) Mounting thread for pressure gauge: 1/8 for AR25 to 30; 1/4 for AR40 to 60

Pressure gauge type: G43

Optional specifications •

Symbol	Description	Applicable model
1 Note 3)	0.02 to 0.2MPa setting	AR25 to 60
N	Non-relieving type	AR25 to 60
R	Flow direction: Right to left	AR25 to 60
Υ	Upward handle	AR25 to 60
Z Note 4)	Name plate and pressure gauge in imperial units (PSI, °F)	AR25 to 60

When more than one specification is required, indicate in ascending alphanumeric order.

Note 3) The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2MPa or more.

Note 4) For thread type NPT.

This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

How to Order AR 30 F 03 BG N X425 Regulator Body size 20 25 30 40 50 60 Thread type

					Po	rt si	ze 🖣
	Port			Body	size		
Symbol	Port size	20	25	30	40	50	60
01	1/8	•	_	_	_	_	_
02	1/4	•	•	•	•	_	_
03	3/8	_	•	•	•	_	_
04	1/2	_	_	_	•	_	_
06	3/4	_	_	_	•	•	_

Symbol Description Applicable model

NiI — — —

B With bracket AR20 to 60

G Note 2) With round pressure gauge (with limit indicator)

H With set nut (for panel mount) AR20 to 40

Note 1) Optional parts are not assembled and are supplied loose at the time of shipment.

Note 2) Mounting thread for pressure gauge: 1/8 for AR20 to 30; 1/4 for AR40 to 60

Optional specifications •

	Symbol	Description	Applicable model
	N	Non-relieving	AR20 to 60
	R	Flow direction: Right to left	AR20 to 60
ĺ	Υ	Upward handle	AR20 to 60
	Z Note 3)	Name plate and pressure gauge in imperial units (PSI, °F)	AR20 to 60

* When more than one specification is required, indicate in ascending alphanumeric order.

Note 3) For thread type NPT.

This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 5) Consult P/A for detailed dimensions and available attachments and options.

Note 6) Comes with T type handle.

Regulator AR20(K) to AR60(K) Made to Order Specifications

Contact P/A for detailed dimensions, specifications, and lead times.



③ With Digital Pressure Switch

Digital pressure switch (ISE30- - - b) is supplied loose for mounting on pressure gauge connection port.

Specifications

opeonications —					
Part number suffix		-X465			
	Model	ISE30-□□-□□-□L			
Писсения	Set pressure range (MPa)	-0.1 to 1			
Pressure switch	Set and display resolution (MPa)	0.001			
SWILOIT	Power supply voltage	12 to 24 VDC \pm 10%, Ripple (p-p) 10% or less (with power supply polarity protection)			
	Power consumption	45 mA or less (70 mA or less for current output)			

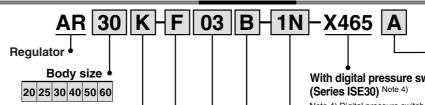
^{*} Pressure gauge port size: 1/8

Applicable models

Model	AR20(K)	AR25(K)	AR30(K)	AR40(K)	AR40(K)-06	AR50(K)	AR60(K)
Port sizes	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



How to Order



Back flow mechanism

Nil	Without back flow mechanism
K	With back flow mechanism

Thread type

Nil	Rc
N	NPT
F	G

Port size

Symbol	Port			Body	size		
Symbol	Port size	20	25	30	40	50	60
01	1/8	•	-	_	_	_	_
02	1/4	•	•	•	•	_	_
03	3/8		•	•	•	_	_
04	1/2	-	-	_	•	_	_
06	3/4	-	-	_	•	•	_
10	1			_	_	•	•

With digital pressure switch

Note 4) Digital pressure switch is not assembled and are supplied loose at the time of shipment.

Note 5) Consult P/A for detailed dimensions and available attachments and options.

Note 6) Refer to P/A catalog CAT.ES100-42 for detailed specifications and instructions of digital pressure switch.

Optional specifications

Symbol	Description	Applicable model
1 Note 2)	0.02 to 0.2MPa setting	AR20(K) to 60(K)
N	Non-relieving type	AR20(K) to 60(K)
R	Flow direction: Right to left	AR20(K) to 60(K)
Υ	Upward handle	AR20(K) to 60(K)
Z Note 3)	Name plate and pressure gauge in imperial units (PSI, °F)	AR20(K) to 60(K)

Switch specifications Symbol Output specification

Α

В

С

D

NPN output

PNP output

1 to 5V output

4 to 20mA output

* When more than one specification is required, indicate in ascending alphanumeric order.

Note 2) The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2MPa or more.

Note 3) For thread type NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Option Note 1)

Symbol	Description	Applicable model
Nil	_	_
В	With bracket	AR20(K) to 60(K)
Н	With set nut (for panel mount)	AR20(K) to 40(K)
	0 11 1 1 1 1 1 1	

Note 1) Optional parts are not assembled and are supplied loose at the time of shipment.

Regulator: Modular Type with Back flow Mechanism

AR20K to 60K

How to Order

Regulator with a built-in mechanism that ensures a quick release of the outlet air pressure (built-in check valve with back flow mechanism).





AR40K AR20K

Example 1) When the pressure in the rear and

the front of the cylinder differs:

Circuit diagram

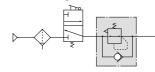
Example 2)

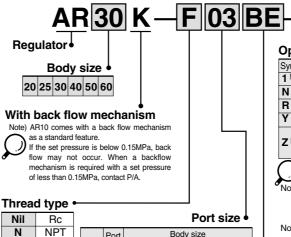
When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.

N

G

Circuit diagram





Symbol	Port						
Symbol	size	20	25	30	40	50	60
01	1/8	•	_	_	_	_	_
02	1/4	•	•	•	•	_	
03	3/8	_	•	•	•	_	_
04	1/2	_	_	_	•	_	
06	3/4	_	_	_	•	•	_
10	1			_	_	•	•

Z Note 3)	Name plate and pressure gauge in imperial units (PSI, °F)	AR20K to 60K
\bigcirc^*		
Note 2)	specifications is the adjusti the regulator. It does not re	ng spring for estrict the
		Z Note 3) gauge in imperial units

Symbol

Ν

R

Optional specifications

Non-relieving

Upward handle

Description

Flow direction: Right to left | AR20K to 60K

0.02 to 0.2MPa setting

Applicable model

AR20K to 60K

AR20K to 60K

AR20K to 60K

Note 3) For NPT thread type. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

▲ Accessories Note 1)

Symbol	Description	Applicable model
Nil	_	_
В	With bracket	AR20K to 60K
E	With square embedded type pressure gauge (with limit indicator)	AR20K to 60K
G	With round pressure gauge (with limit indicator)	AR20K to 60K
Н	With set nut (for panel mount)	AR20K to 40K

Note 1) Optional parts are not assembled and are supplied loose at the time of shipment (except for option E).

Standard specifications

otandard specifications											
Model	AR20K	AR25K	AR30K	AR40K	AR40K-06	AR50K	AR60K				
Port sizes	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1				
Fluid				Air							
Proof pressure		1.5MPa									
Maximum operating pressure		1.0MPa									
Set pressure range Note 1)				0.05 to 0.85MPa	a						
Pressure gauge port size Note 2)	Rc, NPT, G 1/8	Rc, NPT, G 1/8	Rc, NPT, G 1/8	Rc, NPT, G 1/4	Rc, NPT, G 1/4	Rc, NPT, G 1/4	Rc, NPT, G 1/4				
Relief pressure		Set pro	essure + 0.05MF	Pa [at relief flow	rate of 0.1L/min	(ANR)]					
Ambient and fluid temperature		−5° to 60°C (with no freezing)									
Construction		Relieving type									
Weight (kg)	0.26	0.21	0.30	0.45	0.48	1.17	1.22				

^{*} AR10 comes with a back flow mechanism as a standard feature.

Accessory part no

, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	toooco, partino.												
Accessory Applicable model			AR20K	AR25K	AR30K	AR40K	AR40K-06	AR40K-06 AR50K					
Bracket assembly Note 1)		AR20P-270AS	AR25P-270AS	AR30P-270AS	AR40P-270AS	AR40P-270AS	AR50P-270AS Note 3)	AR50P-270AS Note 3					
Set nut			AR20P-260S	AR25P-260S	AR30P-260S	AR40P-260S	AR40P-260S	— Note 5)	— Note 5)				
Note 2)	1 OMDa	Round	G36-10-□01	G36-10-□01	G36-10-□01	G46-10-□02	G46-10-□02	G46-10-□02	G46-10-□02				
Pressure	I.UIVIPa	Square Note 4) embedded type	GC3-10AS	GC3-10AS	GC3-10AS	GC3-10AS	GC3-10AS	GC3-10AS	GC3-10AS				
gauge	0.2MPa	Round	G36-2-□01	G36-2-□01	G36-2-□01	G46-2-□02	G46-2-□02	G46-2-□02	G46-2-□02				
0	J.∠IVIPa	Square Note 4) embedded type	GC3-2AS	GC3-2AS	GC3-2AS	GC3-2AS	GC3-2AS	GC3-2AS	GC3-2AS				



Note 1) Assembly includes a bracket and set nuts.

Note 2) ☐ in part numbers for a round pressure gauge indicates a type of connection thread. No indication is necessary for R: however, indicate N for NPT.

Contact P/A regarding the connection thread NPT and pressure gauge supply for PSI unit specifications.

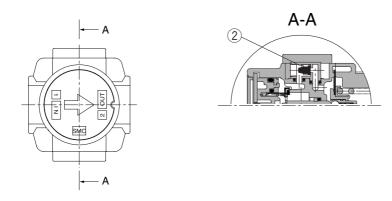
Note 3) Assembly includes a bracket and 2 mounting screws.

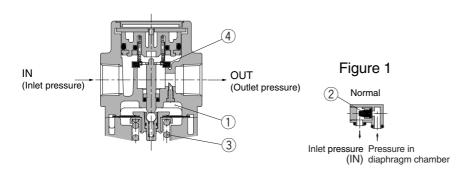
Note 4) Includes one O-ring and 2 mounting screws Note 5) Contact P/A regarding the set nut for AR50K and 60K.

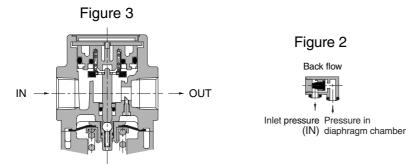
Note 1) Set the inlet pressure 0.05MPa or higher than the set pressure.

Note 2) Pressure gauge connection threads are not required for regulators with a square embedded type pressure gauge (AR20K to AR60K).

Operating Principle







When the inlet pressure (P1) is higher than the regulating pressure, the check valve ② closes and operates as a normal regulator (Figure 1).

When the inlet pressure (P1) is shut off and released, the check valve ② opens and the pressure in the diaphragm chamber ① is released into the inlet side (Figure 2).

This lowers the pressure in the diaphragm chamber ① and the force generated by the pressure regulator spring ③ lifts the diaphragm. Valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 3).

Be sure to read before handling. Refer to pages 75 through 78 for safety instructions and F.R.L. unit precautions.

Mounting & Adjustment

△Warning

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

∆Caution

 Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.

Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.



- Pull the pressure regulator knob to unlock.
 (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock.
 When the knob is not easily locked, turn it
 left and right a little and then push it (when
 the knob is locked, the "orange mark", i.e.,
 the gap will disappear).
- A knob cover is available to prevent careless operation of the knob. Refer to Features 1 for details.

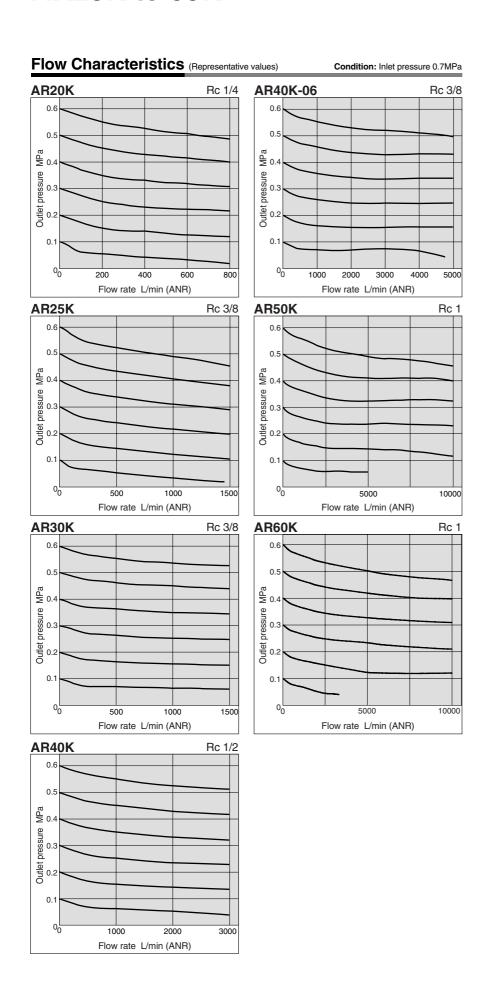
Maintenance

∆Warning

 When using the regulator between a solenoid valve and an actuator, check the pressure gauge periodically.

Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

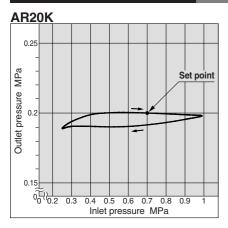
AR20K to 60K

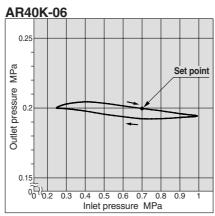


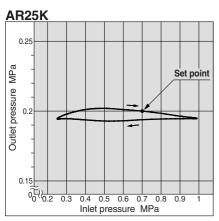
Regulator with Back Flow Mechanism AR20K to 60K

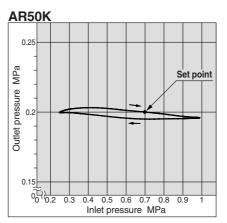
Conditions: Inlet pressure 0.7MPa Outlet pressure 0.2MPa Flow rate 20L/min (ANR)

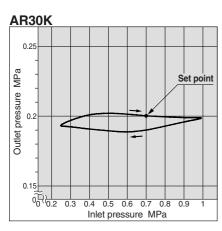
Pressure Characteristics (Representative values)

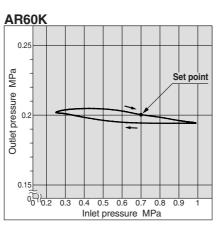


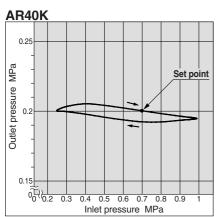








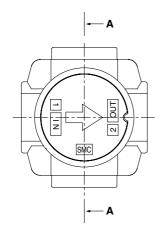


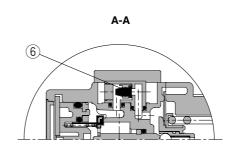


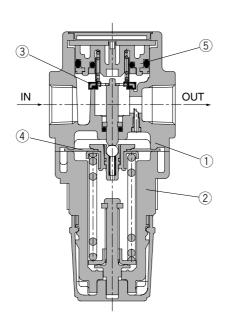
AR20K to 60K

Construction

AR20K to 60K







Parts list

No.	Description		Noto		
INO.	Description	AR20K	AR25K to 40K (-06)	Aluminum die-cast Platinum s	Note
1	Body	Zinc die-cast	Alumin	um die-cast	Platinum silver
2	Bonnet	Polya	acetal	Aluminum die-cast	Black

Replacement parts

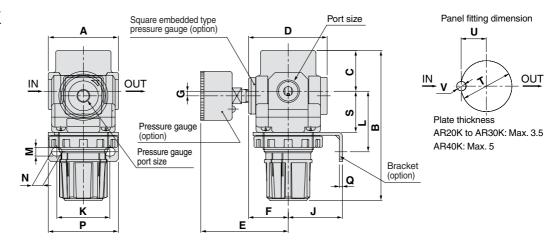
nep	neplacement parts												
No.	Description	Material	Part no.										
NO.	Description	Waterial	AR20K	AR25K	AR30K	AR40K	AR40K-06	AR50K	AR60K				
3	Valve assembly	Stainless steel Brass, HNBR	AR20P-090AS	AR25P-090AS	AR30P-090AS	AR40P-090AS	AR40P-090AS	AR50P-090AS	AR60P-090AS				
4	Diaphragm assembly	Weatherability NBR	AR20P-150AS	AR25P-150AS	AR30P-150AS	AR40P-150AS	AR40P-150AS	AR50P-150AS	AR50P-150AS				
5	Valve guide assembly	POM	AR20P-050AS	AR25P-050AS	AR30P-050AS	AR40P-050AS	AR40P-050AS	AR50P-050AS	AR60P-050AS				
6	Check valve assembly Note)	_	AR20KP-020AS										



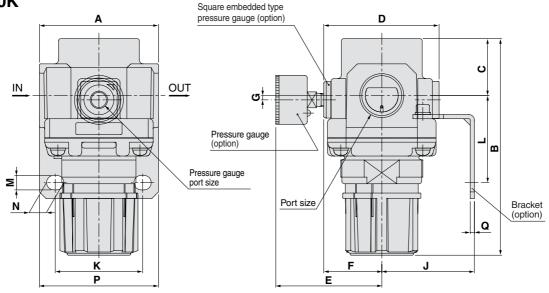
Note) Check valve construction includes a check valve cover and 2 screws.

Dimensions

AR20K to 40K



AR50K, 60K



		Standard specification -			Accessory specification														
Model	Port size			1011	With pressure gauge			Bracket mounting size					Panel mount						
		Α	В	С	D	Е	F	G	J	K	L	M	N	Р	Ø	S	T	C	V
AR20K	1/8, 1/4	40	94	26.5	57	65	29.5	2 Note)	30	34	44	5.4	15.4	55	2.3	25	28.5	14	6
AR25K	1/4, 3/8	53	101	28	55	64	28.5	0	30	34	44	5.4	15.4	55	2.3	26	32.5	16	6
AR30K	1/4, 3/8	53	116	31	59	66	30.5	3.5	41	40	46	6.5	8	53	2.3	31	38.5	19	7
AR40K	1/4, 3/8, 1/2	70	128	36	68	74	35	3.5	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7
AR40K-06	3/4	75	129	36	68	74	35	3	50	54	56	8.5	10.5	70	2.3	37	42.5	21	7
AR50K	3/4, 1	90	169	43	87	84	44.5	3.3	70	66	65.8	11	13	90	3.2	_	1		_
AR60K	1	95	176	46	87	84	44.5	3.3	70	66	65.8	11	13	90	3.2	_		_	



Note) For AR20K only, the position of the pressure gauge is above the center of the piping.