Specifications -

Characteristics

General

	Normal speed	High speed	
Communications method	Unidirectional, time-division multiplex		
Transmission distance (see note 1)	500 m max. (see note 2)		
I/O delay time	Typical: 19.2 ms; 31 ms max.	Typical: 3 ms; 5 ms max.	
Minimum input time (see note 3)	16 ms	2.4 ms	
Operating voltage range	12 to 24 VDC (10.8 to 26.4 VDC) (see note 1)		
Insulation resistance	100 M Ω min. (500 V) between each terminal and external parts		
Dielectric strength	1,000 VAC, 50/60 Hz for 1 min between each terminal and external parts		
Noise immunity (see note 4)	Noise level: 1.5 kV; pulse width: 100 ns to 1 µs (on transmission line due to coupling)		
Vibration resistance	10 to 55 Hz, 1.5-mm double amplitude		
Shock resistance	300 m/s ²		
Ambient temperature	Operating: –10 to 55°C (with no icing) Storage: –25 to 65°C (with no icing)		
Ambient humidity	Operating: 35% to 85% (with no condensation)		

Note: 1. The transmission distance values stated in this table are possible if the Input or Output Link Terminal is connected to an independent power supply. If a single power supply is connected to the Input or Output Link Terminal, the supply voltage must be 24 VDC ±10%, in which case the transmission distance of a normal-speed model is 100 m maximum and that of a high-speed model is 50 m maximum. Refer to Power Supply on page 21 for details.

2. A shielded transmission cable or a VCTF cable with a thickness of 0.75 mm² minimum must be used for signal transmission. If the VCTF cable is used, however, the transmission distance will be 10 m maximum regardless of whether or not independent power supplies for the Input and the Output Link Terminals are used.

3. The minimum input time is required for the B7A/B7AS to read an input signal.

4. For high-speed models, these values are possible without grounding the shielded line.

Input Models

Item	Screw terminal models			
	B7A-T6A1/-T6A6	B7A-T6B1/-T6B6	B7AS-T6B1/-T6B6	
Compatible inputs (see note 1)	Switches, two-wire sensors with DC output, three-wire NPN sensors			
Input logic	Active low			
I/O delay time	B7A□-T6□1: normal speed (typical 19.2 ms); B7A□-T6□6: high speed (typical 3 ms)			
Current consumption (see note 2)	120 mA max. with all input terminals ON			
Operating voltage range	12 to 24 VDC			
Input voltage range	0 VDC to supply voltage			
Input current range	-6 to -3 mA/point (current flowing from input terminals)			
Minimum input time	B7A□-T6□1: 16 ms; B7A□-T6□6: 2.4 ms			
ON/OFF threshold	No-contact input: ON voltage: 4 V max. OFF voltage: 6 V min. Contact input: ON discrimination resistance: 66 OFF discrimination resistance: 2	0 Ω max. Ω min.		
Mounting strength	No damage when 49-N pull is applied for 1 min each in all directions (except in direction of DIN track)			
Terminal strength	No damage when 49-N pull is applied each in all directions			
Tightening torque	0.78 to 1.18 N • m			
Weight	Approx. 160 g		Approx. 130 g	

Note: 1. All B terminals of the B7A-T6A are negative terminals; power must be supplied to the three-wire sensor via the positive power supply terminal or from an independent power supply.

Two-wire sensors must satisfy the following requirements:

Current leakage:

Residual voltage: 4 V max.

- 1.5 mA max.

3 mA (Use a breeder resister to eliminate this restriction.) The lower limit of control output:

2. Consumption when all 16 points are ON. Excludes external sensor current for Input Terminals.



- **Note:** 1. The wire colors have been changed in accordance with the revision of the Japanese Industrial Standards for photoelectric sensors and proximity sensors. The colors in parentheses refer to the old colors.
 - 2. Do not short-circuit the SIG terminal with the positive power supply terminal, negative power supply terminal, or a B□□ terminal, otherwise the internal elements of the B7A will be damaged and no transmission will be possible.

-

Product List **32-point Terminals Screw Terminal Models**

Appearance	Model	I/O classification	I/O configuration	I/O delay time (typical)	Internal I/O common	Error processing (see note 1)	Approved standards
Announe	B7AS-T3BS	Input	NPN compatible	Normal speed 19.2 ms High speed 3 ms (switch selectable)	+/- common		U, CU, CE

16-point Terminals Screw Terminal Models

Appearance	Model	I/O classification	I/O configuration	I/O delay time (typical)	Internal I/O common	Error processing (see note 1)	Approved standards
	B7A-T6A1 (see note 2)	Input	NPN compatible	Normal speed	– common		U, C, CE
The second s	B7A-T6B1 (see note 2)			19.2 ms	+/- common		
	B7A-T6C1		PNP compatible		+/- common		
	B7A-T6A6 (see note 2)		NPN compatible	High speed 3 ms	– common		
	B7A-T6B6 (see note 2)			4	+/- common		
	B7A-T6C6		PNP compatible		+/– common		
	B7A-R6B11	Output	NPN open collector	Normal speed	+ common	HOLD	U, C, CE
	B7A-R6B31			19.2 ms		LOAD OFF	
	B7A-R6C11		NPN open collector 500 mA/point (see			HOLD	CE
	B7A-R6C31		note 3)	-		LOAD OFF	
	B7A-R6F11	-	PNP open collector		- common	HOLD	U, C, CE
	B7A-R6F31			-		LOAD OFF	CE.
	B7A-R6G11 B7A-R6G31		500 mA/point (see			LOAD OFF	CE
	B7A-R6B16		NPN open collector	High speed	+ common	HOLD	U, C, CE
	B7A-R6B36		100 mÅ/point	3 ms		LOAD OFF	
	B7A-R6C16		NPN open collector			HOLD	CE
	B7A-R6C36		note 3)			LOAD OFF	
	B7A-R6F16		PNP open collector		- common	HOLD	U, C, CE
	B7A-R6F36		100 mA/point	-		LOAD OFF	
	B7A-R6G16	-	PNP open collector 500 mA/point (see			HOLD	CE
	B7A-R6G36		note 4)			LOAD OFF	
	B7AS-T6B1	Input	NPN compatible	Normal speed 19.2 ms	+/– common		U, CU, CE
ALL	B7AS-T6B6			High speed 3 ms			
V ^{bea}	B7AS-R6B11	Output	NPN open collector	Normal		HOLD	U, CU, CE
	B7AS-R6B31		100 mA/point	19.2 ms	-	LOAD OFF]
	B7AS-R6B16			High speed		HOLD	
	B7AS-R6B36			51115		LOAD OFF	

