# **Product data sheet**





## integrated drive ILA with servo motor - 24..36 V - RS485 industrial connector

ILA1R572PC1A0

! Discontinued on: Oct 9, 2023



Product availability: Non-Stock - Not normally stocked in distribution facility

#### Main

Range of Product	Lexium integrated drive
Product or Component Type	Motion integrated drive
Device short name	ILA
Motor Type	AC Synchronous Servo Motor
Number of motor poles	6
Phase	Single phase
[Us] rated supply voltage	24 V 36 V
network type	DC
Communication interface	RS485, Integrated
Length	6.4 in (163.8 mm)
Winding type	Medium speed of rotation and medium torque
Electrical Connection	Industrial connector
Holding brake	Without
Gear box type	Without
Nominal speed	2600 rpm 24 V 4300 rpm 36 V
Nominal torque	3.98 lbf.in (0.45 N.m)

### Complementary

Transmission Rate	9.6, 19.2 and 38.4 kbauds
Mounting Support	Flange
Motor flange size	2.2 in (57 mm)
Number of motor stacks	2
Centring collar diameter	2.0 in (50 mm)
Centring collar depth	0.06 in (1.6 mm)
Number of mounting holes	4
Mounting holes diameter	0.2 in (5.2 mm)
Circle diameter of the mounting holes	2.6 in (66.6 mm)
Feedback type	Single turn encoder

Price is "List Price" and may be subject to a trade discount - check with your local distributor or retailer for actual price.

Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	0.4 in (9 mm)
Shaft length	0.8 in (20 mm)
Supply voltage limits	1840 V
Current consumption	7000 mA maximum continuous 8500 mA peak
Associated fuse rating	10 A
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-34.5 V
Voltage state 1 guaranteed	1530 V
Discrete input current	10 mA at 24 V on/STO_A safety input 3 mA at 24 V on/STO_B safety input 2 mA at 24 V 24 V signal interface
Discrete output voltage	2325 V
Maximum switching current	100 mA per output 200 mA total
Protection Type	Safe torque off Short circuit of the output voltage Overload of output voltage
Peak stall torque	6.37 lbf.in (0.72 N.m)
Continuous stall torque	3.98 lbf.in (0.45 N.m)
Speed feedback resolution	16384 points/turn
Accuracy error	+/- 0.05 °
Rotor inertia	0.18 kg.cm²
Maximum radial force Fr	107 N
Maximum axial force Fa	104 N force pressure) 104 N tensile force)
Service life in hours	20000 h bearing
marking	CE
Type of cooling	Natural convection
Net Weight	3.7 lb(US) (1.7 kg)

### **Environment**

Standards	EN 50347 EN 61800-3 : 2001-02 EN/IEC 50178 IEC 60072-1 EN/IEC 61800-3 IEC 61800-3, Ed 2 EN 61800-3:2001, second environment
Product Certifications	UL TÜV cUL
Ambient air temperature for operation	122149 °F (5065 °C) with power derating of 2 % per °C) 32122 °F (050 °C) without derating)
Permissible ambient air temperature around the device	221 °F (105 °C) power amplifier 230 °F (110 °C) motor
Ambient Air Temperature for Storage	-13158 °F (-2570 °C)

Operating altitude	<= 3280.84 ft (1000 m) without derating	
Relative humidity	1585 % without condensation	
Vibration resistance	20 m/s² 10500 Hz) 10 cycles EN/IEC 60068-2-6	
Shock resistance	150 m/s² 1000 shocks EN/IEC 60068-2-29	
IP degree of protection	IP41 shaft bushing: conforming to EN/IEC 60034-5 IP54 total except shaft bushing: conforming to EN/IEC 60034-5	

# Ordering and shipping details

Category	US1PC5618288
Discount Schedule	PC56
GTIN	3389119225779
Returnability	No
Country of origin	DE

### **Packing Units**

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	4.5 in (11.5 cm)
Package 1 Width	7.5 in (19 cm)
Package 1 Length	15.6 in (39.5 cm)
Package 1 Weight	3.7 lb(US) (1.7 kg)
Unit Type of Package 2	CAR
Number of Units in Package 2	1
Package 2 Height	4.5 in (11.5 cm)
Package 2 Width	7.5 in (19 cm)
Package 2 Length	15.6 in (39.5 cm)
Package 2 Weight	3.86 lb(US) (1.75 kg)

### **Contractual warranty**

Warranty 18 months

## Sustainability Screen Premium

**Green Premium<sup>TM</sup> label** is Schneider Electric's commitment to delivering products with best-inclass environmental performance. Green Premium promises compliance with the latest regulations, transparency on environmental impacts, as well as circular and low-CO<sub>2</sub> products.

**Guide to assessing product sustainability** is a white paper that clarifies global eco-label standards and how to interpret environmental declarations.

Learn more about Green Premium >

Guide to assess a product's sustainability >





Transparency RoHS/REACh

### Well-being performance

<b>Ø</b>	Mercury Free	
	Rohs Exemption Information	Yes
<b>②</b>	Pvc Free	

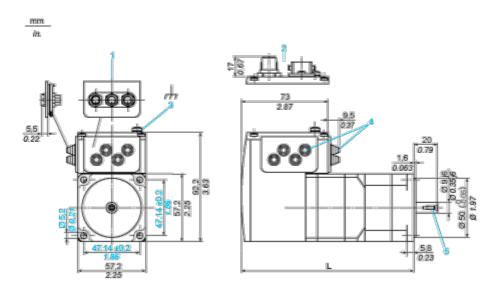
### **Certifications & Standards**

Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope)
China Rohs Regulation	China RoHS declaration
Environmental Disclosure	Product Environmental Profile
Weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins.
Circularity Profile	End of Life Information
California Proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

#### **Dimensions Drawings**

#### **Integrated Drive without Holding Brake**

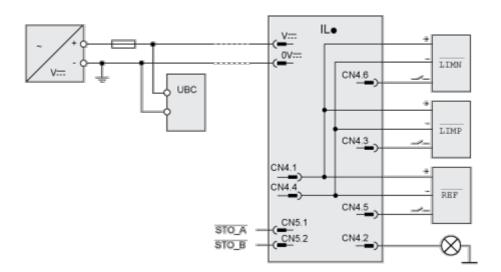
#### **Dimensions**



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries  $\emptyset = 3 \dots 9 \text{ mm/0.12} \dots 0.35 \text{ in.}$
- 5 Centring hole DIN 332 DS M3
- L 163.8 mm/6.45 in.

Connections and Schema

### Connection Example with 4 I/O Signals

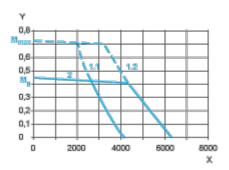


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#### Performance Curves

### **Torque Characteristics**



- X Speed of rotation in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 36 V
- 2 Continuous torque