# **Product datasheet**





# integrated drive ILA with servo motor - 24..36 V - RS485 - PCB connector

ILA1R572TB2A0

! Discontinued on: 30 Jun 2023

(!) Discontinued

### Main

ange of product Lexium integrated drive	
Product or component type	Motion integrated drive
Device short name	ILA
Motor type	AC synchronous servo motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	36 V 24 V
network type	DC
Communication interface	RS485, integrated
Length	207.8 mm
Winding type	High speed of rotation and medium torque
Electrical connection	Printed circuit board connector
Holding brake	Without
Gear box type	Without
Nominal speed	3100 rpm at 24 V 5000 rpm at 36 V
Nominal torque	0.41 N.m

## Complementary

Transmission rate	9.6, 19.2 and 38.4 kbauds	
mounting support	Flange	
Motor flange size	57 mm	
Number of motor stacks	2	
Centring collar diameter	50 mm	
Centring collar depth	1.6 mm	
Number of mounting holes	4	
Mounting holes diameter	5.2 mm	
Circle diameter of the mounting holes	66.6 mm	
Feedback type	Multi turn encoder	
Shaft end	Untapped	

Second shaft	Without second shaft end
Shaft diameter	9 mm
Shaft length	20 mm
Supply voltage limits	1840 V
Current consumption	7500 mA maximum continuous 9000 mA peak
Associated fuse rating	10 A
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-34.5 V
Voltage state 1 guaranteed	1530 V
Discrete input current	10 mA at 24 V on/STO_A for safety input 3 mA at 24 V on/STO_B for safety input 2 mA at 24 V for 24 V signal interface
Discrete output voltage	2325 V
Maximum switching current	100 mA per output 200 mA total
Protection type	Overload of output voltage Short circuit of the output voltage Safe torque off
Peak stall torque	0.61 N.m
Continuous stall torque	0.41 N.m
Speed feedback resolution	16384 points/turn x 4096 turns
Accuracy error	+/- 0.05 °
Rotor inertia	0.18 kg.cm²
Maximum radial force Fr	107 N
Maximum axial force Fa	104 N (force pressure) 104 N (tensile force)
Service life in hours	20000 h bearing
marking	CE
Type of cooling	Natural convection
Net weight	1.7 kg

# **Environment**

Standards	EN 61800-3:2001, second environment EN 50347 IEC 61800-3, Ed 2 EN/IEC 50178 IEC 60072-1 EN/IEC 61800-3 EN 61800-3 : 2001-02
Product certifications	UL cUL TÜV
Ambient air temperature for operation	5065 °C (with power derating of 2 % per °C) 050 °C (without derating)
Permissible ambient air temperature around the device	105 °C power amplifier 110 °C motor
Ambient air temperature for storage	-2570 °C
Operating altitude	<= 1000 m without derating

Relative humidity	1585 % without condensation	
Vibration resistance	20 m/s² (f= 10500 Hz) 10 cycles conforming to EN/IEC 60068-2-6	
Shock resistance	150 m/s² 1000 shocks conforming to EN/IEC 60068-2-29	
IP degree of protection	IP41 shaft bushing: conforming to EN/IEC 60034-5	

# **Packing Units**

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	8.0 cm
Package 1 Width	19.0 cm
Package 1 Length	39.0 cm
Package 1 Weight	2.1 kg

# **Contractual warranty**

Warranty 18 months



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Transparency RoHS/REACh

### Well-being performance

Mercury Free	
Rohs Exemption Information	Yes
Pvc Free	

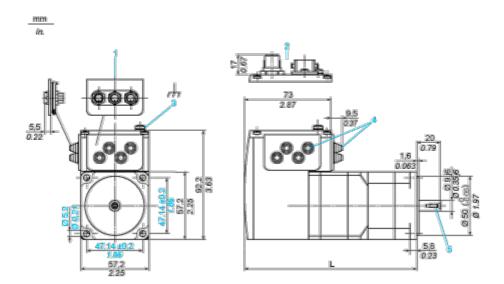
#### **Certifications & Standards**

Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope)
China Rohs Regulation	China RoHS declaration
Environmental Disclosure	Product Environmental Profile
Weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
Circularity Profile	End of Life Information

#### **Dimensions Drawings**

#### **Integrated Drive without Holding Brake**

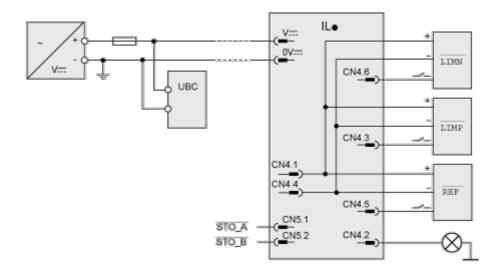
#### **Dimensions**



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries  $\emptyset = 3 \dots 9 \text{ mm/0.12} \dots 0.35 \text{ in.}$
- 5 Centring hole DIN 332 DS M3
- L: 197.3 mm/7.77 in.

Connections and Schema

## Connection Example with 4 I/O Signals

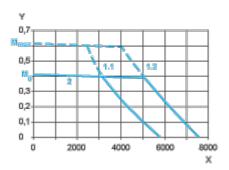


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## ILA1R572TB2A0

#### Performance Curves

### **Torque Characteristics**



- X Speed of rotation in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 36 V
- 2 Continuous torque