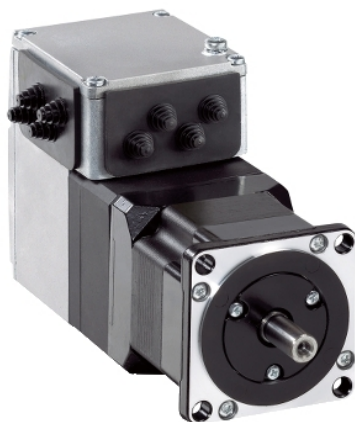


Product availability: Non-Stock - Not normally stocked in distribution facility



## Main

|                           |                                            |
|---------------------------|--------------------------------------------|
| Range of product          | Lexium integrated drive                    |
| Product or component type | Motion integrated drive                    |
| Device short name         | ILA                                        |
| Motor type                | Ac synchronous servo motor                 |
| Number of motor poles     | 6                                          |
| Phase                     | Single phase                               |
| [Us] rated supply voltage | 48 V<br>24 V                               |
| Network type              | DC                                         |
| Communication interface   | DeviceNet, integrated                      |
| Length                    | 6.45 in (163.8 mm)                         |
| Winding type              | Medium speed of rotation and medium torque |
| Electrical connection     | Printed circuit board connector            |
| Holding brake             | Without                                    |
| Gear box type             | Without                                    |
| Nominal speed             | 1600 rpm 24 V<br>3400 rpm 48 V             |
| Nominal torque            | 6.90 lbf.in (0.78 N.m)                     |

## Complementary

|                                       |                                                                  |
|---------------------------------------|------------------------------------------------------------------|
| Transmission rate                     | 125, 250, 500 kbauds                                             |
| Mounting support                      | Flange                                                           |
| Motor flange size                     | 2.24 in (57 mm)                                                  |
| Number of motor stacks                | 2                                                                |
| Centring collar diameter              | 1.97 in (50 mm)                                                  |
| Centring collar depth                 | 0.06 in (1.6 mm)                                                 |
| Number of mounting holes              | 4                                                                |
| Mounting holes diameter               | 0.20 in (5.2 mm)                                                 |
| Circle diameter of the mounting holes | 2.62 in (66.6 mm)                                                |
| Feedback type                         | Single turn encoder                                              |
| Shaft end                             | Untapped                                                         |
| Second shaft                          | Without second shaft end                                         |
| Shaft diameter                        | 0.35 in (9 mm)                                                   |
| Shaft length                          | 0.79 in (20 mm)                                                  |
| Supply voltage limits                 | 18...55.2 V                                                      |
| Current consumption                   | 7000 mA maximum continuous<br>8500 mA peak                       |
| Associated fuse rating                | 16 A                                                             |
| Commissioning interface               | RS485 Modbus TCP 9.6, 19.2 and 38.4 kbauds)                      |
| Input/output type                     | 4 signals (each be used as input or output)                      |
| Voltage state 0 guaranteed            | -3...4.5 V                                                       |
| Voltage state 1 guaranteed            | 15...30 V                                                        |
| Discrete input current                | 10 MA at 24 V safety input<br>2 mA at 24 V 24 V signal interface |
| Discrete output voltage               | 23...25 V                                                        |

The information provided in this documentation contains general descriptions and/or technical characteristics of the products of the company Schneider Electric. This information is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications. It is the duty of any such user or integrator to perform the appropriate and complete risk analysis, evaluation and testing of the products with respect to the relevant specific application or use thereof. Neither Schneider Electric Industries SAS nor any of its affiliates or subsidiaries shall be responsible or liable for misuse of the information contained herein.

|                           |                                                                                      |
|---------------------------|--------------------------------------------------------------------------------------|
| Maximum switching current | 100 MA per output<br>200 mA total                                                    |
| Protection type           | Short circuit of the output voltage<br>Overload of output voltage<br>Safe torque off |
| Peak stall torque         | 14.34 lbf.in (1.62 N.m)                                                              |
| Continuous stall torque   | 6.90 lbf.in (0.78 N.m)                                                               |
| Speed feedback resolution | 16384 points/turn                                                                    |
| Accuracy error            | +/- 0.05 °                                                                           |
| Rotor inertia             | 0.173 kg.cm <sup>2</sup>                                                             |
| Maximum radial force Fr   | 107 N                                                                                |
| Maximum axial force Fa    | 104 N force pressure)<br>104 N tensile force)                                        |
| Service life in hours     | 20000 h bearing                                                                      |
| Marking                   | CE                                                                                   |
| Type of cooling           | Natural convection                                                                   |
| Net weight                | 3.75 lb(US) (1.7 kg)                                                                 |

## Environment

|                                                       |                                                                                                                                               |
|-------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| Standards                                             | EN/IEC 61800-3<br>EN 61800-3 : 2001-02<br>IEC 60072-1<br>EN 50347<br>EN/IEC 50178<br>IEC 61800-3, Ed 2<br>EN 61800-3:2001, second environment |
| Product certifications                                | TÜV<br>CUL<br>UL                                                                                                                              |
| Ambient air temperature for operation                 | 104...131 °F (40...55 °C) with power derating of 2 % per °C)<br>32...104 °F (0...40 °C) without)                                              |
| Permissible ambient air temperature around the device | 221 °F (105 °C) power amplifier<br>230 °F (110 °C) motor                                                                                      |
| Ambient air temperature for storage                   | -13...158 °F (-25...70 °C)                                                                                                                    |
| Operating altitude                                    | <= 3280.84 ft (1000 m) without                                                                                                                |
| Relative humidity                                     | 15...85 % without condensation                                                                                                                |
| Vibration resistance                                  | 20 m/s <sup>2</sup> 10...500 Hz) 10 cycles EN/IEC 60068-2-6                                                                                   |
| Shock resistance                                      | 150 m/s <sup>2</sup> 1000 shocks EN/IEC 60068-2-29                                                                                            |
| IP degree of protection                               | Shaft bushing IP41 EN/IEC 60034-5<br>Total except shaft bushing IP54 EN/IEC 60034-5                                                           |

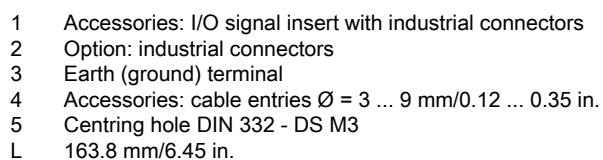
## Ordering and shipping details

|                     |                                     |
|---------------------|-------------------------------------|
| Category            | 18288 - LEXIUM INTEGRATED DRIVES II |
| Discount Schedule   | PC56                                |
| GTIN                | 03389119225984                      |
| Package weight(Lbs) | 2.10 kg (4.62 lb(US))               |
| Returnability       | No                                  |
| Country of origin   | DE                                  |

## Contractual warranty

|          |           |
|----------|-----------|
| Warranty | 18 months |
|----------|-----------|

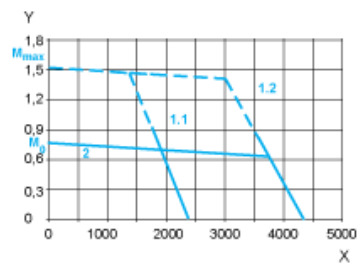
## Dimensions



Connection Example with 4 I/O Signals



## Torque Characteristics



X Speed of rotation in rpm

Y Torque in Nm

1.1 Max. torque at 24 V

1.2 Max. torque at 48 V

2 Continuous torque