Product datasheet





integrated drive ILA with servo motor - 24..48 V - DeviceNet indus connector

ILA2D572PC1A0

! Discontinued on: 31 Dec 2022

! To be end-of-service on: 31 Dec 2026

(!) Discontinued

Main

Range of product	Lexium integrated drive	
Product or component type	Motion integrated drive	
Device short name	ILA	
Motor type	AC synchronous servo motor	
Number of motor poles	6	
Network number of phases	Single phase	
[Us] rated supply voltage	48 V 24 V	
network type	DC	
Communication interface	DeviceNet, integrated	
Length	163.8 mm	
Winding type	Medium speed of rotation and medium torque	
Electrical connection	Industrial connector	
Holding brake	Without	
Gear box type	Without	
Nominal speed	1600 rpm at 24 V 3400 rpm at 48 V	
Nominal torque	0.78 N.m	

Complementary

Transmission rate	125, 250, 500 kbauds
mounting support	Flange
Motor flange size	57 mm
Number of motor stacks	2
Centring collar diameter	50 mm
Centring collar depth	1.6 mm
Number of mounting holes	4
Mounting holes diameter	5.2 mm
Circle diameter of the mounting holes	66.6 mm
Feedback type	Single turn encoder

Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	9 mm
Shaft length	20 mm
Supply voltage limits	1855.2 V
Current consumption	7000 mA maximum continuous 8500 mA peak
Associated fuse rating	16 A
Commissioning interface	RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-34.5 V
Voltage state 1 guaranteed	1530 V
Discrete input current	10 mA at 24 V for safety input 2 mA at 24 V for 24 V signal interface
Discrete output voltage	2325 V
Maximum switching current	100 mA per output 200 mA total
Protection type	Overload of output voltage Safe torque off Short circuit of the output voltage
Peak stall torque	1.62 N.m
Continuous stall torque	0.78 N.m
Speed feedback resolution	16384 points/turn
Accuracy error	+/- 0.05 °
Rotor inertia	0.173 kg.cm²
Maximum radial force Fr	107 N
Maximum axial force Fa	104 N (force pressure) 104 N (tensile force)
Service life in hours	20000 h bearing
marking	CE
Type of cooling	Natural convection
Net weight	1.7 kg

Environment

Standards	IEC 60072-1 EN 50347 EN/IEC 50178 EN 61800-3:2001, second environment IEC 61800-3, Ed 2 EN/IEC 61800-3 EN 61800-3: 2001-02	
Product certifications	cUL TÜV UL	
Ambient air temperature for operation		
Permissible ambient air temperature around the device	105 °C power amplifier 110 °C motor	

Ambient air temperature for storage	-2570 °C
Operating altitude	<= 1000 m without derating
Relative humidity	1585 % without condensation
Vibration resistance	20 m/s² (f= 10500 Hz) 10 cycles conforming to EN/IEC 60068-2-6
Shock resistance	150 m/s² 1000 shocks conforming to EN/IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to EN/IEC 60034-5 IP54 total except shaft bushing: conforming to EN/IEC 60034-5

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	11.5 cm
Package 1 Width	19.0 cm
Package 1 Length	39.5 cm
Package 1 Weight	2.1 kg

Contractual warranty

Warranty 18 months



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Transparency RoHS/REACh

Well-being performance

②	Mercury Free	
	Rohs Exemption Information	Yes
	Pvc Free	

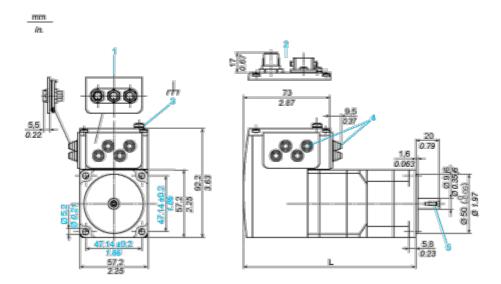
Certifications & Standards

Reach Regulation	REACh Declaration
Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope)
China Rohs Regulation	China RoHS declaration
Environmental Disclosure	Product Environmental Profile
Weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
Circularity Profile	End of Life Information

Dimensions Drawings

Integrated Drive without Holding Brake

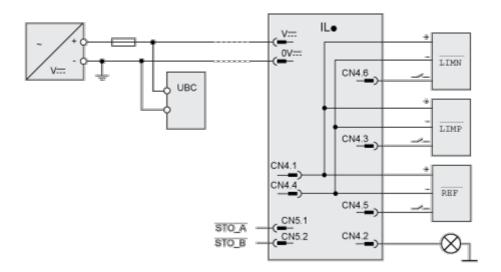
Dimensions



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries $\emptyset = 3 \dots 9 \text{ mm/0.12} \dots 0.35 \text{ in.}$
- 5 Centring hole DIN 332 DS M3
- L 163.8 mm/6.45 in.

Connections and Schema

Connection Example with 4 I/O Signals

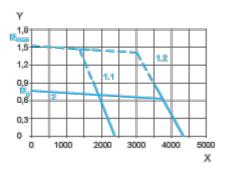


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Performance Curves

Torque Characteristics



- X Speed of rotation in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 48 V
- 2 Continuous torque