Product data sheet

Specification





integrated drive ILS with stepper motor - 24..36 V - Profibus DP - 5 A

ILS1B852PB1F0

- ! Discontinued on: Mar 15, 2022
- ! To be end-of-service on: Dec 31, 2026

① Discontinued

Main

Range of Product	Lexium integrated drive	
Product or Component Type	Motion integrated drive	
Device short name	ILS	
Motor Type	3-phase stepper motor	
Number of motor poles	6	
Phase	Single phase	
[Us] rated supply voltage	24 V 36 V	
Network type	DC	
Communication interface	Profibus DP, Integrated	
Length	8.6 in (217.3 mm)	
Winding type	Medium speed of rotation and medium torque	
Electrical Connection	Printed circuit board connector	
Holding brake	With	
Gear box type	Without	
Nominal speed	100 rpm 24 V 200 rpm 36 V	
Nominal torque	35.4 lbf.in (4 N.m)	
Holding torque	53.1 lbf.in (6 N.m) holding brake 35.4 lbf.in (4 N.m)	

Complementary

Transmission Rate	9.6, 19.2, 45.45, 93.75, 187.5, 500, 1500, 3000, 6000 and 12000 kbauds
Mounting Support	Flange 85 mm
Motor flange size	3.3 in (85 mm)
Number of motor stacks	2
Centring collar diameter	2.4 in (60 mm)
Centring collar depth	0.08 in (2 mm)
Number of mounting holes	4
Mounting holes diameter	0.3 in (6.5 mm)
Circle diameter of the mounting holes	3.9 in (99 mm)

Price is "List Price" and may be subject to a trade discount – check with your local distributor or retailer for actual price.

Feedback type	Index pulse
Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	0.5 in (12 mm)
Shaft length	1.2 in (30 mm)
Supply voltage limits	1840 V
Current consumption	5000 mA maximum
Associated fuse rating	10 A
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-34.5 V
Voltage state 1 guaranteed	1530 V
Discrete input current	10 mA at 24 V on/STO_A safety input 3 mA at 24 V on/STO_B safety input 2 mA at 24 V 24 V signal interface
Discrete output voltage	2325 V
Maximum switching current	100 mA per output 200 mA total
Protection Type	Short circuit of the output voltage Overload of output voltage Safe torque off
Peak stall torque	35.4 lbf.in (4 N.m)
Continuous stall torque	35.4 lbf.in (4 N.m)
Speed feedback resolution	20000 points/turn
Accuracy error	+/- 6 arc min
Rotor inertia	2.4 kg.cm ²
Maximum mechanical speed	1500 rpm
Maximum radial force Fr	100 N
Maximum axial force Fa	170 N tensile force) 30 N force pressure)
Service life in hours	20000 h bearing
Brake pull-in power	22 W
Brake release time	40 ms
Brake application time	20 ms
marking	CE
Type of cooling	Natural convection
Net Weight	11.9 lb(US) (5.4 kg)

Environment

Standards	IEC 61800-3, Ed 2 EN 61800-3 : 2001-02
	EN/IEC 61800-3
	EN 61800-3:2001, second environment
	IEC 60072-1
	EN 50347
	EN/IEC 50178
Product Certifications	UL
	cUL
	TÜM

Ambient air temperature for operation	122149 °F (5065 °C) with power derating of 2 % per °C) 32122 °F (050 °C) without derating)	
Permissible ambient air temperature around the device	221 °F (105 °C) power amplifier 230 °F (110 °C) motor	
Ambient Air Temperature for Storage	-13158 °F (-2570 °C)	
Operating altitude	<= 3280.84 ft (1000 m) without derating	
Relative humidity	1585 % without condensation	
Vibration resistance	20 m/s² 10500 Hz) 10 cycles EN/IEC 60068-2-6	
Shock resistance	150 m/s² 1000 shocks EN/IEC 60068-2-29	
IP degree of protection	IP41 shaft bushing: conforming to EN/IEC 60034-5 IP54 total except shaft bushing: conforming to EN/IEC 60034-5	

Ordering and shipping details

Category	18288-LEXIUM INTEGRATED DRIVES II
Discount Schedule	PC56
GTIN	3389119226936
Returnability	No
Country of origin	DE

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	8.7 in (22 cm)
Package 1 Width	7.7 in (19.5 cm)
Package 1 Length	15.7 in (40 cm)
Package 1 Weight	14.24 lb(US) (6.461 kg)
Unit Type of Package 2	S06
Number of Units in Package 2	9
Package 2 Height	28.9 in (73.5 cm)
Package 2 Width	23.6 in (60 cm)
Package 2 Length	31.5 in (80 cm)
Package 2 Weight	116.0 lb(US) (52.6 kg)
Package 3 Height	28.9 in (73.5 cm)

Contractual warranty

Warranty 18 months

Sustainability Screen Premium*

Green PremiumTM label is Schneider Electric's commitment to delivering products with best-inclass environmental performance. Green Premium promises compliance with the latest regulations, transparency on environmental impacts, as well as circular and low-CO₂ products.

Guide to assessing product sustainability is a white paper that clarifies global eco-label standards and how to interpret environmental declarations.

Learn more about Green Premium >

Guide to assess a product's sustainability >





Transparency RoHS/REACh

Well-being performance

Ø	Mercury Free	
	Rohs Exemption Information	Yes
	Pvc Free	

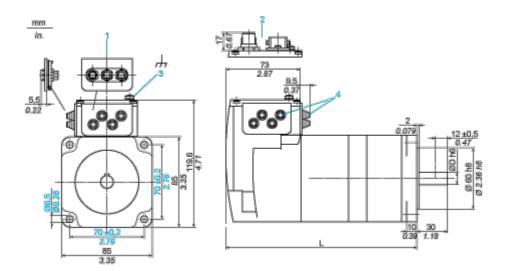
Certifications & Standards

Reach Regulation	REACh Declaration
Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope)
China Rohs Regulation	China RoHS declaration
Environmental Disclosure	Product Environmental Profile
Weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins.
Circularity Profile	End of Life Information
California Proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Dimensions Drawings

Integrated Drive with Holding Brake

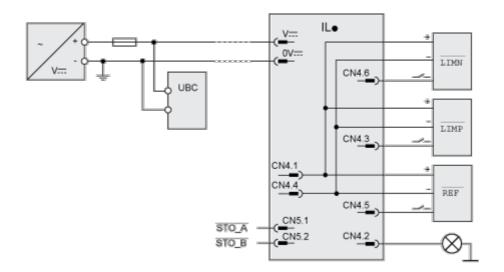
Dimensions



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries $\emptyset = 3 \dots 9 \text{ mm/0.12} \dots 0.35 \text{ in.}$
- L 217.3 mm/8.55 in.
- D 12 mm/0.47 in.

Connections and Schema

Connection Example with 4 I/O Signals

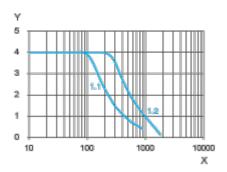


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Performance Curves

Torque Characteristics



- X Speed of rotation in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 36 V