Product datasheet

Specifications





integrated drive ILS with stepper motor - 24..36V- I/O for motion sequence- 3.5A

ILS1M571PB1A0

() Discontinued on: 30 Jun 2023

① Discontinued

Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILS
Motor type	3-phase stepper motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	36 V 24 V
network type	DC
Communication interface	I/O for motion sequence, integrated
Length	101.9 mm
Winding type	Medium speed of rotation and medium torque
Electrical connection	Printed circuit board connector
Holding brake	Without
Gear box type	Without
Nominal speed	1000 rpm at 36 V 500 rpm at 24 V
Nominal torque	0.45 N.m
Holding torque	0.51 N.m

Complementary

Transmission rate	9.6, 19.2 and 38.4 kbauds
mounting support	Flange
Motor flange size	57 mm
Number of motor stacks	1
Centring collar diameter	38.1 mm
Centring collar depth	1.6 mm
Number of mounting holes	4
Mounting holes diameter	5.2 mm
Circle diameter of the mounting holes	66.6 mm
Feedback type	Index pulse

Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	6.35 mm
Shaft length	21 mm
Supply voltage limits	1840 V
Current consumption	3500 mA maximum continuous
Associated fuse rating	10 A
Commissioning interface	RS485 (9.6, 19.2 and 38.4 kbauds)
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-34.5 V
Voltage state 1 guaranteed	1530 V
Discrete input current	10 mA at 24 V on/STO_A for safety input 3 mA at 24 V on/STO_B for safety input 10 mA at 24 V for 24 V signal interface
Discrete output voltage	1030 V
Maximum switching current	100 mA per output 200 mA total
Protection type	Short circuit of the output voltage Safe torque off Overload of output voltage
Peak stall torque	0.45 N.m
Continuous stall torque	0.45 N.m
Speed feedback resolution	20000 points/turn
Accuracy error	+/- 6 arc min
Rotor inertia	0.1 kg.cm ²
Maximum mechanical speed	3000 rpm
Maximum radial force Fr	24 N
Maximum axial force Fa	100 N (tensile force) 8.4 N (force pressure)
Service life in hours	20000 h bearing
marking	CE
Type of cooling	Natural convection
Net weight	1.3 kg

Environment

Standards	EN 61800-3 : 2001-02 IEC 60072-1 EN 61800-3:2001, second environment IEC 61800-3, Ed 2 EN/IEC 50178 EN 50347 EN/IEC 61800-3
Product certifications	cUL UL TÜV
Ambient air temperature for operation	5065 °C (with power derating of 2 % per °C) 050 °C (without derating)
Permissible ambient air temperature around the device	110 °C motor

Ambient air temperature for storage	-2570 °C
Operating altitude	<= 1000 m without derating
Relative humidity	1585 % without condensation
Vibration resistance	20 m/s ² (f= 10500 Hz) 10 cycles conforming to EN/IEC 60068-2-6
Shock resistance	150 m/s ² 1000 shocks conforming to EN/IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to EN/IEC 60034-5 IP54 total except shaft bushing: conforming to EN/IEC 60034-5

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	10.5 cm
Package 1 Width	19.0 cm
Package 1 Length	39.0 cm
Package 1 Weight	2.1 kg

Contractual warranty

Warranty

18 months

Sustainability Screen Premium

Green PremiumTM label is Schneider Electric's commitment to delivering products with best-inclass environmental performance. Green Premium promises compliance with the latest regulations, transparency on environmental impacts, as well as circular and low-CO₂ products.

Guide to assessing product sustainability is a white paper that clarifies global eco-label standards and how to interpret environmental declarations.

Learn more about Green Premium >

Guide to assess a product's sustainability >



Transparency RoHS/REACh

Well-being performance



Certifications & Standards

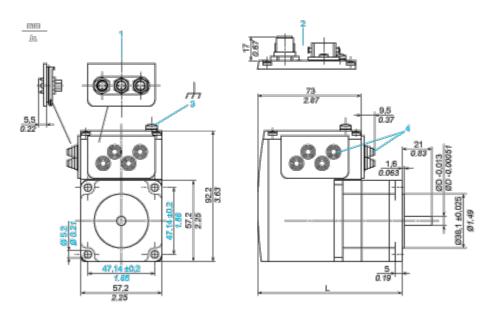
Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope)
China Rohs Regulation	China RoHS declaration
Environmental Disclosure	Product Environmental Profile
Weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
Circularity Profile	End of Life Information

Product datasheet

Dimensions Drawings

Integrated Drive

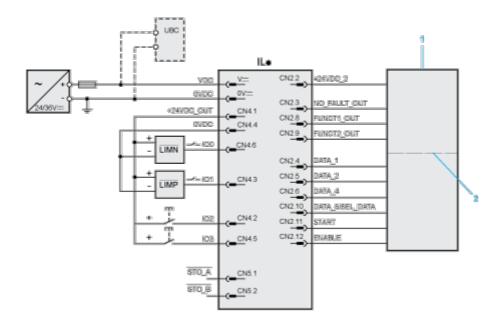
Dimensions



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries $\emptyset = 3 \dots 9 \text{ mm}/0.12 \dots 0.35 \text{ in}.$
- L 101.9 mm/4.01 in.
- D 6.35 mm/0.25 in.

Connections and Schema

Connection Example with 4 I/O Signals

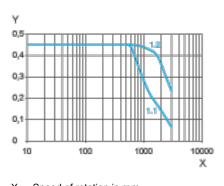


1 PLC

2 Galvanic isolation

Performance Curves

Torque Characteristics



- X Speed of rotation in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 36 V