Product data sheet

Specifications





① Discontinued

integrated drive ILS with stepper motor - 24..36 V - RS485 - 6 A

ILS1R853TB1F0

() Discontinued on: Jun 30, 2023

Product availability: Non-Stock - Not normally stocked in distribution facility

Main

Man	
Range of Product	Lexium integrated drive
Product or Component Type	Motion integrated drive
Device short name	ILS
Motor Type	3-phase stepper motor
Number of motor poles	6
Phase	Single phase
[Us] rated supply voltage	36 V 24 V
Network type	DC
Communication interface	RS485, Integrated
Length	9.7 in (247.3 mm)
Winding type	High speed of rotation and medium torque
Electrical Connection	Printed circuit board connector
Holding brake	With
Gear box type	Without
Nominal speed	100 rpm 24 V 300 rpm 36 V
Nominal torque	39.8 lbf.in (4.5 N.m)
Holding torque	53.1 lbf.in (6 N.m) holding brake 39.8 lbf.in (4.5 N.m)

Complementary

Transmission Rate	9.6, 19.2 and 38.4 kbauds
Mounting Support	Flange
Motor flange size	3.3 in (85 mm)
Number of motor stacks	3
Centring collar diameter	2.4 in (60 mm)
Centring collar depth	0.08 in (2 mm)
Number of mounting holes	4
Mounting holes diameter	0.3 in (6.5 mm)
Circle diameter of the mounting holes	3.9 in (99 mm)

Price is "List Price" and may be subject to a trade discount - check with your local distributor or retailer for actual price.

Feedback type	Index pulse
Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	0.6 in (14 mm)
Shaft length	1.2 in (30 mm)
Supply voltage limits	1840 V
Current consumption	6000 mA maximum
Associated fuse rating	10 A
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-34.5 V
Voltage state 1 guaranteed	1530 V
Discrete input current	10 mA at 24 V on/STO_A safety input 3 mA at 24 V on/STO_B safety input 2 mA at 24 V 24 V signal interface
Discrete output voltage	2325 V
Maximum switching current	100 mA per output 200 mA total
Protection Type	Short circuit of the output voltage Safe torque off Overload of output voltage
Peak stall torque	39.8 lbf.in (4.5 N.m)
Continuous stall torque	39.8 lbf.in (4.5 N.m)
Speed feedback resolution	20000 points/turn
Accuracy error	+/- 6 arc min
Rotor inertia	3.5 kg.cm ²
Maximum mechanical speed	2000 rpm
Maximum radial force Fr	
	110 N
Maximum axial force Fa	110 N 170 N tensile force) 30 N force pressure)
	170 N tensile force)
Maximum axial force Fa	170 N tensile force) 30 N force pressure)
Maximum axial force Fa Service life in hours	170 N tensile force) 30 N force pressure) 20000 h bearing
Maximum axial force Fa Service life in hours Brake pull-in power	170 N tensile force) 30 N force pressure) 20000 h bearing 22 W
Maximum axial force Fa Service life in hours Brake pull-in power Brake release time	170 N tensile force) 30 N force pressure) 20000 h bearing 22 W 40 ms
Maximum axial force Fa Service life in hours Brake pull-in power Brake release time Brake application time	170 N tensile force) 30 N force pressure) 20000 h bearing 22 W 40 ms 20 ms

Environment

Standards	EN/IEC 50178 IEC 61800-3, Ed 2 EN/IEC 61800-3 IEC 60072-1 EN 61800-3:2001, second environment EN 61800-3 : 2001-02 EN 50347
Product Certifications	cUL TÜV UL

Ambient air temperature for operation	122149 °F (5065 °C) with power derating of 2 % per °C) 32122 °F (050 °C) without derating)
Permissible ambient air temperature around the device	221 °F (105 °C) power amplifier 230 °F (110 °C) motor
Ambient Air Temperature for Storage	-13158 °F (-2570 °C)
Operating altitude	<= 3280.84 ft (1000 m) without derating
Relative humidity	1585 % without condensation
Vibration resistance	20 m/s² 10500 Hz) 10 cycles EN/IEC 60068-2-6
Shock resistance	150 m/s² 1000 shocks EN/IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to EN/IEC 60034-5 IP54 total except shaft bushing: conforming to EN/IEC 60034-5

Ordering and shipping details

Category	US1PC5618288
Discount Schedule	PC56
GTIN	3389119227568
Returnability	No
Country of origin	DE

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	4.1 in (10.5 cm)
Package 1 Width	7.5 in (19.0 cm)
Package 1 Length	15.4 in (39.0 cm)
Package 1 Weight	12.1 lb(US) (5.5 kg)

Contractual warranty

Warranty

18 months

Sustainability Screen Premium

Green PremiumTM label is Schneider Electric's commitment to delivering products with best-inclass environmental performance. Green Premium promises compliance with the latest regulations, transparency on environmental impacts, as well as circular and low-CO₂ products.

Guide to assessing product sustainability is a white paper that clarifies global eco-label standards and how to interpret environmental declarations.

Yes

Learn more about Green Premium >

Guide to assess a product's sustainability >



Transparency RoHS/REACh

Well-being performance

Mercury Free

Rohs Exemption Information

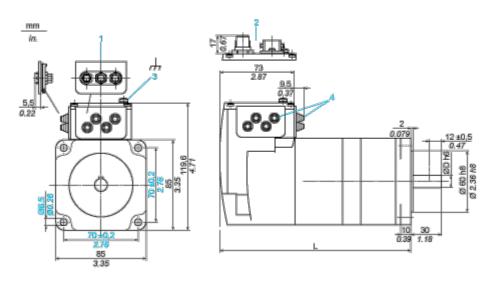
Certifications & Standards

Reach Regulation	REACh Declaration
Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope)
China Rohs Regulation	China RoHS declaration
Environmental Disclosure	Product Environmental Profile
Weee	
weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins.
Circularity Profile	

Dimensions Drawings

Integrated Drive with Holding Brake

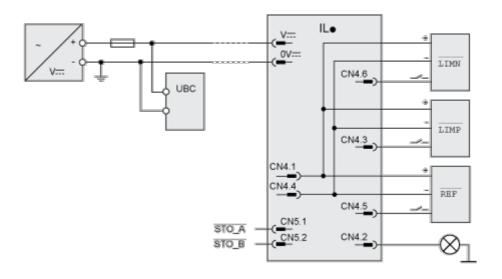
Dimensions



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries $\emptyset = 3 \dots 9 \text{ mm}/0.12 \dots 0.35 \text{ in.}$
- L 247.3 mm/9.74 in.
- D 14 mm/0.55 in.

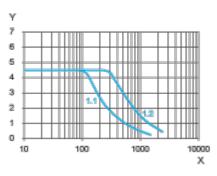
Connections and Schema

Connection Example with 4 I/O Signals



Performance Curves

Torque Characteristics



- X Speed of rotation in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 36 V