Product data sheet Characteristics

ILS1V853TB1F0

integrated drive ILS with stepper motor - 24..36V- pulse/direction w/o RS422- 6A





Main	
Range of Product	Lexium integrated drive
Product or Component Type	Motion integrated drive
Device short name	ILS
Motor Type	3-phase stepper motor
Number of motor poles	6
Phase	Single phase
[Us] rated supply voltage	24 V 36 V
Network type	DC
Communication interface	Pulse/direction 5 V without RS422, Integrated
Length	9.74 in (247.3 mm)
Winding type	High speed of rotation and medium torque
Electrical Connection	Printed circuit board connector
Holding brake	With
Gear box type	Without
Nominal speed	100 rpm 24 V 300 rpm 36 V
Nominal torque	39.83 lbf.in (4.5 N.m)
Holding torque	53.10 Lbf.In (6 N.m) holding brake 39.83 lbf.in (4.5 N.m)

Complementary

Complementary	
Mounting Support	Flange
Motor flange size	3.35 in (85 mm)
Number of motor stacks	3
Centring collar diameter	2.36 in (60 mm)
Centring collar depth	0.08 in (2 mm)
Number of mounting holes	4
Mounting holes diameter	0.26 in (6.5 mm)
Circle diameter of the mounting holes	3.90 in (99 mm)
Feedback type	Index pulse
Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	0.55 in (14 mm)
Shaft length	1.18 in (30 mm)
Supply voltage limits	1840 V
Current consumption	6000 mA maximum continuous
Associated fuse rating	10 A
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-34.5 V
Voltage state 1 guaranteed	1530 V
Discrete input current	10 mA at 24 V safety input
Discrete output voltage	2325 V
Maximum switching current	100 MA per output 200 mA total



Protection Type	Short circuit of the output voltage	
	Overload of output voltage	
	Safe torque off	
Peak stall torque	39.83 lbf.in (4.5 N.m)	
Continuous stall torque	39.83 lbf.in (4.5 N.m)	
Speed feedback resolution	1.8°, 0.9°, 0.72°, 0.36°, 0.18°, 0.09°, 0.072°, 0.036°	
	200, 400, 500, 1000, 2000, 4000, 5000, 10000 steps	
Accuracy error	+/- 6 arc min	
Rotor inertia	3.5 kg.cm ²	
Maximum mechanical speed	2000 rpm	
Maximum radial force Fr	110 N	
Maximum axial force Fa	170 N tensile force)	
	30 N force pressure)	
Service life in hours	20000 h bearing	
Brake pull-in power	22 W	
Brake release time	40 ms	
Brake application time	20 ms	
Marking	CE	-
Type of cooling	Natural convection	
Net Weight	14.33 lb(US) (6.5 kg)	

Environment

Standards	EN/IEC 61800-3 EN/IEC 50178 IEC 60072-1 EN 61800-3:2001, second environment EN 61800-3 : 2001-02 EN 50347 IEC 61800-3, Ed 2
Product Certifications	cUL[RETURN]TÜV[RETURN]UL
Ambient air temperature for operation	122149 °F (5065 °C) with power derating of 2 % per °C) 32122 °F (050 °C) without derating)
Permissible ambient air temperature around the device	221 °F (105 °C) power amplifier 230 °F (110 °C) motor
Ambient Air Temperature for Storage	-13158 °F (-2570 °C)
Operating altitude	<= 3280.84 ft (1000 m) without derating
Relative humidity	1585 % without condensation
Vibration resistance	20 m/s ² 10500 Hz) 10 cycles EN/IEC 60068-2-6
Shock resistance	150 m/s² 1000 shocks EN/IEC 60068-2-29
IP degree of protection	Shaft bushing IP41 EN/IEC 60034-5 Total except shaft bushing IP54 EN/IEC 60034-5

Ordering and shipping details

Category	18288-LEXIUM INTEGRATED DRIVES II
Discount Schedule	PC56
GTIN	3389119227803
Returnability	No
Country of origin	DE

Packing Units

Unit Type of Package 1	PCE	
Number of Units in Package 1	1	
Package 1 Height	4.13 in (10.5 cm)	
Package 1 Width	7.48 in (19.0 cm)	
Package 1 Length	15.35 in (39.0 cm)	
Package 1 Weight	12.13 lb(US) (5.5 kg)	

Offer Sustainability	
Sustainable offer status	Green Premium product
California proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov
REACh Regulation	REACh Declaration
EU RoHS Directive	Pro-active compliance (Product out of EU RoHS legal scope)
Mercury free	Yes
China RoHS Regulation	China RoHS Declaration
RoHS exemption information	₽ Yes
Environmental Disclosure	Product Environmental Profile
Circularity Profile	Provide the Information
WEEE	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins.
PVC free	Yes

Contractual warranty

Warranty

18 r	nontl	hs
------	-------	----

ILS1V853TB1F0

Integrated Drive with Holding Brake

Dimensions



Earth (ground) terminal

- 1 2 L Accessories: cable entries $\emptyset = 3 \dots 9 \text{ mm}/0.12 \dots 0.35$ in.
- 247.3 mm/9.74 in.
- D 14 mm/0.55 in.

ILS1V853TB1F0

Multifunction Interface





(1) Opto-isolated signals

The reference pulses are supplied via two of the signal inputs, either as pulse/ direction signals or as A/B signals. The other signal inputs have the functions "power amplifier enable/pulse blocking" and "step size switching/PWM motor current control".

Product data sheet Performance Curves

ILS1V853TB1F0

Torque Characteristics



X1 Frequency in kHz

- X2 Y Speed of rotation in rpm
- Torque in Nm
- 1.1 Max. torque at 24 V

1.2 Max. torque at 36 V