# **Product datasheet**





integrated drive ILS with stepper motor- 24..36V- pulse/direction 5V RS422-3.5A

ILS1W571PB1A0

! Discontinued on: 30 Jun 2023

① Discontinued

### Main

Range of product	Lexium integrated drive	
Product or component type	Motion integrated drive	
Device short name	ILS	
Motor type	3-phase stepper motor	
Number of motor poles	6	
Network number of phases	Single phase	
[Us] rated supply voltage	24 V 36 V	
network type	DC	
Communication interface	Pulse/direction 5 V RS422, integrated	
Length	101.9 mm	
Winding type	Medium speed of rotation and medium torque	
Electrical connection	Printed circuit board connector	
Holding brake	Without	
Gear box type	Without	
Nominal speed	1000 rpm at 36 V 500 rpm at 24 V	
Nominal torque	0.45 N.m	
Holding torque	0.51 N.m	

# Complementary

mounting support	Flange
Motor flange size	57 mm
Number of motor stacks	1
Centring collar diameter	38.1 mm
Centring collar depth	1.6 mm
Number of mounting holes	4
Mounting holes diameter	5.2 mm
Circle diameter of the mounting holes	66.6 mm
Feedback type	Index pulse
Shaft end	Untapped

Second shaft	Without second shaft end
Shaft diameter	6.35 mm
Shaft length	21 mm
Supply voltage limits	1840 V
Current consumption	3500 mA maximum continuous
Associated fuse rating	10 A
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-34.5 V
Voltage state 1 guaranteed	1530 V
Discrete input current	10 mA at 24 V for safety input
Discrete output voltage	2325 V
Maximum switching current	100 mA per output 200 mA total
Protection type	Safe torque off Overload of output voltage Short circuit of the output voltage
Peak stall torque	0.45 N.m
Continuous stall torque	0.45 N.m
Speed feedback resolution	1.8°, 0.9°, 0.72°, 0.36°, 0.18°, 0.09°, 0.072°, 0.036° 200, 400, 500, 1000, 2000, 4000, 5000, 10000 steps
Accuracy error	+/- 6 arc min
Rotor inertia	0.1 kg.cm²
Maximum mechanical speed	3000 rpm
Maximum radial force Fr	24 N
Maximum axial force Fa	100 N (tensile force) 8.4 N (force pressure)
Service life in hours	20000 h bearing
marking	CE
Type of cooling	Natural convection
Net weight	1.3 kg

## **Environment**

Standards	EN/IEC 61800-3 IEC 61800-3, Ed 2 EN/IEC 50178 EN 61800-3 : 2001-02 EN 50347 EN 61800-3:2001, second environment IEC 60072-1
Product certifications	cUL UL TÜV
Ambient air temperature for operation	5065 °C (with power derating of 2 % per °C) 050 °C (without derating)
Permissible ambient air temperature around the device	105 °C power amplifier 110 °C motor
Ambient air temperature for storage	-2570 °C
Operating altitude	<= 1000 m without derating

Relative humidity	1585 % without condensation
Vibration resistance	20 m/s² (f= 10500 Hz) 10 cycles conforming to EN/IEC 60068-2-6
Shock resistance	150 m/s² 1000 shocks conforming to EN/IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to EN/IEC 60034-5

# **Packing Units**

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	10.5 cm
Package 1 Width	19.0 cm
Package 1 Length	39.0 cm
Package 1 Weight	2.1 kg

# **Contractual warranty**

Warranty 18 months



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Transparency RoHS/REACh

## Well-being performance

	Mercury Free	
<b>②</b>	Rohs Exemption Information	Yes
	Pvc Free	

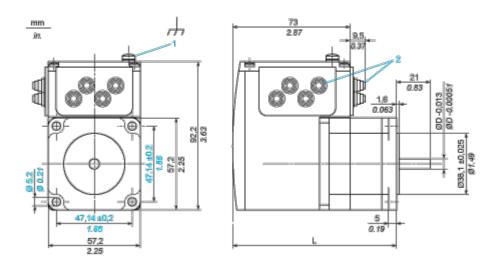
### **Certifications & Standards**

Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope)
China Rohs Regulation	China RoHS declaration
<b>Environmental Disclosure</b>	Product Environmental Profile
Weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
Circularity Profile	End of Life Information

### **Dimensions Drawings**

### **Integrated Drive**

#### **Dimensions**



- 1 Earth (ground) terminal
- 2 Accessories: cable entries  $\emptyset = 3 \dots 9 \text{ mm/0.12} \dots 0.35 \text{ in.}$
- L 101.9 mm/4.01 in.
- D 6.35 mm/0.25 in.

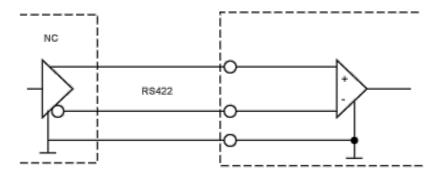
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# **ILS1W571PB1A0**

#### Connections and Schema

#### **Multifunction Interface**

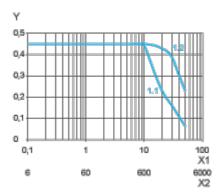
### **Input Wiring Diagram**



The reference pulses are supplied via two of the signal inputs, either as pulse/ direction signals or as A/B signals. The other signal inputs have the functions "power amplifier enable/pulse blocking" and "step size switching/PWM motor current control".

#### Performance Curves

## **Torque Characteristics**



- X1 Frequency in kHz
- X2 Speed of rotation in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 36 V