Product datasheet





integrated drive ILS with stepper motor - 24..48 V - EtherNet/IP - 3.5

ILS2K572PC1A0

! Discontinued on: 30 Jun 2023

① Discontinued

Main

Mani		
Range of product	Lexium integrated drive	
Product or component type	Motion integrated drive	
Device short name	ILS	
Motor type	3-phase stepper motor	
Number of motor poles	6	
Network number of phases	Single phase	
[Us] rated supply voltage	48 V 24 V	
network type	DC	
Communication interface	Ethernet/IP, integrated	
Length	115.9 mm	
Winding type	Medium speed of rotation and medium torque	
Electrical connection	Industrial connector	
Holding brake	Without	
Gear box type	Without	
Nominal speed	1000 rpm at 48 V 500 rpm at 24 V	
Nominal torque	0.9 N.m	
Holding torque	0.9 N.m	

Complementary

•	
Transmission rate	125, 250, 500 kbauds
mounting support	Flange
Motor flange size	57 mm
Number of motor stacks	2
Centring collar diameter	38.1 mm
Centring collar depth	1.6 mm
Number of mounting holes	4
Mounting holes diameter	5.2 mm
Circle diameter of the mounting holes	66.6 mm
Feedback type	Index pulse

Shaft end	Untapped	
Second shaft	Without second shaft end	
Shaft diameter	6.35 mm	
Shaft length	21 mm	
Supply voltage limits	1855 V	
Current consumption	3500 mA maximum continuous	
Associated fuse rating	16 A	
Commissioning interface	RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)	
Input/output type	4 signals (each be used as input or output)	
Voltage state 0 guaranteed	-34.5 V	
Voltage state 1 guaranteed	1530 V	
Discrete input current	10 mA at 24 V for safety input 2 mA at 24 V for 24 V signal interface	
Discrete output voltage	2325 V	
Maximum switching current	100 mA per output 200 mA total	
Protection type	Overload of output voltage Short circuit of the output voltage Safe torque off	
Peak stall torque	0.9 N.m	
Continuous stall torque	0.9 N.m	
Speed feedback resolution	20000 points/turn	
Accuracy error	+/- 6 arc min	
Rotor inertia	0.22 kg.cm²	
Maximum mechanical speed	3000 rpm	
Maximum radial force Fr	24 N	
Maximum axial force Fa	100 N (tensile force) 8.4 N (force pressure)	
Service life in hours	20000 h bearing	
marking	CE	
Type of cooling	Natural convection	
Net weight	1.6 kg	

Environment

Standards	IEC 60072-1 EN 50347 EN/IEC 50178 EN 61800-3 : 2001-02 EN/IEC 61800-3 IEC 61800-3, Ed 2 EN 61800-3:2001, second environment	
Product certifications	TÜV cUL UL	
Ambient air temperature for operation	4055 °C (with power derating of 2 % per °C) 040 °C (without derating)	_
Permissible ambient air temperature around the device	105 °C power amplifier	_

Ambient air temperature for storage	-2570 °C	
Operating altitude	<= 1000 m without derating	
Relative humidity	1585 % without condensation	
Vibration resistance	20 m/s² (f= 10500 Hz) 10 cycles conforming to EN/IEC 60068-2-6	
Shock resistance	150 m/s² 1000 shocks conforming to EN/IEC 60068-2-29	
IP degree of protection	ree of protection IP41 shaft bushing: conforming to EN/IEC 60034-5 IP54 total except shaft bushing: conforming to EN/IEC 60034-5	

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	8.0 cm
Package 1 Width	18.5 cm
Package 1 Length	36.5 cm
Package 1 Weight	1.9 kg

Contractual warranty

Warranty 18 months



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Transparency RoHS/REACh

Well-being performance

	Mercury Free	
⊘	Rohs Exemption Information	Yes
	Pvc Free	

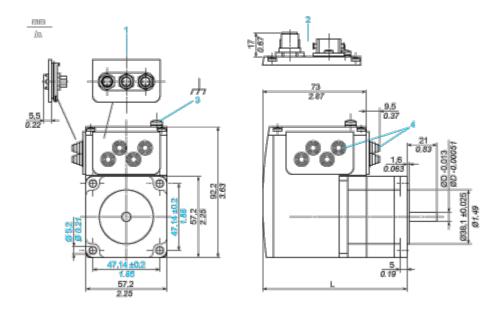
Certifications & Standards

Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope)
China Rohs Regulation	China RoHS declaration
Environmental Disclosure	Product Environmental Profile
Weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
Circularity Profile	End of Life Information

Dimensions Drawings

Integrated Drive

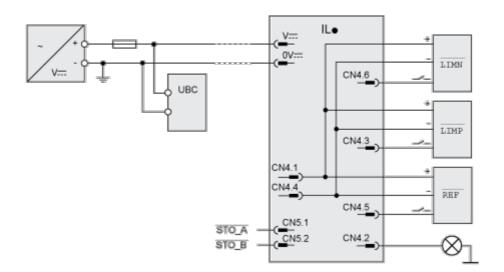
Dimensions



- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries $\emptyset = 3 \dots 9 \text{ mm}/0.12 \dots 0.35 \text{ in.}$
- L 115.9 mm/4.56 in.
- D 6.35 mm/0.25 in.

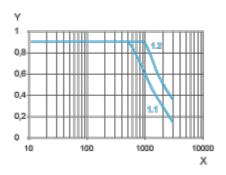
Connections and Schema

Connection Example with 4 I/O Signals



Performance Curves

Torque Characteristics



- X Speed of rotation in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 48 V