Product data sheet Characteristics

ILS2P853TB1F0

integrated drive ILS with stepper motor - 24..48 V - Ethernet Powerlink - 6 A





Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILS
Motor type	3-phase stepper motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply	24 V
voltage	48 V
Network type	DC
Communication interface	Ethernet Powerlink, integrated
Length	247.3 mm
Winding type	High speed of rotation and medium torque
Electrical connection	Printed circuit board connector
Holding brake	With
Gear box type	Without
Nominal speed	200 rpm at 24 V
	400 rpm at 48 V
Nominal torque	4.5 N.m
Holding torque	6 N.M holding brake
	4.5 N.m

Complementary

Complementary	
Transmission rate	100 Mbits
Mounting support	Flange
Motor flange size	85 mm
Number of motor stacks	3
Centring collar diameter	60 mm
Centring collar depth	2 mm
Number of mounting holes	4
Mounting holes diameter	6.5 mm
Circle diameter of the mounting holes	99 mm
Feedback type	Index pulse
Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	14 mm
Shaft length	30 mm
Supply voltage limits	1855 V
Current consumption	6000 mA maximum continuous
Associated fuse rating	16 A
Commissioning interface	RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-34.5 V
Voltage state 1 guaranteed	1530 V
Discrete input current	10 MA at 24 V for safety input 2 mA at 24 V for 24 V signal interface

Discrete output voltage	2325 V
Maximum switching current	100 MA per output 200 mA total
Protection type	Safe torque off Short circuit of the output voltage Overload of output voltage
Peak stall torque	4.5 N.m
Continuous stall torque	4.5 N.m
Speed feedback resolution	20000 points/turn
Accuracy error	+/- 6 arc min
Rotor inertia	3.5 kg.cm²
Maximum mechanical speed	3000 rpm
Maximum radial force Fr	110 N
Maximum axial force Fa	170 N (tensile force) 30 N (force pressure)
Service life in hours	20000 h bearing
Brake pull-in power	22 W
Brake release time	40 ms
Brake application time	20 ms
Marking	CE
Type of cooling	Natural convection
Net weight	6.5 kg

Environment

Standards	EN 61800-3 : 2001-02
	IEC 61800-3. Ed 2
	EN/IEC 61800-3
	EN 50347
	IEC 60072-1
	EN/IEC 50178
	EN 61800-3:2001, second environment
Product certifications	CUL
	UL
	TÜV
Ambient air temperature for operation	4055 °C (with power derating of 2 % per °C)
	040 °C (without derating)
Permissible ambient air temperature around the	105 °C power amplifier
device	110 °C motor
Ambient air temperature for storage	-2570 °C
Operating altitude	<= 1000 m without derating
Relative humidity	1585 % without condensation
Vibration resistance	20 m/s² (f= 10500 Hz) 10 cycles conforming to EN/IEC 60068-2-6
Shock resistance	150 m/s² 1000 shocks conforming to EN/IEC 60068-2-29
IP degree of protection	IP41 shaft bushing: conforming to EN/IEC 60034-5
	IP54 total except shaft bushing: conforming to EN/IEC 60034-5

Packing Units

Unit Type of Package 1	PCE	
Number of Units in Package 1	1	
Package 1 Weight	6.2 kg	
Package 1 Height	10.4 cm	
Package 1 width	18 cm	
Package 1 Length	36.5 cm	

Offer Sustainability

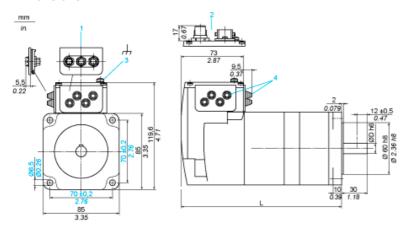
Sustainable offer status	Green Premium product
REACh Regulation	☑ REACh Declaration
EU RoHS Directive	Pro-active compliance (Product out of EU RoHS legal scope)
Mercury free	Yes
RoHS exemption information	₫Yes
China RoHS Regulation	☑ China RoHS Declaration
Environmental Disclosure	Product Environmental Profile
Circularity Profile	End Of Life Information
WEEE	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
California proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov
Contractual warranty	
Warranty	18 months

Product data sheet **Dimensions Drawings**

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Integrated Drive with Holding Brake

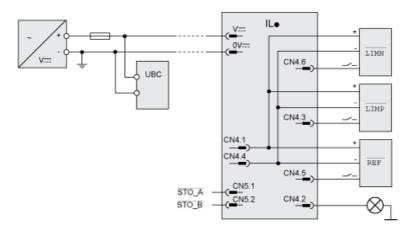
Dimensions



- Accessories: I/O signal insert with industrial connectors Option: industrial connectors
- 2
- Earth (ground) terminal Accessories: cable entries \emptyset = 3 ... 9 mm/0.12 ... 0.35 in.
- 247.3 mm/9.74 in.
- 4 L D 14 mm/0.55 in.

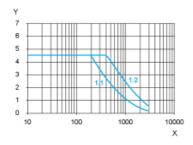
ILS2P853TB1F0

Connection Example with 4 I/O Signals



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Torque Characteristics



- Speed of rotation in rpm
- X Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 48 V