

# Inch-size One-touch Fittings

## Series **KQ2**

Applicable Tubing: Inch Size  
Connection Thread: UNF, NPT

### How to Order

**KQ 2 H 05 — 34 S**

One-touch fittings

Product's color

Symbol	Body	Release button
2	White	Orange
Nil	Black	Red

Applicable tubing O.D.

01	1/8
03	5/32
05	3/16
07	1/4
09	5/16
11	3/8
13	1/2

Port size/Applicable tubing O.D.

Thread connection	Port size/Applicable tubing O.D.
32	10-32 UNF
33	NPT 1/16
34	NPT 1/8
35	NPT 1/4
36	NPT 3/8
37	NPT 1/2
00	Same dia. tubing
99	Same dia. rod
01	1/8 tubing
03	5/32 tubing
05	3/16 tubing
07	1/4 tubing
09	5/16 tubing
11	3/8 tubing
13	1/2 tubing

With thread seal

Nil	None
S	With thread seal

Note) Port size with seal: Only  
NPT 1/16  
NPT 1/8  
NPT 1/4  
NPT 3/8  
NPT 1/2

Model

H	Male connector
	Straight
	Different dia. straight *
S	Hexagon socket head male connector *
F	Female union *
L	Male elbow
	Elbow
	Plug-in elbow
	Reducer elbow
K	45° male elbow *
V	Universal male elbow *
VS	Hexagon socket head universal male elbow *
VF	Universal female elbow *
LF	Female elbow *
VD	Double universal male elbow *
VT	Tripple universal male elbow *
Z	Branch universal male elbow *
ZD	Double branch universal male elbow *
ZT	Triple branch universal male elbow *
W	Extended male elbow
	Male branch tee
T	Union tee
	Different dia. tee *
TW	Cross union
Y	Male run tee *
	Branch "Y"
	Union "Y"
U	Plug-in "Y"
	Different dia. union "Y" *
X	Different dia. plug-in "Y" *
R	Plug-in reducer
E	Bulkhead union
	Bulkhead connector
LE	Bulkhead union elbow *



\* Available only for KQ2 (White color body).

K□

M□

H□

D□

MS

T□

VMG

#### Accessory

Symbol	Name
KQ2N	Nipple
	Reducer nipple
KQ2C	Tube cap
KQ2P (KQP)	Plug (Orange)

Use the below part number to order the gasket for sealing 10-32 UNF thread.

Gasket for 10-32 UNF: M-10/32G

# Series KQ2

Series KQ2: White body  
Series KQ: Black body

**Guide**

**Collet**

**Chuck**

Suitable for use with nylon, soft nylon and urethane.  
Large retaining force.

Has large retaining force while holding force is increased by the collet.

**Release button**

KQ2: Orange

KQ : Red

Light force for removal

When the fitting is removed from the tube, the chuck and collet are released, thus preventing them from biting into the tube excessively.

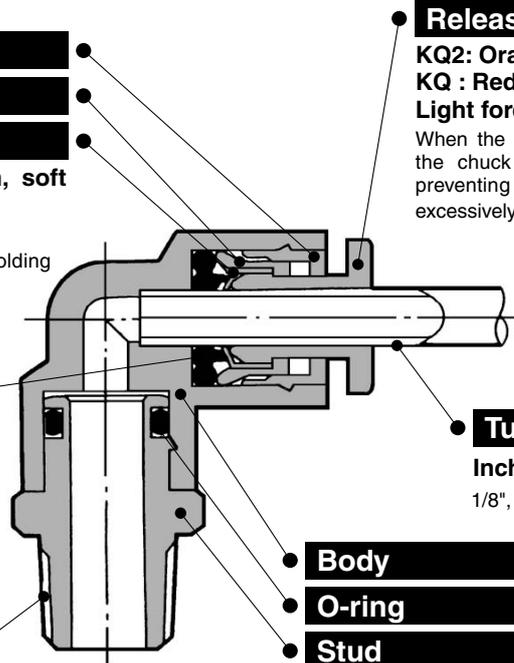
**Seal**

Can be used for a wide range of pressures from a low vacuum up to a pressure of 1.0 MPa

The use of a special profile ensures sealing and reduces resistance when the tube is inserted.

**Connection thread**

UNF, NPT



**Tube**

Inch size

1/8", 5/32", 3/16", 1/4", 5/16", 3/8", 1/2"

**Body**

**O-ring**

**Stud**

Effective when piping in a confined space.

The body and the threaded portion can rotate (for positioning to some extent).

PAT.



## Product's Color

Series	Body	Release button
Series KQ2	White	Orange
Series KQ	Black	Red

## Applicable Tubing

Tubing material	Nylon, Soft nylon, Polyurethane
Tubing O.D. (inch)	ø1/8, ø5/32, ø3/16, ø1/4, ø5/16, ø3/8, ø1/2

## Specifications

Fluid	Air/Water <sup>Note)</sup>	
Maximum operating pressure	1.0 MPa	
Operating vacuum pressure	-100 kPa	
Proof pressure	3.0 MPa	
Ambient and fluid temperature	-5 to 60°C, Water: 0 to 40°C (No freezing)	
Thread	Mounting section	ANSI/ASME B1.20.1-1983 (NTP thread) JIS B 0212 2A, Class 2B (UNF thread)
	Nut section	JIS B 0212 2A, Class 2B (UNF thread)
Seal (Thread portion)	With thread seal	



Note) Applicable for general industrial water. Please consult with SMC if using for other kinds of fluid.

Also, the surge pressure must be under the maximum operating pressure.

## Principal Parts Material

Body	C3604BD, PBT, PP
Stud	C3604BD (Thread portion)
Chuck	Stainless steel 304
Guide	Stainless steel 304, C3604BD, POM
Collet	POM
Release button	POM
Seal, O-ring	NBR
Gasket	Stainless steel 304, NBR

Model	
<b>Hex. socket head male connector</b> <b>KQ2S</b> P. 13  Internal hex. allows thread connection by using an allen wrench for confined spaces.	<b>Universal male elbow</b> <b>KQ2V</b> P. 15  Universal male elbow allows thread connection by using a socket wrench for confined spaces.
<b>45° male elbow</b> <b>KQ2K</b> P. 15  Use to pipe in 45° angle direction from female thread. Model in-between of male connector and male elbow.	<b>Extended male elbow</b> <b>KQ2W</b> P. 19  Basically, it is used together with male elbow. Different point is that it is used for fittings to avoid from interfering with each other by making the piping two-level.
<b>Bulkhead union</b> <b>KQ2E</b> P. 22  Use to connect tubes through a panel.	<b>Bulkhead connector</b> <b>KQ2E</b> P. 23  Use to connect male thread and tube through a panel.
<b>Nipple</b> <b>KQ2N</b> P. 23  Use to connect One-touch fittings.	<b>Reducer nipple</b> <b>KQ2N</b> P. 23  Use to connect One-touch fittings that are different tubing O.Ds.
<b>Male connector</b> <b>KQ2H</b> P. 13  Use to pipe in the same direction from female thread. Most general style.	<b>Hexagon socket head universal male elbow</b> <b>KQ2VS</b> P. 15  Hex. on the top allows thread connection by using an allen wrench for confined spaces.
<b>Female connector</b> <b>KQ2F</b> P. 13  Use to pipe from male thread such as pressure gauge.	<b>Universal female elbow</b> <b>KQ2VF</b> P. 16  Use to branch line in the same direction or at right angles from male or female thread. Multiplex connection possible.
<b>Straight union</b> <b>KQ2H</b> P. 14  Use to connect tubes in the same direction.	<b>Female elbow</b> <b>KQ2LF</b> P. 16  Use to pipe at right angles to male thread.
<b>Different diameter straight</b> <b>KQ2H</b> P. 14  Use to connect different sized tubes.	<b>Double universal male elbow</b> <b>KQ2VD</b> P. 16  Use to branch line at right angles to female thread. Two individual parts rotate 360°.
<b>Male elbow</b> <b>KQ2L</b> P. 14  Use to pipe at right angles to female thread. Most general style.	<b>Triple universal male elbow</b> <b>KQ2VT</b> P. 17  Use to three-branch line at right angles from female thread. Three individual parts rotate 360°.
	<b>Branch universal male elbow</b> <b>KQ2Z</b> P. 17  Hexagonal head allows thread connection by using a box wrench. Use for branch connection.
	<b>Double branch universal male elbow</b> <b>KQ2ZD</b> P. 17  Use to four-branch line at right angles from female thread. Two individual parts rotate 360°.
	<b>Triple branch universal male elbow</b> <b>KQ2ZT</b> P. 18  Use to six-branch line at right angles from female thread. Three individual parts rotate 360°.
	<b>Union elbow</b> <b>KQ2L</b> P. 18  Use to connect tubes at right angles.
	<b>Plug-in elbow</b> <b>KQ2L</b> P. 18  Use to change by 90° in a tube fetching direction from One-touch fittings and to size down.

- K
- M
- H
- D
- MS
- T
- VMG

# Inch-size One-touch Fittings Series KQ2

## Male Connector: KQ2H

01-32  
For KQ2H03-32  
07-32



<For KQ2H05-32>

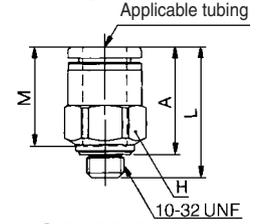


<NPT>

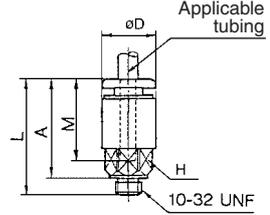


Applicable tubing O.D. (inch)	Connection thread UNF NPT	Model	H (Width across flats)	Note) øD	L	A	M	Min. port size	Weight (g)
1/8	10-32 UNF	KQ2H01-32	7	—	16.7	13.7	12.7	2.3	2
	1/16	KQ2H01-33S	11.11	—	22	18 *	15.5	2.5	7
	1/8	KQ2H01-34S	—	—	—	—			9
5/32	1/4	KQ2H01-35S	14.29	—	19.5	13.5 *	—	—	16
	10-32 UNF	KQ2H03-32	8	—	17	14	12.7	2.3	2.4
	1/16	KQ2H03-33S	11.11	—	22	18 *	16	3	7
1/8	KQ2H03-34S	—	—	—	—	9			
3/16	1/4	KQ2H03-35S	14.29	—	19.5	13.5 *	—	—	16
	10-32 UNF	KQ2H05-32	8	11	24	20.4	16.5	2.3	6
	1/8	KQ2H05-34S	12.7	—	22	18 *			11
1/4	1/4	KQ2H05-35S	14.29	—	21	15 *	—	—	12
	10-32 UNF	KQ2H07-32	11.11	—	18.4	15.4	13.6	2.3	3.3
	1/8	KQ2H07-34S	12.7	—	22.5	18.5 *	17	4.6	10
1/4	KQ2H07-35S	14.29	—	23	17 *	15			
5/16	3/8	KQ2H07-36S	17.46	—	22	16.5 *	—	—	27
	1/8	KQ2H09-34S	14.29	—	28.5	24.5 *	18.5	6	15
	1/4	KQ2H09-35S	—	—	26.5	20.5 *			16
3/8	3/8	KQ2H09-36S	17.46	—	22	15.5 *	—	—	24
	1/8	KQ2H11-34S	—	—	30.5	26.5 *	21	7	29
	1/4	KQ2H11-35S	17.46	—	33.5	27.5 *			31
1/2	3/8	KQ2H11-36S	—	—	29	22.5 *	—	—	29
	1/2	KQ2H11-37S	22.23	—	26.5	18.5 *	—	—	46
	1/4	KQ2H13-35S	—	—	34.5	28.5 *	22	9.6	44
3/8	KQ2H13-36S	22.23	—	33	26.5 *	44			
1/2	KQ2H13-37S	—	—	30	22 *	—	—	44	

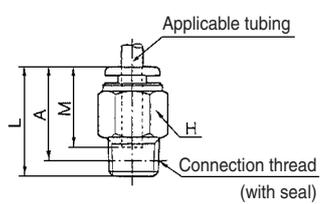
01-32  
For KQ2H03-32  
07-32



<For KQ2H05-32>



<NPT>



\* Reference dimensions after NPT thread installation.  
Note) øD: Max. diameter

## Hexagon Socket Head Male Connector: KQ2S

<10-32 UNF>



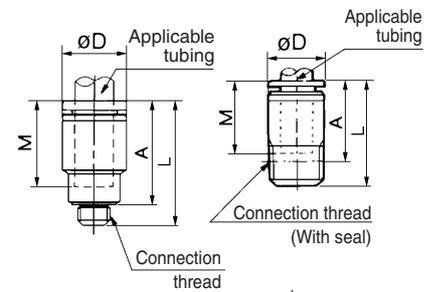
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Applicable tubing O.D. (inch)	Connection thread UNF NPT	Model	H (Width across flats)	Note) øD	L	A *	M	Min. port size	Weight (g)
1/8	10-32 UNF	KQ2S01-32	2	7	19.7	16.6	12.7	2	2.8
5/32	10-32 UNF	KQ2S03-32	2.5	8	18.7	15.6	12.7	2.3	2.7
	1/8	KQ2S03-34S	2.78	10.5	23.5	19.5	16	2.8	8
3/16	1/8	KQ2S05-34S	3.57	10.7	23.5	19.5	16.5	3.6	8
	10-32 UNF	KQ2S07-32	2.5	10.3	19.6	16.5	13.6	2.3	3.3
1/4	1/8	KQ2S07-34S	—	12.5	22	18	17	4.9	7
	1/4	KQ2S07-35S	4.76	13.8	23	17			12
	3/8	KQ2S07-36S	—	17	27	21	—	—	27
5/16	1/8	KQ2S09-34S	5.56	14	28	24	18.5	6.5	12
	1/4	KQ2S09-35S	6.35	—	25.5	19.5			11
	3/8	KQ2S09-36S	—	17.5	27.5	21	—	—	25
3/8	1/8	KQ2S11-34S	5.56	16.5	30	26	21	5.7	17
	1/4	KQ2S11-35S	—	16.5	32	26	21	6.5	21
	3/8	KQ2S11-36S	6.35	17.2	29	23			25
1/2	1/2	KQ2S11-37S	—	21.3	30	22	—	—	45
	1/4	KQ2S13-35S	7.94	20	34.5	28.5	22	8	26
	3/8	KQ2S13-36S	9.53	—	33	26.5	22	9.6	27
1/2	KQ2S13-37S	—	21.3	31	22.5	36			

<10-32 UNF>

<NPT>

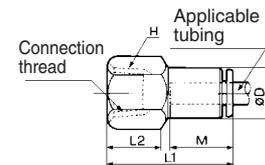


\* Reference dimensions after NPT thread installation.  
Note) øD: Max. diameter

## Female Connector: KQ2F



Applicable tubing O.D. (inch)	Connection thread UNF NPT	Model	H (Width across flats)	Note) øD	L1	L2	M	Min. port size	Weight (g)	
1/8	1/8	KQ2F01-34	14.29	9.2	26.5	11.5	15.5	2.5	16	
	1/4	KQ2F01-35	17.46		30.5	14.5			26	
5/32	1/8	KQ2F03-34	14.29	10	27	11	16	3	15	
	1/4	KQ2F03-35	17.46		31	13.5			24	
1/4	1/8	KQ2F07-34	14.29	12.5	27.5	10.5	17	4.6	17	
	1/4	KQ2F07-35	17.46		31	13.5			25	
	3/8	KQ2F07-36	22.23		33.5	15.5			44	
5/16	1/8	KQ2F09-34	14.29	14	29	10.5	18.5	6	18	
	1/4	KQ2F09-35	17.46		32.5	13.5			26	
	3/8	KQ2F09-36	22.23		34.5	13			38	
3/8	1/4	KQ2F11-35	17.46	16.5	34.5	15	21	7	30	
	3/8	KQ2F11-36	22.23		36.5				19	48
	1/2	KQ2F11-37	23.81		40.5				—	52
1/2	3/8	KQ2F13-36	22.23	20	36.5	14.5	22	9.6	48	
	1/2	KQ2F13-37	23.81		41	18.5			53	



Note) øD: Max. diameter