

# Temperature Monitoring Relay

## K8AK-TH



### Compact and Slim Relay Ideal for Temperature Alarms and Monitoring

- Excessive temperature increases can be prevented and abnormal temperatures can be monitored.
- Temperature monitoring in slim design with a width of just 22.5 mm.
- Rotary switches simplifies temperature settings.
- Universal-input support for thermocouple or platinum resistance thermometer sensor input.
- Change the output relay between normally open and normally closed operation.
- Alarm status identification with LED indicator.
- Self-holding output.
- Alarm output status can be retained even if the power supply is turned OFF.



Refer to *Safety Precautions* on page 8.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

### Ordering Information

#### K8AK-TH (Temperature Input Models)

| Power supply voltage | Type              | Output relays | Input types                                     | Setting units (setting range)            | Model                 |
|----------------------|-------------------|---------------|-------------------------------------------------|------------------------------------------|-----------------------|
| 100 to 240 VAC       | Temperature input | 1 relay       | Thermocouple or platinum resistance thermometer | Setting unit: 1°C or 1°F (0 to 999°C/°F) | K8AK-TH11S 100-240VAC |
|                      |                   |               | Thermocouple                                    | Setting unit: 10°C/°F*                   | K8AK-TH12S 100-240VAC |
| 24 VAC/DC            |                   |               | Thermocouple or platinum resistance thermometer | Setting unit: 1°C or 1°F (0 to 999°C/°F) | K8AK-TH11S 24VAC/DC   |
|                      |                   |               | Thermocouple                                    | Setting unit: 10°C/°F*                   | K8AK-TH12S 24VAC/DC   |

\* Refer to *Setting Ranges* on page 3 for the setting ranges.

**Note:** When ordering, designate the power supply specification. Different Relay models are used for 100 to 240 VAC and 24 VAC/VDC.

# K8AK-TH

## Specifications

### Ratings

| Item                                |                   | Power supply voltage | 100 to 240 VAC 50/60 Hz                                                                                                           | 24 VAC 50/60 Hz or 24 VDC             |
|-------------------------------------|-------------------|----------------------|-----------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|
| Allowable voltage range             |                   |                      | 85% to 110% of power supply voltage                                                                                               |                                       |
| Power consumption                   |                   |                      | 5 VA max.                                                                                                                         | 2 W max. (24 VDC), 4 VA max. (24 VAC) |
| Sensor inputs                       | K8AK-TH11S        |                      | Thermocouple: K, J, T, E; Platinum-resistance thermometer: Pt100, Pt1000                                                          |                                       |
|                                     | K8AK-TH12S        |                      | Thermocouple: K, J, T, E, B, R, S, PLII                                                                                           |                                       |
| Output relay                        |                   |                      | One SPDT relay (5 A at 250 VAC, resistive load)                                                                                   |                                       |
| External inputs (for latch setting) | Contact input     |                      | ON: 1 kΩ max., OFF: 100 kΩ min.                                                                                                   |                                       |
|                                     | Non-contact input |                      | ON residual voltage: 1.5 V max., OFF leakage current: 0.1 mA max.                                                                 |                                       |
|                                     |                   |                      | Leakage current: Approx. 10 mA                                                                                                    |                                       |
| Setting method                      |                   |                      | Rotary switch setting (set of three switches)                                                                                     |                                       |
| Indicators                          |                   |                      | Power (PWR): Green LED, Relay output (ALM): Red LED                                                                               |                                       |
| Other functions                     |                   |                      | Alarm Mode (upper limit/lower limit), non-fail safe/fail safe selection, output latch, setting protection, temperature unit °C/°F |                                       |
| Ambient operating temperature       |                   |                      | -20 to 55°C (with no condensation or icing)                                                                                       |                                       |
| Ambient operating humidity          |                   |                      | Relative humidity: 25% to 85%                                                                                                     |                                       |
| Storage temperature                 |                   |                      | -25 to 65°C (with no condensation or icing)                                                                                       |                                       |

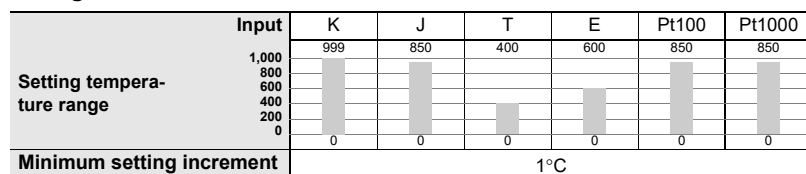
### Characteristics

|                                  |                       |                                                                                                                                                                                                                                                                                                                             |
|----------------------------------|-----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Measurement accuracy             |                       | K8AK-TH11S: ±1% of the setting range or ±4°C, whichever is larger<br>K8AK-TH12S: ±1% of the setting range (±1% FS)                                                                                                                                                                                                          |
| hysteresis width                 |                       | 2°C                                                                                                                                                                                                                                                                                                                         |
| Output relay                     |                       | Rated load<br>Resistive load<br>5 A at 250 VAC<br>5 A at 30 VDC<br>Maximum switching capacity: 1,250 VA, 150 W<br>Minimum load: 5 VDC, 10 mA (reference values)<br>Mechanical life: 10 million operations min.<br>Electrical life: 5 A at 250 VAC or 30 VDC: 50,000 operations<br>3 A at 250 VAC/30 VDC: 100,000 operations |
| Sampling cycle                   |                       | 100 ms                                                                                                                                                                                                                                                                                                                      |
| Insulation resistance            |                       | 20 MΩ (at 500 V) between charged terminals and exposed uncharged parts<br>20 MΩ (at 500 V) between any charged terminals (i.e., between input, output, and power supply terminals)<br>20 MΩ (at 500 V) between contacts (open)                                                                                              |
| Dielectric strength              |                       | 2,300 VAC, 50/60 Hz for 1 min between terminals of different charge                                                                                                                                                                                                                                                         |
| Vibration resistance             |                       | Frequency: 10 to 55 Hz, 0.35-mm single amplitude<br>10 sweeps of 5 min each in X,Y, and Z directions                                                                                                                                                                                                                        |
| Shock resistance                 |                       | 100 m/s <sup>2</sup> , 3 times each in 6 directions along 3 axes                                                                                                                                                                                                                                                            |
| Weight                           |                       | Approx. 160 g                                                                                                                                                                                                                                                                                                               |
| Degree of protection             |                       | IP20                                                                                                                                                                                                                                                                                                                        |
| Memory protection                |                       | Non-volatile memory (number of writes: 1 million)                                                                                                                                                                                                                                                                           |
| Safety Standards                 | Approved standards    | UL 61010-1<br>Installation environment (pollution level 2, installation category II)                                                                                                                                                                                                                                        |
|                                  | EMC                   | EN 61326-1 Industrial electromagnetic environment                                                                                                                                                                                                                                                                           |
|                                  | Application standards | UL 61010-1 (Recognition), Korean Radio Waves Act (Act 10564), CSA: C22.2 No.14                                                                                                                                                                                                                                              |
| Terminal screw tightening torque |                       | 0.49 to 0.59 N·m                                                                                                                                                                                                                                                                                                            |
| Crimp terminals                  |                       | Two solid wires of 2.5 mm <sup>2</sup> or two ferrules of 1.5 mm <sup>2</sup> with insulation sleeves can be tightened together.                                                                                                                                                                                            |
| Case color                       |                       | N1.5                                                                                                                                                                                                                                                                                                                        |
| Case material                    |                       | PC and ABS, UL 94 V-0                                                                                                                                                                                                                                                                                                       |
| Mounting                         |                       | Mounts to DIN Track.                                                                                                                                                                                                                                                                                                        |
| Dimensions                       |                       | 22.5 × 100 × 90 mm (W × D × H)                                                                                                                                                                                                                                                                                              |

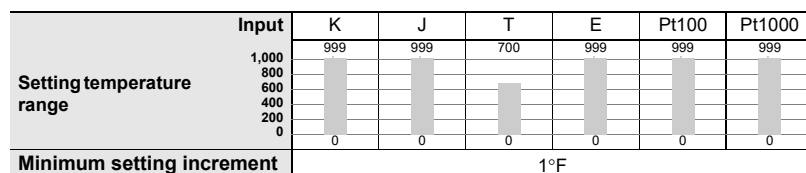
## Setting Ranges

### ●K8AK-TH11S

#### Centigrade

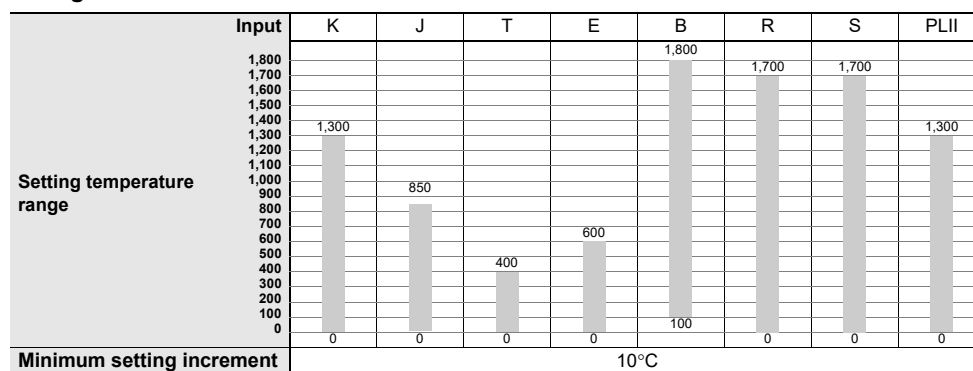


#### Fahrenheit

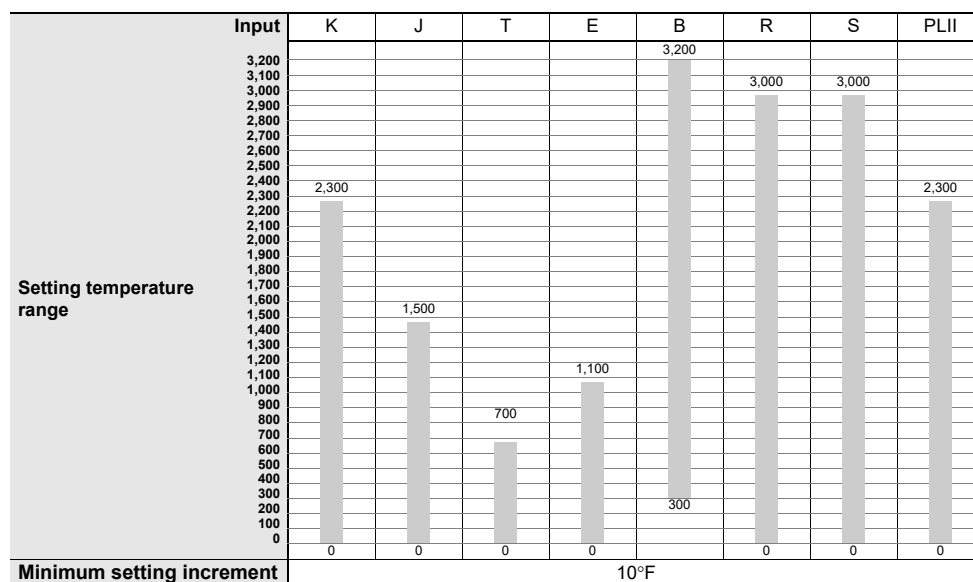


### ●K8AK-TH12S

#### Centigrade



#### Fahrenheit



### ●Temperature Input Range

| TH11S<br>Input type | °C          |             | °F          |             |
|---------------------|-------------|-------------|-------------|-------------|
|                     | Lower limit | Upper limit | Lower limit | Upper limit |
| K                   | -20         | 1019        | -40         | 1039        |
| J                   | -20         | 870         | -40         | 1039        |
| T                   | -20         | 420         | -40         | 740         |
| E                   | -20         | 620         | -40         | 1039        |
| Pt100               | -20         | 870         | -40         | 1039        |
| Pt1000              | -20         | 870         | -40         | 1039        |
|                     |             |             |             |             |
|                     |             |             |             |             |

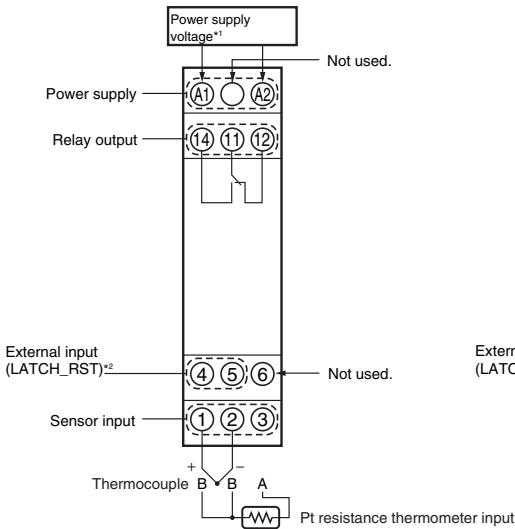
| TH12S<br>Input type | °C          |             | °F          |             |
|---------------------|-------------|-------------|-------------|-------------|
|                     | Lower limit | Upper limit | Lower limit | Upper limit |
| K                   | -20         | 1320        | -40         | 2340        |
| J                   | -20         | 870         | -40         | 1540        |
| T                   | -20         | 420         | -40         | 740         |
| E                   | -20         | 620         | -40         | 1140        |
| B                   | 0           | 1820        | 0           | 3240        |
| R                   | -20         | 1720        | -40         | 3040        |
| S                   | -20         | 1720        | -40         | 3040        |
| PLII                | -20         | 1320        | -40         | 2340        |

# K8AK-TH

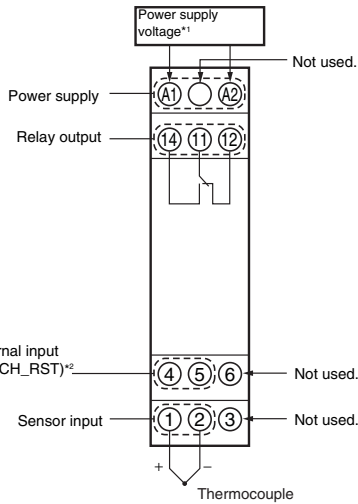
## Connections

### Wiring Diagrams

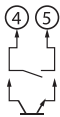
K8AK-TH11S



K8AK-TH12S



\*1 The input power supply depends on the model: 100 to 240 VAC or 24 VAC/VDC (no polarity)  
\*2 Wiring of the external input terminals is as shown below.



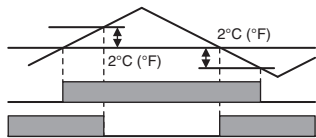
### Timing Charts

■ Temperature Alarm: Hysteresis: 2°C/°F

Temperature setting

Temperature alarm upper limit (11) to (14)

Temperature alarm lower limit (11) to (14)



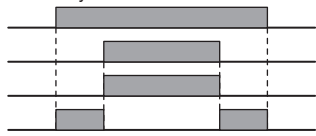
■ Changing between Normally Open and Normally Closed

Power supply

Temperature alarm or other error

With relay outputs (11) to (14) normally open

With relay outputs (11) to (14) normally closed



\* Other errors: sensor open circuit error, sensor input error, temperature setting error, and memory error.

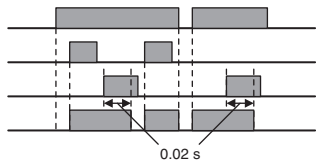
■ Latched Operation: Relay outputs remain latched even after the alarm or error is reset.

Power supply

Temperature alarm or other error

LATCH\_RST or external inputs (4) to (5)

Relay output (latched) (11) to (14)



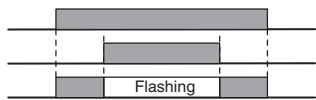
\* If LATCH\_RST is enabled, the alarm status is retained even if the power supply is cycled.  
To clear the alarm status, press the LATCH\_RST button or turn ON the external input.  
(Default: Latching enabled.)

■ Operation of Indicators

Power supply

SV Protect Mode

PWR indicator

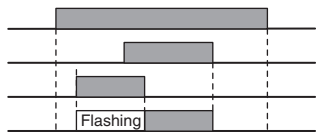


Power supply

Temperature alarm

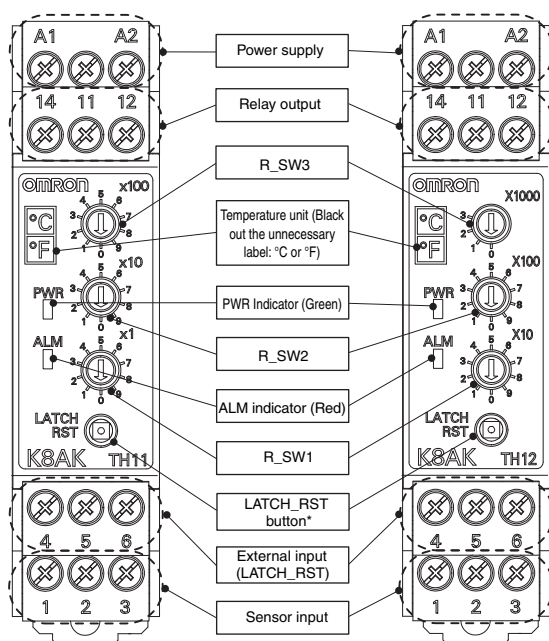
Other error

ALM indicator



## Nomenclature

### Front Operations



#### ●Error (ALM indicator: Flashing)

One of the following items 1 to 3 has occurred.

1. The sensor circuit is disconnected or the temperature setting is out of the specified range.
2. The temperature setting is out of the specified range.
3. There is a problem in the internal circuits.

#### Corrections

1. Disable SV Protect Mode.
2. Disable the latch.
3. Check for incorrect wiring, circuit disconnections, short circuits, and whether the input type and temperature settings are correct.
4. If the wiring and settings are correct, reset the power supply.

If the Unit resumes normal operation, the problem may have been caused by noise.

If the Unit does not resume normal operation, it must be replaced.

\* The non-volatile memory stores the event when a latched output is disabled, or the SV Protect Mode is enabled or disabled. An error may occur if the data is updated more than one million times.

\* If you press and hold the LATCH\_RST button for 5 seconds or longer, the SV Protect Mode will go into effect.

When SV Protect Mode is enabled, the PWR indicator flashes.

To disable the SV Protect Mode, press and hold the LATCH\_RST Button for at least 5 seconds.

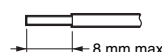
#### ●Alarm Setting Rotary Switch



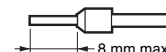
Point the arrow to the required number.

**Note: 1.** Use solid-core wires of 2.5-mm<sup>2</sup> max. or ferrules with an insulation sleeve to wire to this terminal. To ensure the dielectric strength of the connection, do not expose more than 8 mm of wire for insertion into the terminal.

For a solid wire of 2.5-mm<sup>2</sup> of max.



For ferrules with an insulation sleeve.



Recommended Ferrules

Phoenix Contact

AI 1.5-8BK (for AWG16)

•AI 1-8RD (for AWG18)

•AI 0,75-8GY (for AWG18)

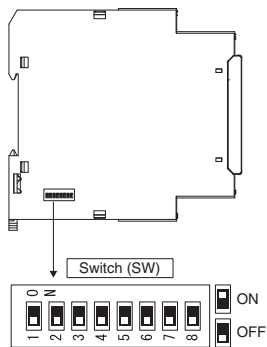
2. Screw tightening torque: 0.49 to 0.59 N·m

3. The terminal screw is a Pozidriv screw.

# K8AK-TH

## Operation Method

### Function Selection DIP Switch



\* Default settings: All OFF

Turn OFF the power to the Temperature Monitoring Relay before you change the switch settings on the side panel. The switch settings made on the side panel take effect when the power is turned ON. Use a precision screwdriver to manipulate the switches and button.

#### ● Settings

K8AK-TH11S

|       |                         |
|-------|-------------------------|
| R_SW3 | 100°C/°F units (0 to 9) |
| R_SW2 | 10°C/°F units (0 to 9)  |
| R_SW1 | 1°C/°F units (0 to 9)   |

\* Default: 0°C

| SW                |                          |                          |                          |                          |                          |                          |
|-------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
|                   | 1                        | 2                        | 3                        | 4                        | 5                        | 6                        |
| Upper limit alarm | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Lower limit alarm | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| With latching     | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Without latching  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Normally open     | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Normally closed   | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| °C                | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| °F                | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Input type        | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| K                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| J                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| T                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| E                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Pt100             | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Pt1000            | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Not used.         | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

\* Default: All OFF.  
\* SW8: Not used.

☐ : ON  
☐ : OFF

K8AK-TH12S

|       |                                                                                                                 |
|-------|-----------------------------------------------------------------------------------------------------------------|
| R_SW3 | 1,000°C/°F units (0 to 3)<br>* A temperature setting error occurs if this switch is set to a value from 4 to 9. |
| R_SW2 | 100°C/°F units (0 to 9)                                                                                         |
| R_SW1 | 10°C/°F units (0 to 9)                                                                                          |

\* Default: 0°C

| SW                |                          |                          |                          |                          |                          |                          |
|-------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
|                   | 1                        | 2                        | 3                        | 4                        | 5                        | 6                        |
| Upper limit alarm | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Lower limit alarm | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| With latching     | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Without latching  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Normally open     | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Normally closed   | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| °C                | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| °F                | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| Input type        | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| K                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| J                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| T                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| E                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| B                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| R                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| S                 | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| PLII              | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

\* Default: All OFF.  
\* SW8: Not used.

☐ : ON  
☐ : OFF

|                  |     |            |
|------------------|-----|------------|
| Safety standards |     | EN 61010-1 |
| EMC              | EMI | EN 61326-1 |
|                  | EMS | EN 61326-1 |

## Functions

### ●SV Protection

This function protects (i.e., prohibits changing) the alarm setting, operating method, and modes for the Temperature Monitoring Relay that have been set on the rotary switches and DIP switch.

The protection function is activated by pressing the output latch reset button on the Temperature Monitoring Relay for at least 5 s or by turning ON the input to the external input terminal for at least 5 s.

The power indicator will flash when the protection is activated.

The protection function can be released by pressing the output latch reset button on the Temperature Monitoring Relay for at least 5 s or by turning ON the input to the external input terminal for at least 5 s.

The power indicator will light while the protection is being reset.

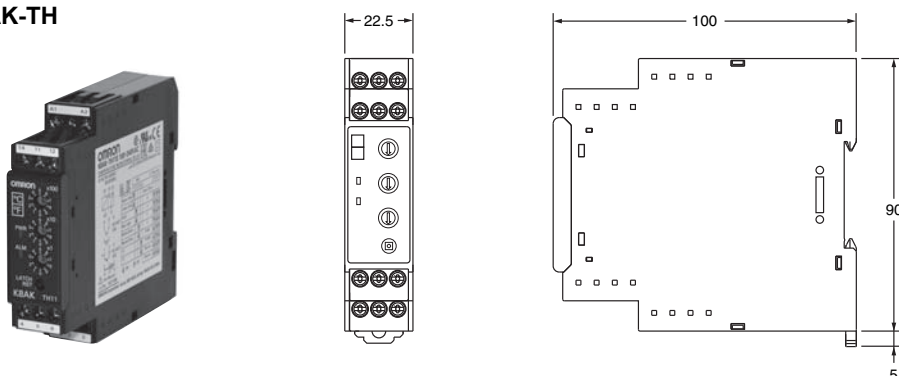
## Dimensions

(Unit: mm)

**Note:** All units are in millimeters unless otherwise indicated.

### Temperature Monitoring Relay

#### K8AK-TH

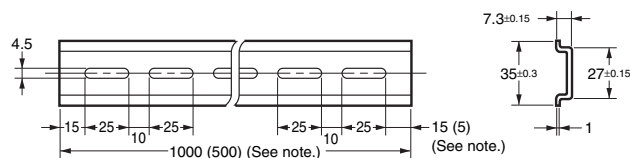
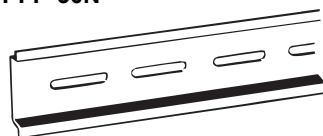


## Track Mounting Products (Sold Separately)

### ●DIN Tracks

#### PFP-100N

#### PFP-50N



\* Dimensions in parentheses are for the PFP-50N.

## Safety Precautions

Be sure to read the precautions for all models in the website at the following URL: <http://www.ia.omron.com/>.

### Warning Indications

|                                                                                                  |                                                                                                                                                 |
|--------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|
|  <b>CAUTION</b> | Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.                |
| <b>Precautions for Safe Use</b>                                                                  | Supplementary comments on what to do or avoid doing, to use the product safely.                                                                 |
| <b>Precautions for Correct Use</b>                                                               | Supplementary comments on what to do or avoid doing, to prevent failure to operate, malfunction, or undesirable effects on product performance. |

### Meaning of Product Safety Symbols

|                                                                                    |                                                                                                                                         |
|------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|
|   | Used to warn of the risk of electric shock under specific conditions.                                                                   |
|   | Used for general prohibitions for which there is no specific symbol.                                                                    |
|   | Used to indicate prohibition when there is a risk of minor injury from electrical shock or other source if the product is disassembled. |
|  | Used for general mandatory action precautions for which there is no specified symbol.                                                   |

### CAUTION

Electrical shock may cause minor injury.  
Do not touch terminals while electricity is being supplied.



There is a risk of minor electrical shock, fire, or device failure.  
Do not allow any pieces of metal, conductors, or cutting chips that occur during the installation process to enter the product.



Explosions may cause minor injuries. Do not use the product in locations with inflammable or explosive gases.

There is a risk of minor electrical shock, fire, or device failure.  
Do not disassemble, modify, repair, or touch the inside of the product.



Loose screws may cause fires. Tighten terminal screws to the specified torque of 0.49 to 0.59 N·m.



Use of excessive torque may damage the terminal screws.  
Tighten terminal screws to the specified torque of 0.49 to 0.59 N·m.



If the setting does not match the element to be monitored, the product may behave unexpectedly and damage the machine or cause accidents. Set the Temperature Monitoring Relay as described below.



- Adjust each set value on the Temperature Monitoring Relay correctly for the element that is to be monitored.
- Turn OFF the power to the Temperature Monitoring Relay before you change the switch settings on the side panel. The switch settings made on the side panel take effect when the power is turned ON.

If the Temperature Monitoring Relay fails, monitoring and alarm outputs may fail to operate. This may result in physical damage to the facilities, equipment, or other devices that are connected to it. To reduce this risk, inspect the product regularly. To make the product fail-safe, take alternative safety measures, such as the installation of monitoring devices on a separate circuit.



Use of the product beyond its life may result in contact welding or burning. Make sure to consider the actual operating conditions and use the product within its rated load and electrical life count. The life of the output relay varies significantly with the switching capacity and switching conditions.



### Precautions for Safe Use

- Do not use or store the product in the following locations.
  - Locations subject to water or oil
  - Locations subject to direct radiant heat from heating equipment
  - Outdoor locations or under direct sunlight
  - Locations subject to dust or corrosive gases (particularly sulfurizing gases, ammonia, etc.)
  - Locations subject to rapid temperature changes
  - Locations prone to icing and dew condensation
  - Locations subject to excessive vibration or shock
- Use and store the product in a location where the ambient temperature and humidity are within the specified ranges. If applicable, provide forced cooling.
- Mount the product in the correct direction.
- Check terminal polarity when wiring and wire all connections correctly. The power supply terminals do not have polarity.
- Do not wire the input and output terminals incorrectly.
- Make sure the power supply voltage and loads are within the specifications and ratings for the product.
- Make sure the type of the thermocouple matches the input type that the Temperature Monitoring Relay is designed for.
- If you need to extend the length of the lead wires on the thermocouple, make sure to match the type of thermocouple and always use compensating conductors.
- To extend the lead wires on the platinum resistance thermometer, use lead wires with a low resistance ( $5\ \Omega$  or less per wire), and make the resistance equal on all three lead wires.
- Make sure the crimp terminals for wiring are of the specified size.
- Do not connect anything to terminals that are not being used.
- Use a power supply that will reach the rated voltage within 1 second after the power is turned ON.
- After you turn ON the power, it takes 2 seconds for the outputs of the Temperature Monitoring Relay to stabilize. Take this time into account when you design the control panel.
- Allow at least 30 minutes for the product to warm up. During this time, the temperature measurements will be incorrect.
- Keep wiring separate from high voltages and power lines that draw large currents.  
Do not place product wiring in parallel with or in the same path as high-voltage or high-current lines.
- Do not install the product near equipment that generates high frequencies or surges.
- The product may cause incoming radio wave interference. Do not use the product near radio wave receivers.
- Install an external switch or circuit breaker and label it clearly so that the operator can quickly turn OFF the power supply.
- When cleaning the product, do not use thinners or solvents. Use commercial alcohol.
- When discarding the product, properly dispose of it as industrial waste.
- Make sure the power and output indicators operate correctly.  
Depending on the application environment, the indicators and other plastic parts may wear prematurely and become difficult to see. Check and replace these parts regularly.
- The terminal blocks may heat up to  $65^{\circ}\text{C}$ . Use care when handling them.

### Precautions for Correct Use

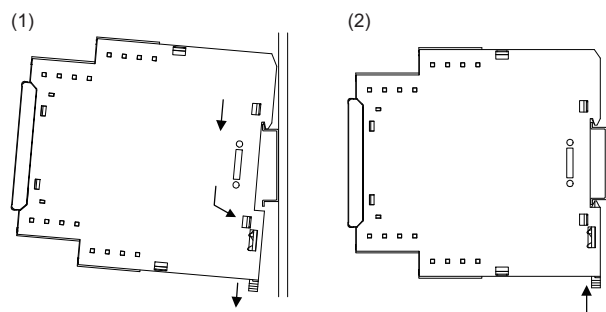
#### Observe the following operating methods to prevent failure and malfunction.

- Use the power supply voltage, input power, and other power supplies and converters with suitable capacities and rated outputs.
- Use a precision screwdriver or similar tool to adjust the rotary switches.

#### Correct Mounting Direction, Mounting, and Removing

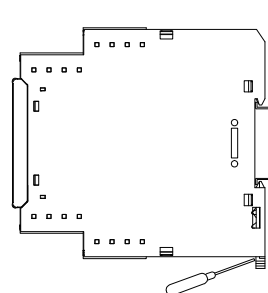
##### • Mounting to DIN Track

- Attach the product to the DIN Track with the tab at the top and the hooks at the bottom.
- Push the product onto the Track until the hooks lock into place.



##### • Removing from the DIN Track

Pull down on the bottom hook with a flat-blade screwdriver and lift up on the product.



Applicable DIN Tracks:  
PFP-100N (100 cm)  
PFP-50N (50 cm)

[illegible]

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**Note: Do not use this document to operate the Unit.**

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