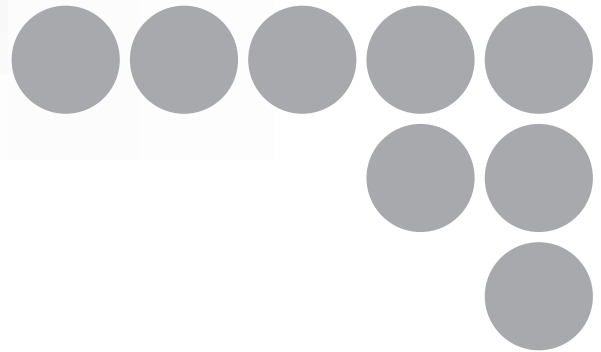


OMRON

Safety Edge/ Edge Controller

SGE/SCC



*Introducing the New Safety Edge
- Friendly to Human and Machines*



realizing

EDGE

SAFETY EDGE & EDGE CONTROLLER



SGE
Safety Edge



SCC
Edge Controller

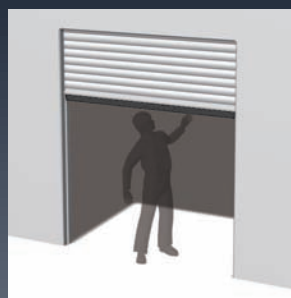
Introducing the New Safety Edge - Friendly to Human and Machines

The SGE Safety Edge, mounted to moving parts such as doors and fences of mechanical equipment, will stop hazards from moving parts or undergo a complete system shutdown upon detection of contact with persons or objects. Its elastic material and shock absorption properties soften the impact on such persons or objects. The SCC Edge Controller conforms to PLd/Safety Category 3. Occurrence of any short-circuits and/or breaks are continually monitored and the status shown with LED indicators.

APPLICATION Protecting people in such areas like:

Shutter Door

The Safety Edge mounted to the end of a shutter door stops the downside movement of the shutter to prevent shearing of a person or object when it detects a contact with them.



Protective Door of a Processing Machine

The Safety Edge, mounted to the moving part of a protective door, will stop door movement to prevent jamming of persons or objects upon detection of contact with them.



Reciprocating Table of a Machine Tool

The Safety Edge, mounted to the moving part of a reciprocating table, will stop the table's movement to prevent collision with the moving part or jamming between the moving part and structures such as walls or poles upon detection of contact with workers.



SAFETY EDGE & EDGE CONTROLLER

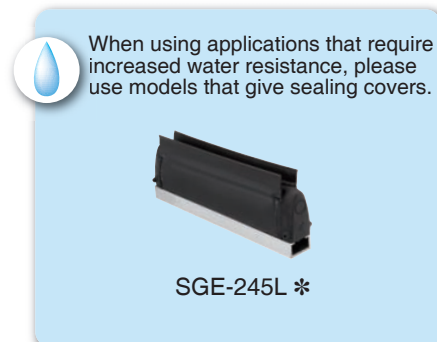
Extensive Lineup

We have prepared a lineup, tailor-made to fit with your devices and applications.

- **Sensor length***
150 to 6,100 mm
(in 50 mm increments)
- **Height***
34 to 80 mm in five series



* For types SGE365 and SGE245L, we accept orders for a minimum of 10 pcs.



Easy to Order & Assembly Free

By covering just 4 points, a ready-to-use Safety Edge will be delivered to you:



Shape

Select a shape from three series as required in your application or equipment



Note. 25 mm×74 mm (with sealing cover) and 35 mm×80 mm are also available.

POINT
1

Wiring

Select wiring from four types (2-wire/connector (male/female) cable*, terminating resistor) and three cable lengths for both ends of the Safety Edge.

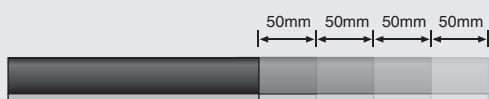
1,000 mm
5,000 mm
10,000 mm

* For the connector cable type, we accept orders for a minimum of 10 pcs.

POINT
2

Length

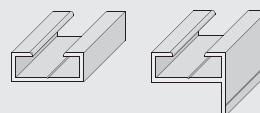
Select any length from 150 mm to 6,100 mm with increments of 50 mm.



POINT
3

Mounting base

An L-shaped* mounting base is also provided depending on the mounting location (except the SGE-125 series)



* For the L-shaped mounting type, we accept orders for a minimum of 10 pcs.

POINT
4

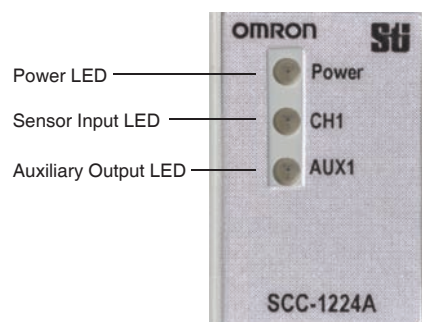
Note: For details, refer to "Model Number Structure" on page 4 or later.

SCC Edge Controller

Dedicated SCC Edge Controller that regulates a system conforming to Safety Category 3.



- Dedicated SCC Edge Controller enables establishment of a safety system conforming to PLd/Safety Category 3 (when hazards are directly blocked by built-in relays)
- Any short-circuits or breaks in the system are monitored and its status is indicated with LED.
- Authenticated under major safety standards



Note: For details on LED indicators, refer to "Connection" on page 13.

Safety Edge/Edge Controller SGE/SCC

Safety sensors to detect contacts by mounting to moving parts of hazards



- Conforms to PLd/Safety Category 3 in combination with the dedicated controller.
(applied when internal relays with forcibly guided contacts disable hazard source directly)
- Simple one-unit structure integrating sensor and cover.
- Resistant to the side force.
- Certified standard: EN ISO 13856-2 (Safety Edge Standard)



Be sure to read the "Safety Precautions" on page 19.

Model Number Structure

Model Number Legend

Safety Edge

SGE -	□□□(□)	-	□	-	□□□□	□
	1		2		3	4
	Code		Config. No.		Code	Code
	(3 digits)		Wiring		(4 digits)	(None/L)
	Cross-sectional		Configuration/		Sensor Length	
	dimensions		Cable Termination			
	Model					

□□□□□	□	-	□□□□□	□	□
5			6		7
Code			Code		Code
(5 digits + 1 digits)			(5 digits + 1 digits)		(None/L/R)
Cable Length/			Cable Length/		
Terminal code			Terminal code		
Specification					

1. Type

Code	Cross-section dimensions (including standard mounting base)
125	15 mm × 34 mm
225	25 mm × 39 mm
245	25 mm × 60 mm
245L *	25 mm × 74 mm (including sealing cover)
365 *	35 mm × 80 mm

- Note:** 1. For dimensions including L-shaped base, refer to "Dimensions/Terminal Arrangement" on page 14.
2. Models with sealing cover to reduce liquid splash to the inside and outside of the door are available (SGE-245L). These models can be used in applications where sensors are installed on moving doors of machines.

2. Wiring Configuration and Cable Termination

Configuration No.	Specification	Terminal code	
0	2-wire cable on both sides	C	C
2	2-wire cable on one side, terminating resistor on the other side	C	None
3 *	Connector cable on one side (male), connector cable on the other side (female)	M	F
4 *	Connector cable on one side (male), terminating resistor on the other side	M	None
5 *	2-wire cable on one side, connector cable on the other side (female)	C	F

3. Sensor Length

Number	Specification
4-digit number	0150 to 6,100 mm (in increments of 50 mm)

4. Mounting Base

Code	Specification
None	Standard Mounting Base
L *	L-shaped Mounting Base

Note: Only the Standard Mounting Base is available for the SGE-125.

When specifying a type that includes the * symbol, we accept orders for a minimum of 10 pcs. Please contact your OMRON representative.

5 and 6. Cable Length and Terminal Treatment

• Cable Length

For the cable length at each end of the safety edge, three types are available: 1 m, 5 m and 10 m.

Code length is indicated by five digits.

Cable Length	5			6	
	Cable Length (5 digits)	Terminal code		Cable Length (5 digits)	Terminal code
1 m	01000	C	-	01000	C, None
5 m	05000	C	-	05000	C, None
10 m	10000	C	-	10000	C, None

- Note:** 1. Left and right have the same cable length.
2. When a terminating resistor is used, the cable length on the 6 side is not specified.
3. For other lengths, contact your OMRON representative.

• Cable Termination

Terminal code	Cable Termination
C	2-wire cable
M *	Connector cable (male)
F *	Connector cable (female)

Note: For internal terminal resistor side, there is no cable. Cable length is not specified.

7. Direction of Cable Connection

Code	Direction of Cable Connection	
	SGE-125	Other models
None	Right (standard) 	Bottom (standard)

Note: For type SGE-125, the right direction is standard, and for other models the bottom direction is standard.

For a cable pull-out direction other than the standard direction, please contact your OMRON representative.

Ordering Information

safety edge

* When specifying a type other than one in the following table, we accept orders for a minimum of 10 pcs.

Choose the sensor length.

Determine the length of a safety edge.

Choose any length from **0150** mm* to **6100** mm with increments of 50 mm.

* When the length is less than 1,000 mm, zero "0" is added on the top of the number to make it four digits.

Note: 1. The user cannot cut the safety edge.

2. For other lengths, contact your OMRON representative.

Appearance	Material	Actuation distance *1	Cross-sectional area *2	Wiring Configuration/ Cable Termination	Cable Length	Model						
			1			1 Cross-sectional dimensions	2 Wiring Configuration	3 Sensor Length	4	5 Cable Length/ Terminal code	6 Cable Length/ Terminal code	7
	TPE	2.6 mm	15 × 34 (mm)	2-wire cable on both sides	1 m	SGE - 125	- 0 -	□□□□		01000C	-	01000C
					5 m	SGE - 125	- 0 -	□□□□		05000C	-	05000C
					10 m	SGE - 125	- 0 -	□□□□		10000C	-	10000C
				2-wire cable on one side, terminating resistor on the other side	1 m	SGE - 125	- 2 -	□□□□		01000C		
					5 m	SGE - 125	- 2 -	□□□□		05000C		
					10 m	SGE - 125	- 2 -	□□□□		10000C		
	EPDM	3.9 mm	25 × 39 (mm)	2-wire cable on both sides	1 m	SGE - 225	- 0 -	□□□□		01000C	-	01000C
					5 m	SGE - 225	- 0 -	□□□□		05000C	-	05000C
					10 m	SGE - 225	- 0 -	□□□□		10000C	-	10000C
				2-wire cable on one side, terminating resistor on the other side	1 m	SGE - 225	- 2 -	□□□□		01000C		
					5 m	SGE - 225	- 2 -	□□□□		05000C		
					10 m	SGE - 225	- 2 -	□□□□		10000C		
	EPDM	7.4 mm	25 × 60 (mm)	2-wire cable on both sides	1 m	SGE - 245	- 0 -	□□□□		01000C	-	01000C
					5 m	SGE - 245	- 0 -	□□□□		05000C	-	05000C
					10 m	SGE - 245	- 0 -	□□□□		10000C	-	10000C
				2-wire cable on one side, terminating resistor on the other side	1 m	SGE - 245	- 2 -	□□□□		01000C		
					5 m	SGE - 245	- 2 -	□□□□		05000C		
					10 m	SGE - 245	- 2 -	□□□□		10000C		

*1. Values of actuation distance and actuation force are characteristic values tested according to EN ISO 13856-2 using a test object of $\phi 80$ mm and actuating point C3 under a test temperature of 20°C and test speed $v = 10$ mm/s. Refer to "Characteristics" on page 11 for details.

*2. Includes the standard mounting base.

Note: 1. The SGE-225 can be used for finger protection. The actuation force is 20 N when the SGE-225 is used for finger protection. (Characteristic values tested according to EN ISO 13856-2 using a test object of $\phi 20$ mm and actuating point C3 under a test temperature of 20°C and test speed $v = 10$ mm/s)

2. For the differences in characteristics, refer to "Specifications" on page 8.

3. A base with more than 1.2 m is cut and split before delivery as shown below.

Sensor length = LEN (mm)	Mounting base cut length (mm)	No. of split bases
0150 to 1200	LEN	1
1210 to 2400	1/2 LEN	2
2410 to 3600	1/3 LEN	3
3610 to 4800	1/4 LEN	4
4810 to 6000	1/5 LEN	5
6010 to 6100	1/6 LEN	6

(Example) When the sensor length LEN is 2,700 mm, three 900 mm mounting bases will be provided.

Edge Controller

Product	Appearance	Safety output	Auxiliary output	Rated voltage	Terminal block type	Model
Safety Mat/ Edge Controller *		SPDT-NO	SPST-NO	120 VAC or 24 VAC/DC	Screw terminals	SCC-1224A

* Can also be connected with UMA-series Safety Mats.

Refer to the SCC-1224A Safety Mat/Edge Controller User Manual (Cat. No. Z394) for details.

Wiring Configuration and Configuration Example

Cable Wiring Configuration

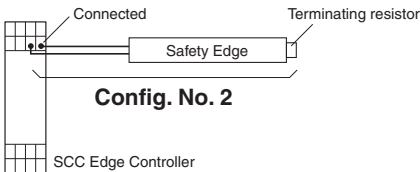
Determine a wiring configuration according to the number of safety edges (sensor) in series.
Up to 5 safety edges can be connected in series.
There are five types of cable termination for both ends of the safety edge. The method can be selected from the combinations of 2-wire cable, cable with M8 connector (male or female), and terminating resistor as shown below.
* For connector cable types with configuration Nos. 3, 4, and 5, we accept orders for a minimum of 10 pcs.

Configuration No.	Outline drawing	Wiring configuration and cable termination
0		2-wire cable on both sides
2		2-wire cable on one side, terminating resistor on the other side (8.2kΩ 0.25W)
3 *		Connector cable on one side (male), connector cable on the other side (female)
4 *		Connector cable on one side (male), terminating resistor on the other side (8.2kΩ 0.25W) *
5 *		2-wire cable on one side, connector cable on the other side (female)

Note: 1. To connect safety edges in series, two types of methods are available: Using a 2-wire cable or M8 connector.
2. To connect with an edge controller, a 2-wire cable should be used. There is no polarity.
3. When using one safety edge, use Configuration No. 2.
When connecting safety edges in series, use Configuration No. 2 or Configuration No. 4 with a built-in terminating resistor for the last series-connected safety edge.
See the configuration example below for more information.

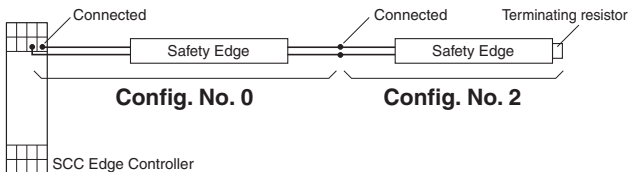
Configuration Example

Example of configuration 2-wire cable connection
Using one safety edge (Configuration No. 2 × 1)



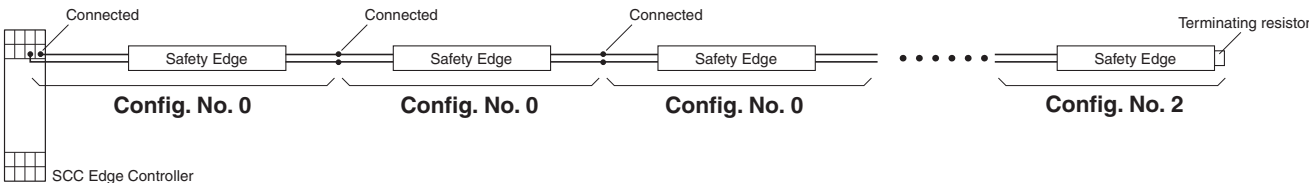
Using two safety edges

Connecting using 2-wire cables
(Config. No. 0 × 1) + (Config. No. 2 × 1)



Using N safety edges (Up to 5 units connected in series)

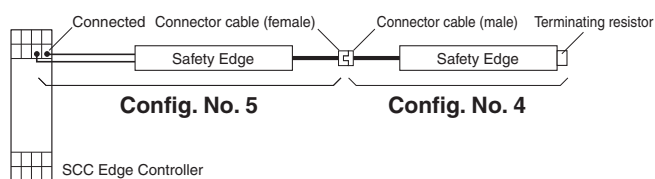
Connecting using 2-wire cables
(Config. No. 0 × (N - 1)) + (Config. No. 2 × 1)



Connecting using connectors

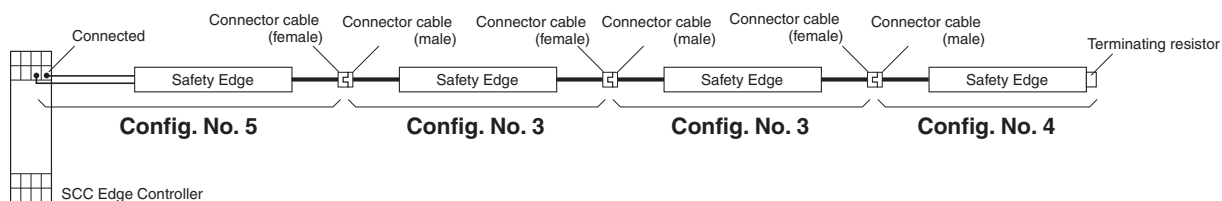
Using two safety edges

(Config. No. 5 × 1) + (Config. No. 4 × 1)



Using N safety edges (Up to 5 units connected in series)

(Config. No. 5 × 1) + (Config. No. 3 × (N - 2)) + (Config. No. 4 × 1)



* For the L-shaped mounting type, we accept orders for a minimum of 10 pcs.

Specifications

Edge Controller SCC-1224A

Power Input

Power supply voltage*	120 VAC 50/60Hz (Terminals A1 and A2) 24 VAC 50/60Hz or 24 VDC (Terminals B1 and B2)
Operating voltage range	-10% to +10% of rated power supply voltage
Power consumption (with sensors connected)	120 VAC: 3.8 VA max. 50 Hz, 3.5 VA max. 60 Hz 24 VAC: 1.2 VA max., 24 VDC: 1.5 W max.

*Select either Terminals A1 and A2 or Terminals B1 and B2 according to the power supply voltage applied. Never apply both voltages simultaneously.

Inputs

Sensor input	SGE Safety Edge: A maximum of 5 edges can be connected in series. Maximum wiring length: 25 m max.
--------------	---

Contacts

Safety output	230 VAC 3 A, 24 VDC 3 A (resistive load) 230 VAC 1 A (AC-15), 24 VDC 2 A (DC-13) (inductive load)
Auxiliary output	24 VAC/DC 2A (resistive load)

Characteristics

Startup time *1		300 ms max.
Operating time (Open to closed) *2		550 ms max.
Response time (Closed to open) *3		13 ms max.
Vibration resistance		Malfunction: 10 to 55 Hz, Sinus, 0.15 mm amplitude, 10 cycles
Shock resistance		Malfunction: 147 m/s²
Durability	Mechanical	1,000,000 cycles min.
	Electrical	AC-15: 800,000 cycles min. (230 VAC, 1A) DC-13: 250,000 cycles min. (24 VDC, 2A)
Ambient operating temperature		-20 to 55°C (-4 to 131°F) (with no icing or condensation)
Ambient operating humidity		0% to 90%
Degree of protection		IP20
Material (Housing)		Polyamide PA6.6, self-extinguishing according to UL 94-V2
Protection type		Class II (protective insulation)
Pollution degree		2
Overvoltage category (IEC/EN 60664-1)		III
Rated insulation voltage		250 V
Rated impulse voltage resistance		4 kV
Dielectric strength		1.5 kVAC
Terminal tightening torque		0.5 to 0.6 N•m
Weight		approx. 210 g (7.4 oz)
Conformity	Conforming to Standards	EN ISO 13856-2, EN ISO 13849-1: 2015, EN 61000-6-2, EN 61000-6-3, ANSI/UL 508, CSA C22.2 No.14
	PFHd	6.5×10 ⁻⁹ (Nop 17,520)
	MTTFd	195 years
	DC	99% (Nop 17,520)

*1. The startup time is the delay time from power-on to when the SCC-1224A Safety Mat/Edge Controller is ready to operate.

*2. The operating time is the time it takes for the safety output contacts to be closed after the sensor is deactivated and the manual reset input contacts are closed.
The contact bounce time is not included.

*3. The response time is the time it takes for the safety output contacts to open after the sensor is activated. Contact bounce time is included.

Safety Edge

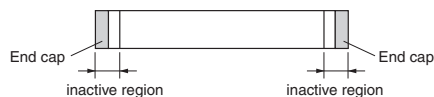
Item	Model	SGE-125	SGE-225 *4	SGE-245 SGE-245L	SGE-365
Material *1		TPE	EPDM		
Material hardness		65 Shore A	68 Shore A		
Max. length of a single safety edge		6.1 m			
Actuation distance *2		2.6 mm	3.9 mm	7.4 mm	5.2 mm
Actuation force *2		42 N	57 N	68 N	78 N
Maximum allowable load		500N			
Overtravel distance *2 (400 N)		9.5 mm	6.7 mm	18.3 mm	33.8 mm
Maximum operation angle		2 x 30°		2 x 45°	
Inactive end region *3		20 mm	40 mm	20 mm	
Connecting cable	2 conductors, 0.34 mm ² , Allowable bending radius: R38mm				
	Cable Specifications				
	Type : PUR (Polyurethane) Round lead cable				
	External diameter : 3.5 dia.				
	Number of conductors : 2 conductors				
	Cross-section of conducto : 0.34 mm ²				
	Insulator diameter : 1.2 dia.				
Mechanical durability		10,000 operations min.			
Ambient temperature		During operation: -10 to 55°C (with no icing), During storage: -25 to 75°C (with no icing)			
Operating ambient humidity		0 to 90%RH			
Degree of protection		IP65			
Unit weight		0.18 kg/m	0.51 kg/m	0.77 kg/m (SGE-245) 0.82 kg/m (SGE-245L)	1.10 kg/m

*1. TPE: Thermoplastic Elastomer

EPDM: Ethylene Propylene Rubber

*2. Values of actuation distance and actuation force are characteristic values tested according to EN ISO 13856-2 using a test object of $\phi 80$ mm and actuating point C3 under a test temperature of 20°C and test speed $v = 10$ mm/s. Refer to "Characteristics" on page 11 for details.

*3. There is an inactive region (including an end cap) in both ends of the safety edge.



*4. The SGE-225 can be used for finger protection. The actuation force is 20 N when the SGE-225 is used for finger protection.

(Characteristic values tested according to EN ISO 13856-2 using a test object of $\phi 20$ mm and actuating point C3 under a test temperature of 20°C and test speed $v = 10$ mm/s)

Mechanical Force

Material	TPE						EPDM					
	SGE-125						SGE-225, SGE-245, SGE-365					
Features Strength #	1	2	3	4	5	6	1	2	3	4	5	6
Tear Strength (Resistance)			3						3			
Ultimate Tensile Strength			3						3			
Rebound Elasticity at 20°C		2						2				
Resistance Against Permanent Deformation			3	4				2				
Abrasion			3						3			
Elongation at Tear				4	5				3			
Cold Flexibility		2						2				

Note: 1 = Excellent
 2 = Very good
 3 = Good
 4 = Fair
 5 = Poor
 6 = Very poor

Environmental Resistance

Material	TPE						EPDM					
	SGE-125						SGE-225, SGE-245, SGE-365					
Features Tolerance #	1	2	3	4	5	6	1	2	3	4	5	6
Heat Stability				4				2				
Oxidation Stability	1						1					
UV Stability	1						1					
Weather/Ozone Resistance	1						1					
Flame Resistance						6						6
Gas Permeability			3							4		

Note: 1 = Excellent
 2 = Very good
 3 = Good
 4 = Fair
 5 = Poor
 6 = Very poor

Chemical Resistance

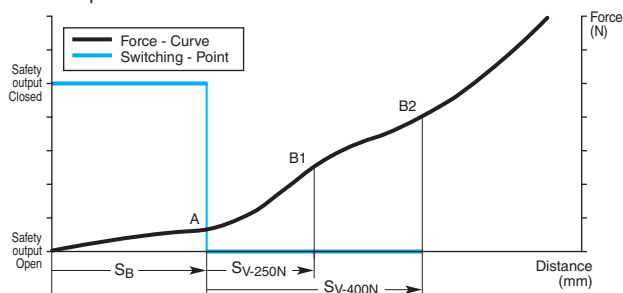
Material	TPE						EPDM					
	SGE-125						SGE-225, SGE-245, SGE-365					
Features Effects #	1	2	3	4	5	6	1	2	3	4	5	6
Water Resistance	1						1	2				
Diluted Acids	1							2				
Diluted Bases	1							2				
Non-Oxidizing Acids		2						2				
Oxidizing Acids		2								4		
ASTM Oil #3		2										6
Vegetable Oils	1	2									5	
Organic Solvents								2				
Ester Solvents		2	3					2				
Ketone Solvents (Containing Oxygen)		2	3						3			
Aliphatic Hydrocarbons Solvents (Gasoline)											5	
Aromatic Hydrocarbons												6
Hydrocarbons		2	3								5	6
Alcohol	1						1					

Note: 1 = No Effects, Permanent Contact
 2 = Few Effects, Some Contact
 3 = Medium Effects, Some Contact
 4 = Noticeable Effects, Reduced Contact
 5 = Severe Effects, Very Brief Contact
 6 = Extreme Effects, Avoid Contact

Characteristics

Force Distance

SGE-225: Characteristic Values for Test Speed $v = 10 \text{ mm/s}$
Test Temperature $+20^\circ\text{C}$



SGE-125: Characteristic Values for Test Speed $v = 10 \text{ mm/s}$

Test Temperature	$+20^\circ\text{C}$
Actuating Force F_A (N)	42
Actuating Distance S_B (mm)	2.6
Overtravel Distance Sv at 250N in mm	8.1
Overtravel Distance Sv at 400N in mm	9.5

Note: Tested according to EN ISO 13856-2, test object of $\varnothing 80\text{mm}$, actuating point C3.

SGE-225: Characteristic Values for Test Speed $v = 10 \text{ mm/s}$

Test Temperature	$+20^\circ\text{C}$
Actuating Force F_A (N)	57
Actuating Distance S_B (mm)	3.9
Overtravel Distance Sv at 250N in mm	2.3
Overtravel Distance Sv at 400N in mm	6.7

Note: Tested according to EN ISO 13856-2, test object of $\varnothing 80\text{mm}$, actuating point C3.

SGE-245: Characteristic Values for Test Speed $v = 10 \text{ mm/s}$

Test Temperature	$+20^\circ\text{C}$
Actuating Force F_A (N)	68
Actuating Distance S_B (mm)	7.4
Overtravel Distance Sv at 250N in mm	15.8
Overtravel Distance Sv at 400N in mm	18.3

Note: Tested according to EN ISO 13856-2, test object of $\varnothing 80\text{mm}$, actuating point C3.

SGE-365: Characteristic Values for Test Speed $v = 10 \text{ mm/s}$

Test Temperature	$+20^\circ\text{C}$
Actuating Force F_A (N)	78
Actuating Distance S_B (mm)	5.2
Overtravel Distance Sv at 250N in mm	29.8
Overtravel Distance Sv at 400N in mm	33.8

Note: Tested according to EN ISO 13856-2, test object of $\varnothing 80\text{mm}$, actuating point C3.

SGE-125: Characteristic Values for Test Speed $v = 100 \text{ mm/s}$

Test Temperature	$+20^\circ\text{C}$
Actuating Force F_A (N)	43
Actuating Distance S_B (mm)	6.4
Overtravel Distance Sv at 250N in mm	7.7
Overtravel Distance Sv at 400N in mm	8.6

Note: Tested according to EN ISO 13856-2, test object of $\varnothing 80\text{mm}$, actuating point C3.

SGE-225: Characteristic Values for Test Speed $v = 100 \text{ mm/s}$

Test Temperature	$+20^\circ\text{C}$
Actuating Force F_A (N)	63
Actuating Distance S_B (mm)	4.4
Overtravel Distance Sv at 250N in mm	2.7
Overtravel Distance Sv at 400N in mm	7.2

Note: Tested according to EN ISO 13856-2, test object of $\varnothing 80\text{mm}$, actuating point C3.

SGE-245: Characteristic Values for Test Speed $v = 100 \text{ mm/s}$

Test Temperature	$+20^\circ\text{C}$
Actuating Force F_A (N)	83
Actuating Distance S_B (mm)	7.8
Overtravel Distance Sv at 250N in mm	15.2
Overtravel Distance Sv at 400N in mm	17.7

Note: Tested according to EN ISO 13856-2, test object of $\varnothing 80\text{mm}$, actuating point C3.

SGE-365: Characteristic Values for Test Speed $v = 100 \text{ mm/s}$

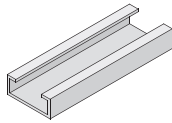
Test Temperature	$+20^\circ\text{C}$
Actuating Force F_A (N)	107
Actuating Distance S_B (mm)	6.2
Overtravel Distance Sv at 250N in mm	28.3
Overtravel Distance Sv at 400N in mm	32.7

Note: Tested according to EN ISO 13856-2, test object of $\varnothing 80\text{mm}$, actuating point C3.

Installation

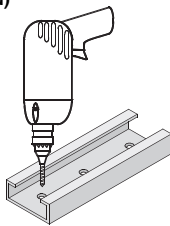
Safety edges must only be installed by authorized persons.

1. To facilitate installation of the safety edge, the mounting base may only be attached to even surfaces. If the safety edge is mounted in a bend, the radius must not be less than the specified minimum.



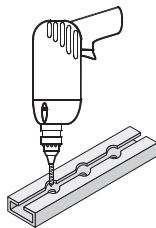
2. The mounting base must be fitted with countersunk screws or rivets. A diameter of 4 mm is sufficient. The holes of 4.5 mm must be evenly distributed over the entire length of the mounting base with distances between them not exceeding 300 mm. They have to be countersunk according to the screw size.

For SGE-225/245 (L-shaped)
For SGE-365 (L-shaped)



When using SGE-125, drill a pilot hole to the groove such that the head of a countersunk screw can go through (approx. 8 mm).

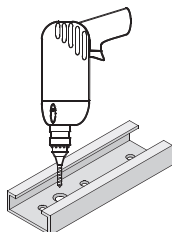
For SGE-125



3. Pan- or round-head screws should not be used. Otherwise the connecting wire in the mounting base could be damaged.

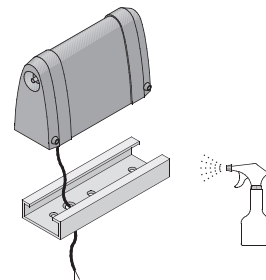


4. In order to lead the connecting wire through the mounting base, an 8 mm hole has to be drilled in the appropriate place. Carefully remove the burr from both sides.

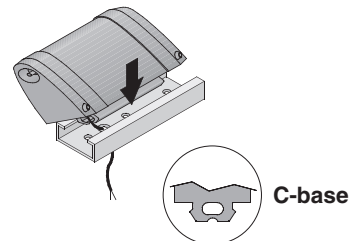


5. The connecting wire and the cable end with the terminal resistor have to be placed in the mounting base.

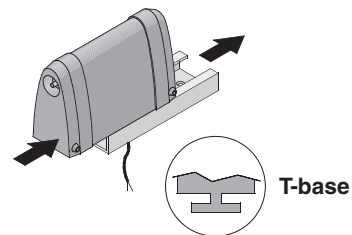
6. In order to make fitting the safety edge easier, the mounting base and the safety edge should be sprayed with soapy water. Once the soap suds have evaporated, the safety edge is firmly fitted in the aluminum base. To prevent a subsequent slipping of the safety edge, talcum powder, oils or similarly durable lubricants must not be used.



7. Safety edges with a C-base (SGE-365) have to be clipped with one side into the mounting base. Then press in the complete c-base. Pulling or pushing the safety edge into the mounting base can cause damage to the safety edge and should be avoided at all costs.



8. Safety edges with T-bases (SGE-125/-225/-245/-245L) have to be inserted from the side along the groove of the mounting base.

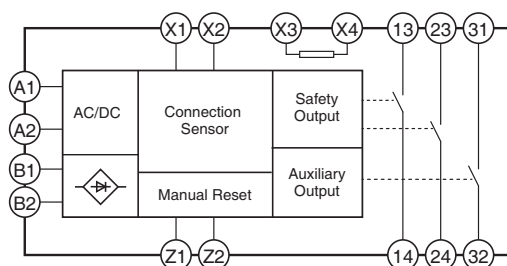


Any other methods of fastenings are only permitted on prior agreement with the manufacturer.

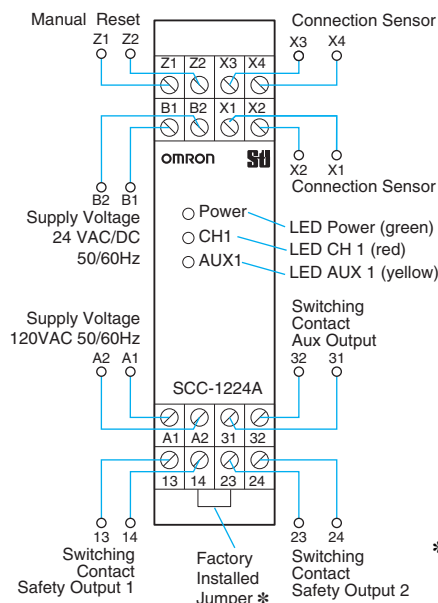
Connections

SCC-1224A

Internal Connection Diagram



Wiring of Inputs and Outputs



* Remove the factory-installed jumper between terminals 14 and 23 if safety outputs 1 and 2 are not connected in series.

Terminals

Signal	Terminal	Overview	Wiring
Supply Voltage 120 VAC	A1, A2	Input terminals of 120 VAC supply voltage.	Do not connect a supply voltage of 24 VAC or 24 VDC.
Supply Voltage 24 VAC/DC	B1, B2	Input terminals of 24 VAC or 24 VDC supply voltage.	Do not connect a supply voltage of 120 VAC. When using 24 VDC, connect 24 VDC line to B1 and 0 VDC line to B2.
Connection Sensor	X1, X2 X3, X4	Input terminals of sensor signal.	Connect signal lines of SGE Safety Edge. Do not connect any lines.
Manual Reset	Z1, Z2	Input terminals of a reset switch (NO contact). Also used as external device monitoring (EDM) terminals of contactors.	Do not connect any lines when in the automatic reset mode. Connect NC contacts of contactors when using the external device monitoring (EDM) function.
Safety Output 1	13-14	Closed or open according to sensor and manual reset inputs.	Do not connect any lines when not used.
Safety Output 2	23-24		Remove the factory-installed jumper between terminals 14 and 23 if safety outputs 1 and 2 are not connected in series.
Auxiliary Output	31-32	In the auxiliary output without delay mode, the auxiliary output is closed without delay when the safety outputs are open. In the auxiliary output delayed mode, the auxiliary output is closed with a delay of 0.5 s after the safety outputs are open, and remains closed for 3 s.	Do not connect any lines when not used. Do not use this as safety output.

LEDs

Label	Color	Name	Status	Description
Power	Green	Power LED	ON	Operating state
			Flashing	Fault alarm
CH1	Red	Sensor Input LED	ON	Sensor activated (Safety output OFF)
			Fast flashing (approx. 4 Hz)	Sensor faulty
			Slow flashing (approx. 1 Hz)	Waiting for reset switch input (Safety output OFF)
			OFF	Released from interlocked state (Safety output ON)
AUX1	Yellow	Auxiliary output LED	ON	Auxiliary output contact closed
			OFF	Auxiliary output contact open

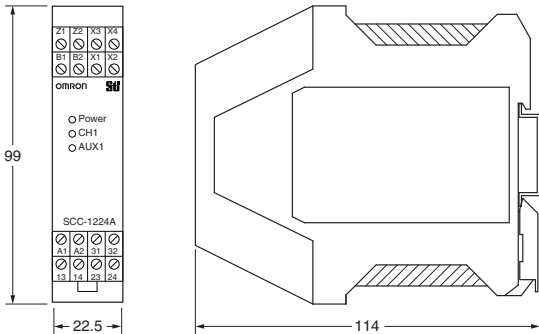
SGE/SCC

Dimensions/Terminal Arrangement

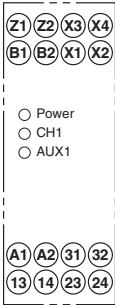
(Unit: mm)

Edge Controller

SCC-1224A

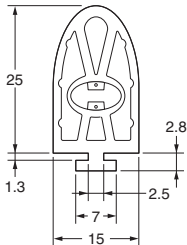


Terminal Arrangement

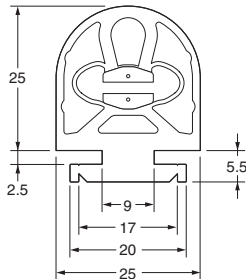
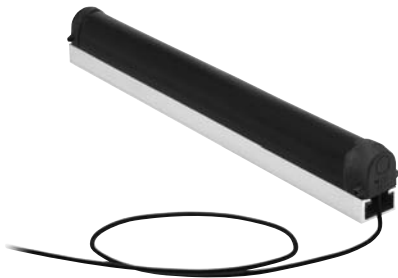


Safety Edge

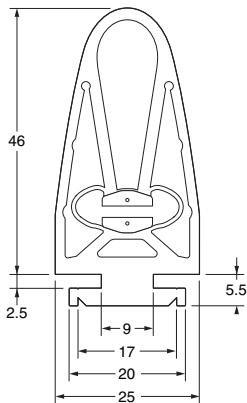
SGE-125



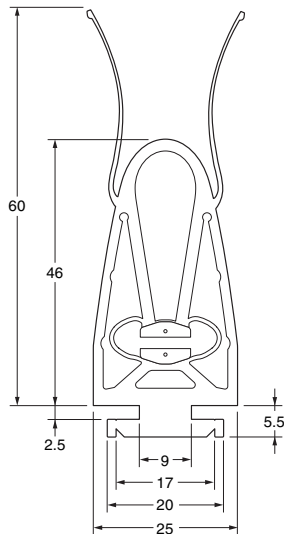
SGE-225



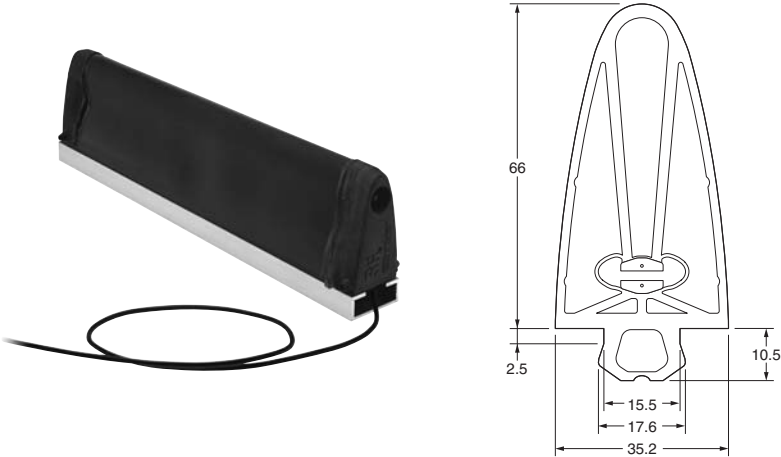
SGE-245



SGE-245L



SGE-365

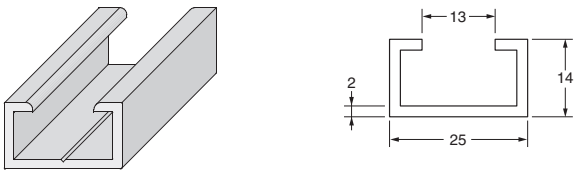


Mounting Bases

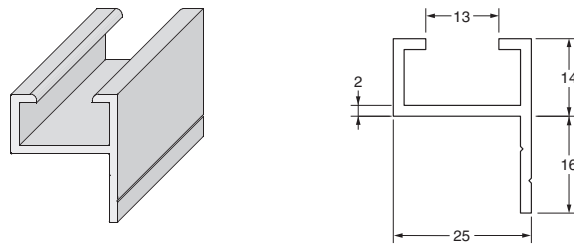
For SGE-125



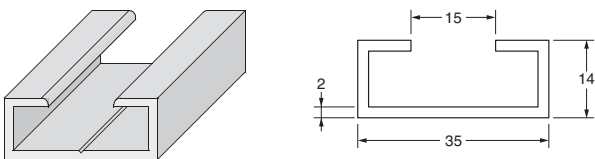
For SGE-225/245



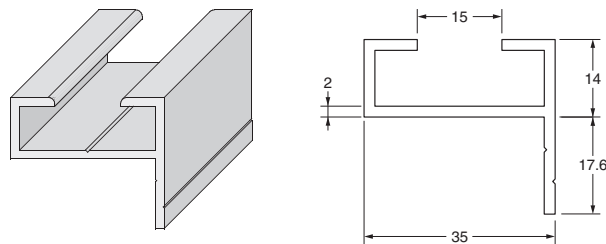
For SGE-225/245 L-shaped



For SGE-365

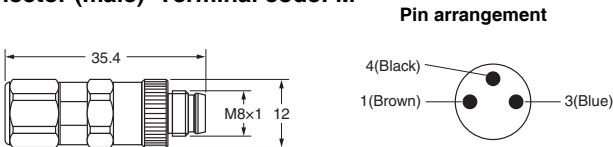


For SGE-365 L-shaped

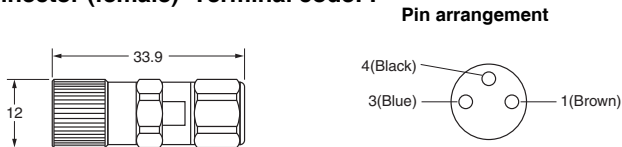


Connectors

Connector (male) Terminal code: M



Connector (female) Terminal code: F



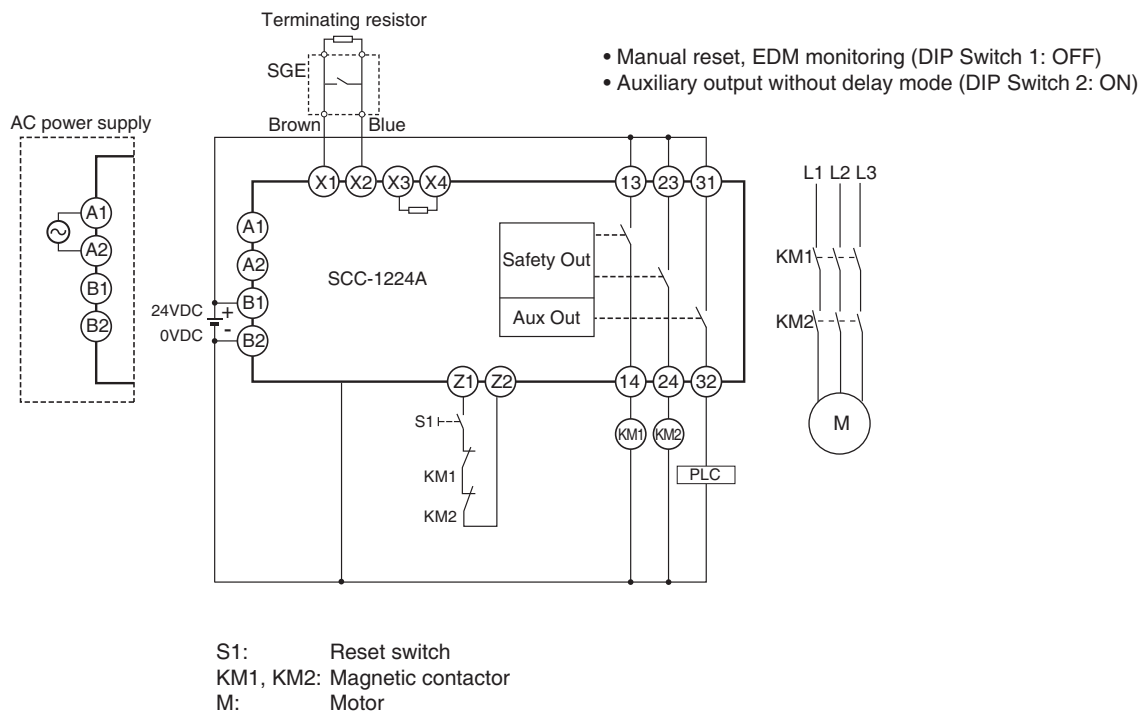
Application Examples

Highest achievable PL/ safety category	Model	Stop category	Reset
PLd/3 equivalent	Safety Edge SGE series Safety Mat/Edge Controller SCC-1224A	0	Manual

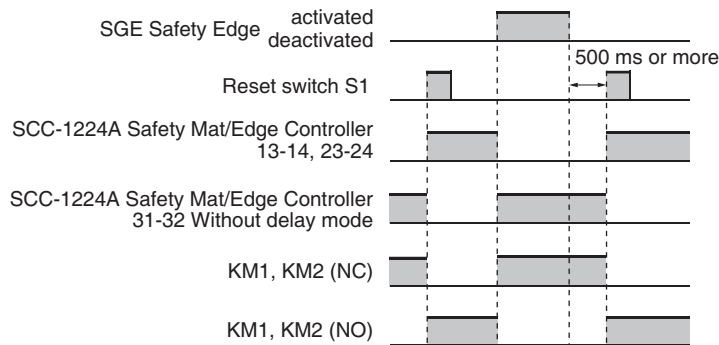
Note: The above PL is only the evaluation result of the example. The PL must be evaluated in an actual application by the customer after confirming the usage conditions.

●Application Overview

- The power supply to the motor M is turned OFF when a safety edge is activated.
- The power supply to the motor M is kept OFF until the reset switch S1 is pressed after the safety edge is deactivated.



Timing Chart



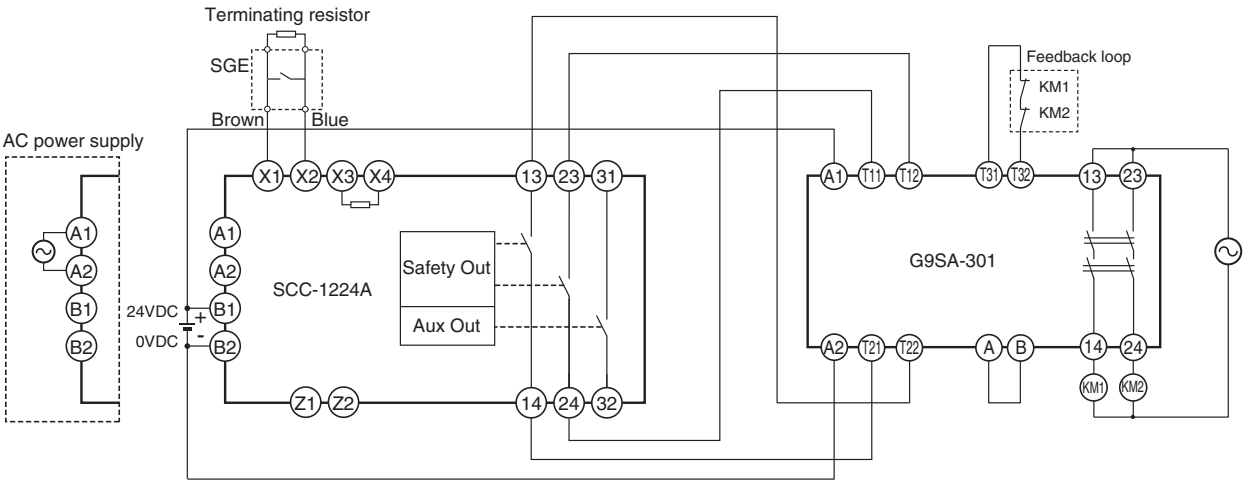
Highest achievable PL/ safety category	Model	Stop category	Reset
PLd/3 equivalent	Safety Edge SGE series Safety Mat/Edge Controller SCC-1224A Safety Relay Unit G9SA-301	0	Auto

Note: The above PL is only the evaluation result of the example. The PL must be evaluated in an actual application by the customer after confirming the usage conditions.

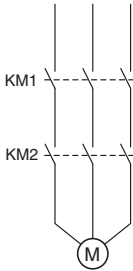
●Application Overview

- The power supply to the motor M is turned OFF when a safety edge is activated.
- The power supply to the motor M is kept OFF until the safety edge is deactivated.

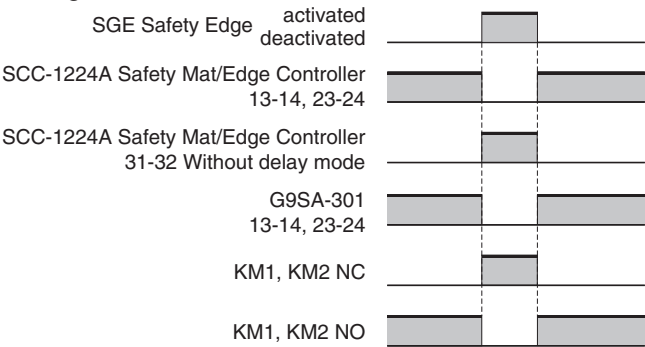
- Automatic reset (DIP Switch1: ON)
- Auxiliary output without delay mode (DIP Switch 2: ON)



KM1, KM2: Magnetic contactor
M: Motor



Timing Chart

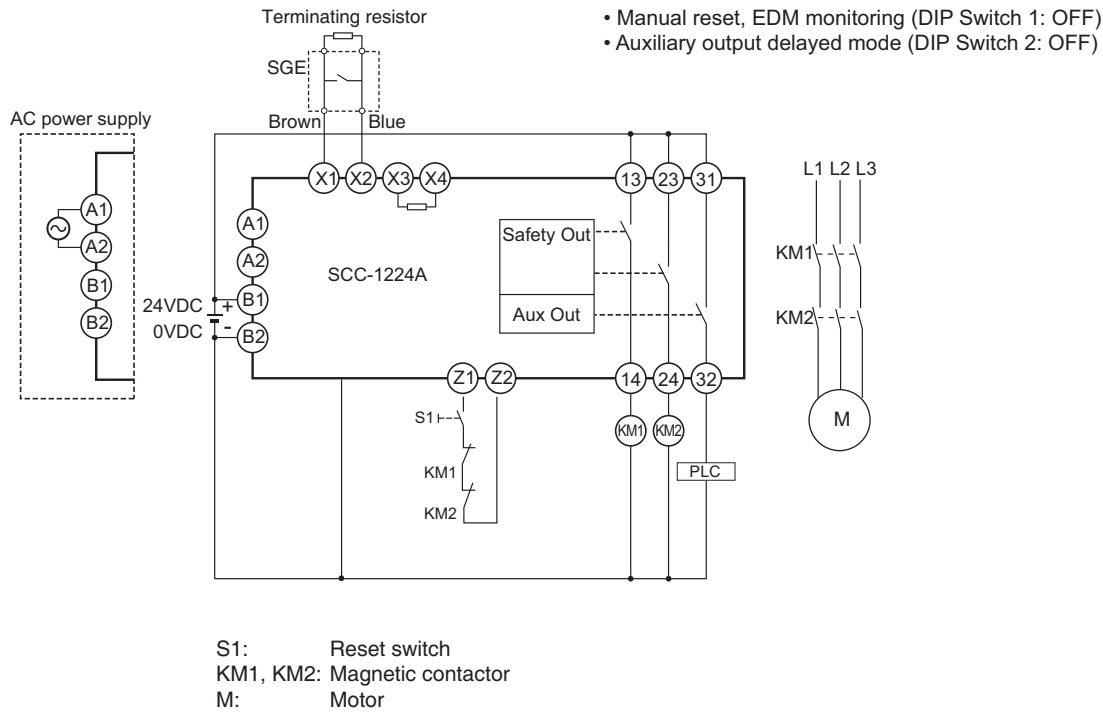


Highest achievable PL/ safety category	Model	Stop category	Reset
PLd/3 equivalent	Safety Edge SGE series Safety Mat/Edge Controller SCC-1224A	0	Manual

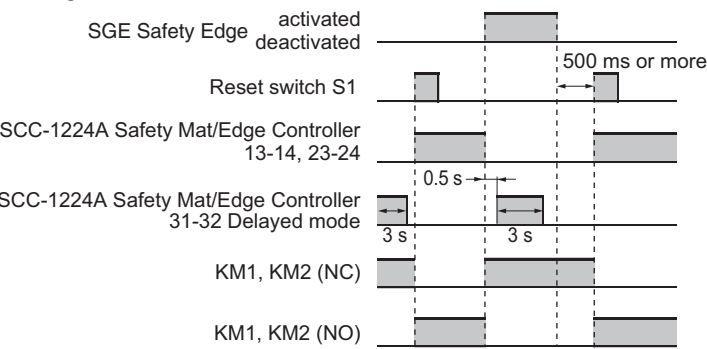
Note: The above PL is only the evaluation result of the example. The PL must be evaluated in an actual application by the customer after confirming the usage conditions.

●Application Overview

- A slide door installed with the safety edge is operated.
- The power supply to the motor M is turned OFF when a safety edge is activated.
- The power supply to the motor M is kept OFF until the reset switch S1 is pressed after the safety edge is deactivated.



Timing Chart



Safety Precautions

Safety Category

The SGE-series Safety Edge is certified for PLd and Safety Category 3 when used with an SCC-1224A Safety Mat/Edge Controller or a G9SP-series Safety Controller.
To implement a Safety Category 3 and PLd safety circuit with an external safety relay or magnet contactor connected, a safety controller is required separately when using the Safety Edge with an SCC-1224A Safety Mat/Edge Controller which is selected automatic reset mode.

Standards

- SGE + SCC-1224A
 - EN ISO 13856-2
 - EN ISO 13849-1 PLd/Safety Category 3
- SGE + G9SP-□
 - EN ISO13849-1 PLd/Safety Category 3

Do not use this document to operate the Unit.
For precautions for correct use and other information, refer to your local Omron website and the *SCC-1224A Safety Mat/Edge Controller User Manual* (Cat. No. Z394).

Related Manuals

Man. No.	Model	Manual name
Z394	SCC-1224A	SCC-1224A Safety Mat/Edge Controller User Manual

For details of the SGE-series Safety Edge, refer to your local Omron website.

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